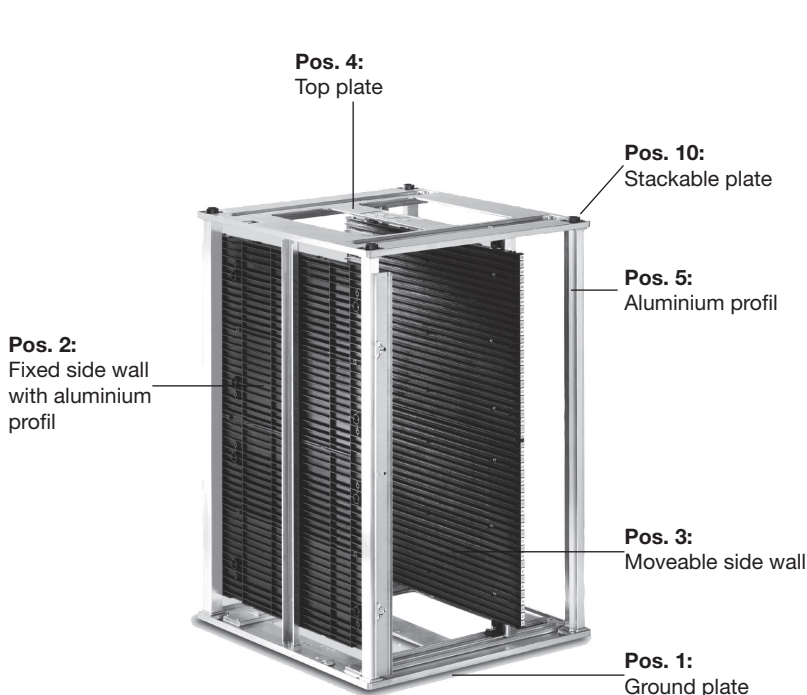


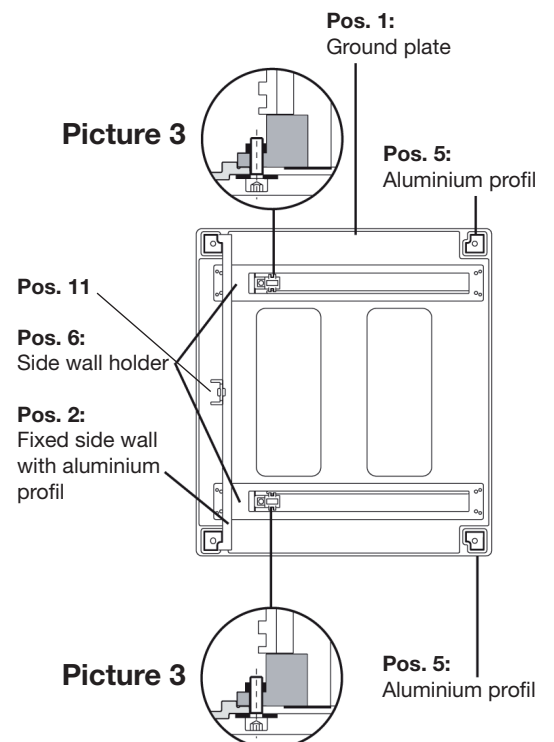
Final Assembly PCB Magazine Series 60X

Step	Description	Notes
1.	Attach the <i>fixed rack wall</i> (2) to the <i>ground plate</i> (1) using two phillips head screws M5 x 16 from below, (bolting torque 5 Nm). Stiffening bracket locked in fixed side wall (Pos. 11)	<i>Fixed side wall</i> (2) : Positioning stripes No. 1 is down, No. 50 is up
2.	Attach the two <i>aluminum profiles</i> (5) to the <i>ground plate</i> (1) using two phillips head screws M5 x 16 from below, (bolting torque 5 Nm).	Position see picture 2 (top view)
3.	Mount the <i>moveable rack wall</i> (3) with the aluminum U-channels to the ground plate by pushing the U-channels into the <i>side wall holder</i> (6) until fully seated.	<i>Moveable rack wall</i> (3): Positioning stripes No. 1 is down, No. 50 is up.
4.	Position the <i>top plate</i> (4) identical to the <i>ground plate</i> (1).	
5.	Attach the <i>top plate</i> (4) using four phillips head screws M5 x 16 together with the stackable plate, (bolting torque 5 Nm).	Position see picture 2. For reversible use don't mount the plastic plate top
6.	Adjust the <i>moveable rack wall</i> (3) to the required PCB width and check the parallelism. (Screws M5 x 16 bolting torque 2 Nm).	The PCB is placed between the PCB slots. You can adjust the <i>moveable rack wall</i> (3) to the required PCB width by losen the four screw clampings (picture 3). By tighten up the four screw clampings (picture 3) the rack wall will be fixed again (2 Nm).

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Picture 1



Picture 2