Spare Parts List



Tamp Turn Applicator
4200

Spare parts
for the following products

Part No.	Description	Type
5941965	Tamp Turn Applicator	4200-220H
5941978	Tamp Turn Applicator	4200R-220H
5941972	Tamp Turn Applicator	4200-300H
5941980	Tamp Turn Applicator	4200R-300H
5941887	Tamp Turn Applicator	4200-300H-B

Edition: 5/2008 - Part.-No. 9008687

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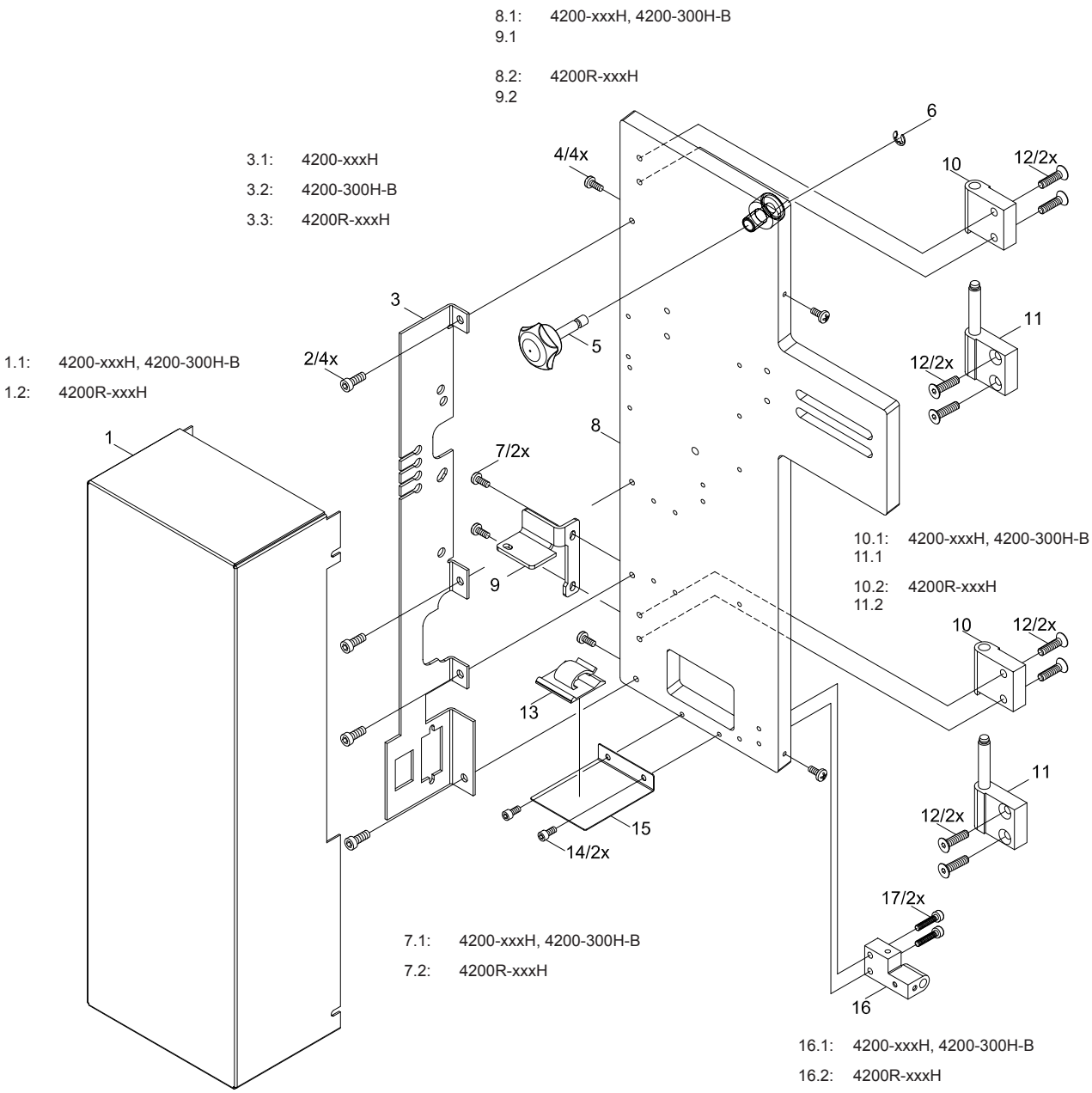
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1 Support assembly

No.	Part-No.	Description	PU	Serial-No.	
				from	to
1.1	5941817.001	Cover	1		
1.2	5947257.001	Cover	1		
2	5902048.001	Screw DIN912-M4x8	10		
3.1	5941816.001	Bracket	1		
3.2	5941935.001	Bracket	1		
3.3	5941986.001	Bracket	1		
4	5902026.001	Screw DIN7985-M3x6	10		
5	5950124.001	Thumbscrew	1		
6	5903525.001	E-Ring DIN6799-4	10		
7	5902168.001	Screw DIN912-M3x5	10		
8.1	5941848.001	Mounting Plate with Stopper	1		
8.2	5941984.001	Mounting Plate with Stopper	1		
9.1	5942842.001	Bracket	1		

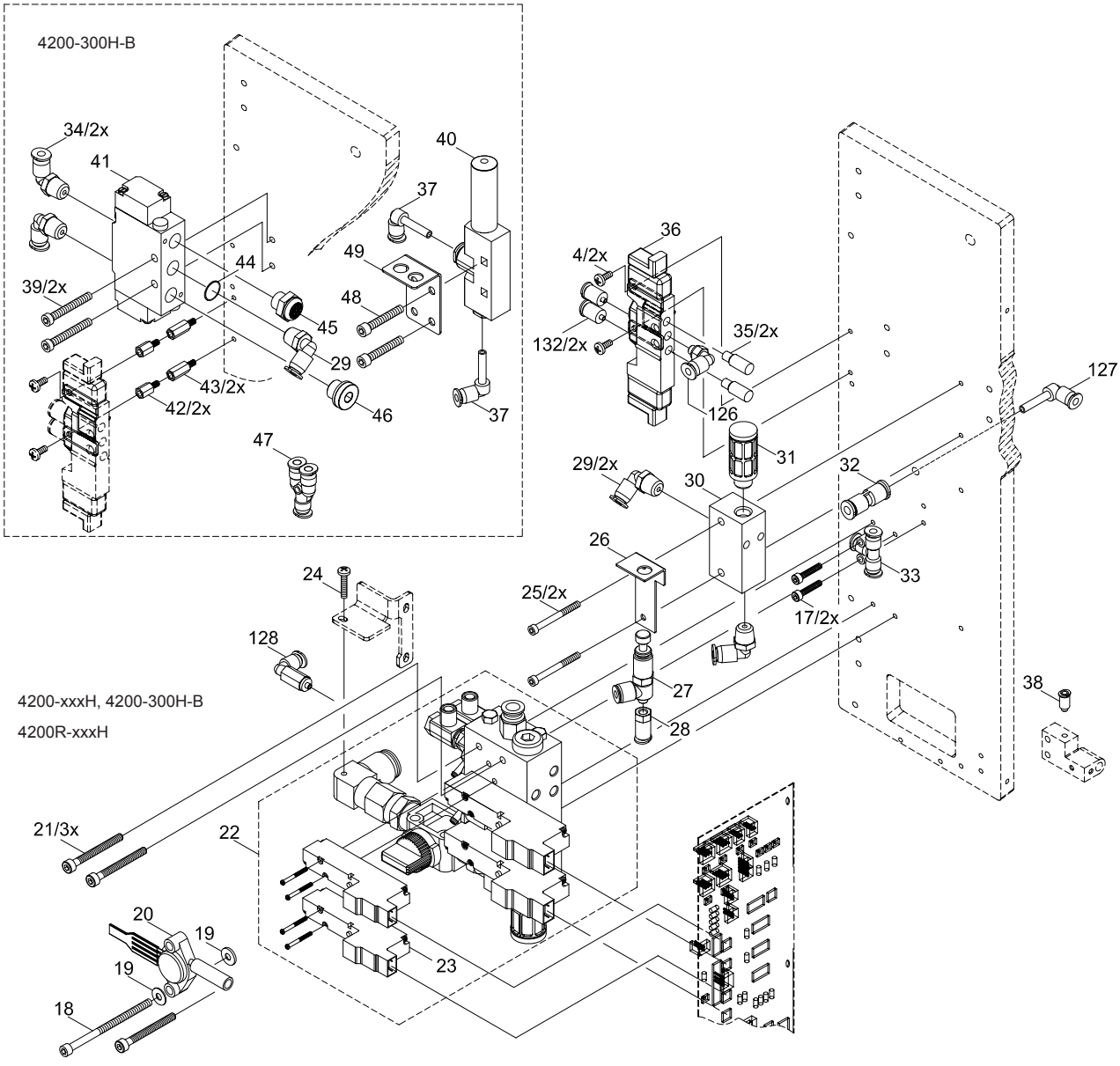
No.	Part-No.	Description	PU	Serial-No.	
				from	to
9.2	5535763.001	Bracket	1		
10.1	5537978.001	Hinge Bush	1		
10.2	5942841.001	Hinge Bush	1		
11.1	5940644.001	Hinge Axle	1		
11.2	5942870.001	Hinge Axle	1		
12	5902143.001	Screw DIN7991-M4x16	10		
13	5901574.001	Cable Clamp	10		
14	5902007.001	Screw DIN912-M3x6	10		
15	5537675.001	Plate	1		
16.1	5537994.001	Blow Tube Retainer	1		
16.2	5942853.001	Blow Tube Retainer	1		
17	5902018.001	Screw DIN912-M3x16	10		



2 Pneumatic

No.	Part-No.	Description	PU	Serial-No.	
				from	to
4	5902026.001	Screw DIN7985-M3x6	10		
17	5902018.001	Screw DIN912-M3x16	10		
18	5902261.001	Screw DIN7984-M3x35	10		
19	5903077.001	Washer 3,2x8x1,5	10		
20	5941850.001	Vacuum Sensor cpl.	1		
21	5902111.001	Screw DIN7984-M3x30	10		
22.1	5941822.001	Valve Terminal mount.	1		
22.2	5941993.001	Valve Terminal mount.	1		
23	5905281.001	Valve	1		
24	5902080.001	Screw DIN7985-M3x20	10		
25	5902112.001	Screw DIN7984-M3x25	10		
26	5942865.001	Bracket	1		
27	5911003.001	Miniature Pressure Regulator	1		
28	5905437.001	Push-in/threaded Fitting	1		
29	5905254.001	Push-in L-Connector	1		
30	5905247.001	Vacuum Generator	1		
31	5905257.001	Silencer	1		
32	5905283.001	Push-in/threaded Fitting	1		
33	5905592.001	Push-in T-Fitting	1		
34	5905255.001	Push-in L-Connector	1		

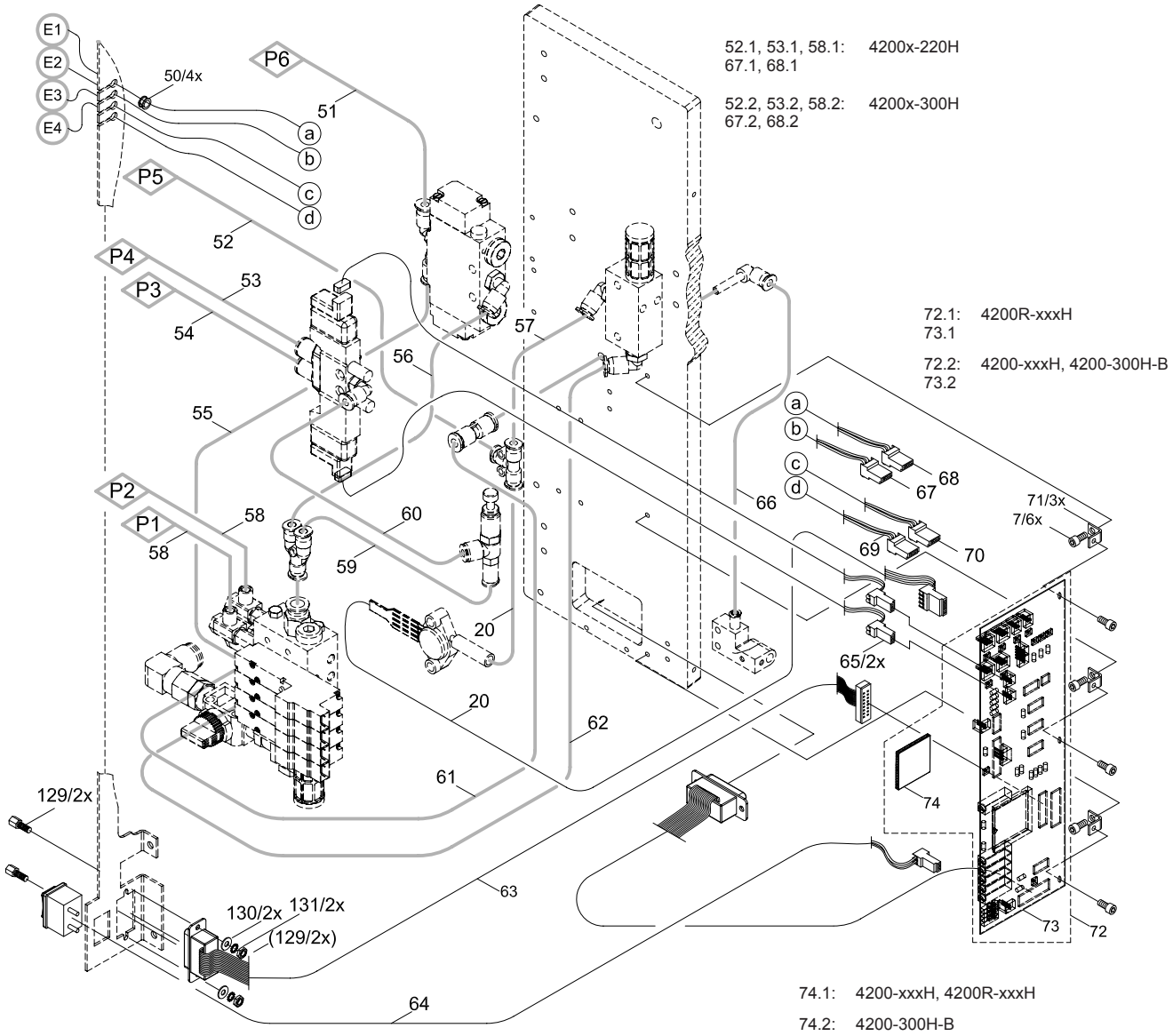
No.	Part-No.	Description	PU	Serial-No.	
				from	to
35	5905748.001	Silencer	1		
36	5905611.001	Valve	1		
37	5905971.001	Push-in/threaded L-Fitting	1		
38	5905603.001	Push-in/threaded Fitting	1		
39	5902322.001	Screw DIN912-M4x25	10		
40	5905923.001	Vacuum Generator	1		
41	5905315.001	Pneumatic Valve	1		
42	5900012.001	Distance Bolt M3x8	10		
43	5900001.001	Distance Bolt M3x12	10		
44	5905261.001	Sealing Ring	10		
45	5905299.001	Silencer	1		
46	5905259.001	Plug B-1/8	1		
47	5905371.001	Push-in Y-Fitting	1		
48	5902004.001	Screw DIN912-M4x20	10		
49	5941991.001	Bracket	1		
126	5905612.001	Push-in L-Fitting	1		
127	5905604.001	Push-in L-Fitting	1		
128	5905252.001	Push-in L-Connector	1		
132	5905601.001	Push-in Fitting	1		



3 Pneumatic and electronic lines

No.	Part-No.	Description	PU	Serial-No.	
				from	to
7	5902168.001	Screw DIN912-M3x5	10		
20	5941850.001	Vacuum Sensor cpl.	1		
50	5901032.001	Plastic Bushing	10		
51	5941907.001	Tube	1		
52.1	5941835.001	Tube	1		
52.2	5941866.001	Tube	1		
53.2	5941841.001	Tube	1		
53.1	5941868.001	Tube	1		
54	5941842.001	Tube	1		
55	5941906.001	Tube	1		
56	5950460.001	Tube	1		
57	5941840.001	Tube	1		
58.1	5941836.001	Tube	1		
58.2	5941867.001	Tube	1		
59	5941843.001	Tube	1		
60	5941846.001	Tube	1		
61	5941838.001	Tube	1		
62	5941837.001	Tube	1		
63	5941855.001	PLC Connector Cable	1		
64	5521191.001	Key cpl.	1		

No.	Part-No.	Description	PU	Serial-No.	
				from	to
65	5941856.001	Three-way valve cable	1		
66	5941839.001	Tube	1		
67.1	5941834.001	Sensor Swing Drive	1		
67.2	5941865.001	Sensor Swing Drive	1		
68.1	5941832.001	Sensor Lift Cylinder	1		
68.2	5941870.001	Sensor Lift Cylinder	1		
69	5941833.001	Labeling Position Sensor	1		
70.1	5941831.001	Sensor Lift Cylinder	1		
70.2	5941869.001	Sensor Lift Cylinder	1		
71	5521130.001	Bracket	1		
72.1	5941996.001	PCB Applicator Control cpl.	1		
72.2	5941853.001	PCB Applicator Control cpl.	1		
73.1	5942831.001	PCB Applicator Control ass.	1		
73.2	5941827.001	PCB Applicator Control ass.	1		
74.1	5941854.001	Controller coded	1		
74.2	5941889.001	Controller coded	1		
129	5902141.001	Bolt with Nut M3	10		
130	5903004.001	Washer DIN125-A3.2	10		
131	5903007.001	Tothed Washer DIN6797-A3,2	10		



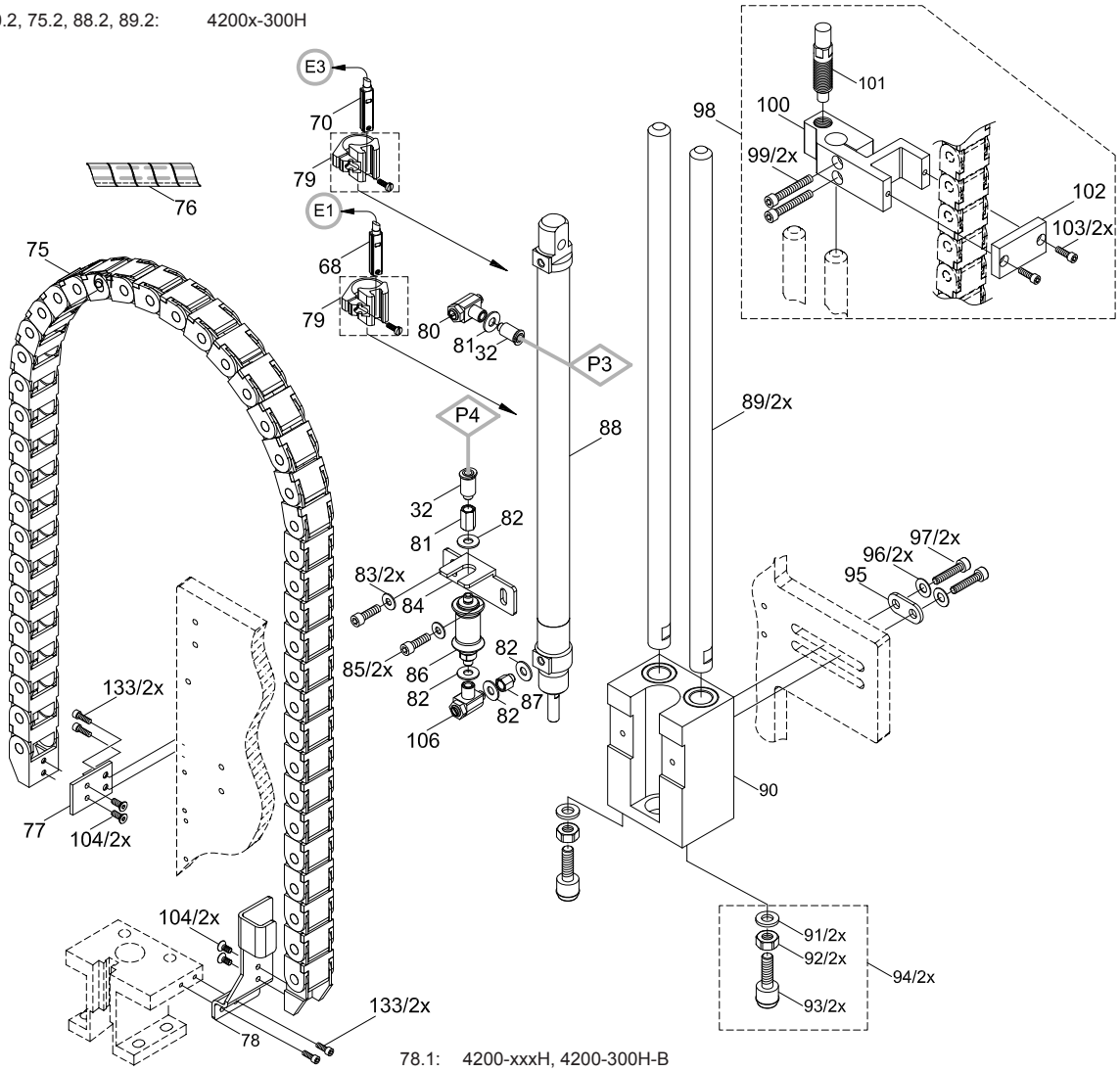
4 Lift cylinder assembly

No.	Part-No.	Description	PU	Serial-No.	
				from	to
32	5905283.001	Push-in/threaded Fitting	1		
68.1	5941832.001	Sensor Lift Cylinder			
68.2	5941870.001	Sensor Lift Cylinder			
70.1	5941831.001	Sensor Lift Cylinder			
70.2	5941869.001	Sensor Lift Cylinder			
75.1	5941851.001	Energy Track cpl.	1		
75.2	5941863.001	Energy Track cpl.	1		
76	5901612.001	Ducting	1		
77	5941824.001	Plate	1		
78.1	5941823.001	Plate	1		
78.2	5941997.001	Plate	1		
79	5905593.001	Mounting Clip	1		
80	5906636.001	One-way Flow Control Valve	1		
81	5905522.001	Socket M5-M5	1		
82	5905352.001	Sealing Ring	10		
83	5903003.001	Washer DIN125-A4.3	10		
84	5941845.001	Guide	1		
85	5902241.001	Screw DIN7984-M4x10	10		
86	5905523.001	Manual Valve	1		
87	5538088.001	Extension M5-M5	1		
88.1	5905438.001	Cylinder	1		

No.	Part-No.	Description	PU	Serial-No.	
				from	to
88.2	5905286.001	Cylinder			
89.1	5945397.001	Rod	1		
89.2	5945228.001	Rod	1		
90	5941803.001	Guide cpl.	1		
91	5903040.001	Washer DIN125-A6.4	10		
92	5902504.001	Nut DIN934-M6	10		
93	5941874.001	Stopper cpl.	1		
94	5941858.001	Stopper cpl.	1		
95	5521114.001	Bridge	1		
96	5903012.001	Spring Washer DIN137-A5	10		
97	5902038.001	Screw DIN912-M5x16	10		
98	5941881.001	Shock Absorber for Cylinder	1		
99	5902420.001	Screw DIN7984-M4x20	10		
100	5941882.001	Shock Absorber	1		
101	5905739.001	Shock Absorber	1		
102	5941883.001	Plate	1		
103	5902005.001	Screw DIN912-M3x8	10		
104	5902231.001	Screw DIN965-M3x4	10		
105	5902029.001	Screw DIN7991-M3x8	10		
106	5905249.001	One-way Flow Control Valve	1		
133	5902005.001	Screw DIN912-M3x8	10		

68.1, 70.1, 75.1, 88.1, 89.1: 4200x-220H

68.2, 70.2, 75.2, 88.2, 89.2: 4200x-300H



78.1: 4200-xxxH, 4200-300H-B

78.2: 4200R-xxxH

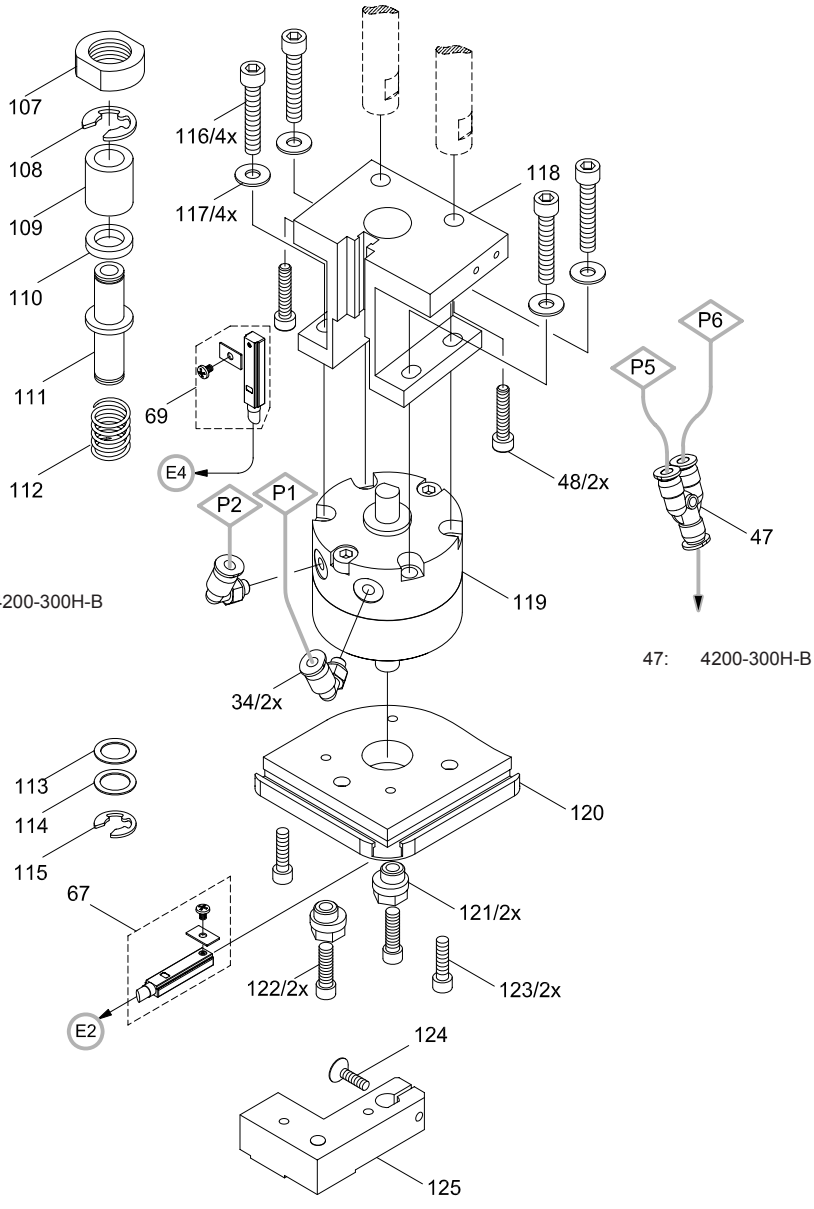
5 Turn drive assembly

No.	Part-No.	Description	PU	Serial-No.	
				from	to
34	5905255.001	Push-in L-Connector	1		
48	5902004.001	Screw DIN912-M4x20	10		
67.1	5941834.001	Sensor Swing Drive	1		
67.2	5941865.001	Sensor Swing Drive	1		
69	5941833.001	Labeling Position Sensor	1		
107	5521159.001	Nut	1		
108	5903510.001	E-Ring DIN6799-9	10		
109	5941808.001	Bushing	1		
110	5905602.001	Ring Magnet	1		
111	5941807.001	Adapter Bolt	1		
112	5905096.001	Spring	5		
113	5521158.001	Washer	10		
114	5521157.001	Washer	10		
115	5903501.001	E-Ring DIN6799-7	10		

No.	Part-No.	Description	PU	Serial-No.	
				from	to
116	5902290.001	Screw DIN912-M5x35	10		
117	5903041.001	Washer DIN125-A5.3	10		
118.1	5941960.001	Support	1		
118.2	5941987.001	Support	1		
119	5905395.001	Swing Drive	1		
120.1	5941963.001	Plate	1		
120.2	5941990.001	Plate	1		
121	5941964.001	Exenter	1		
122	5902281.001	Screw DIN7984-M5x12	10		
123	5902031.001	Screw DIN912-M4x12	10		
124	5902224.001	Screw DIN7991-M4x12	10		
125.1	5941961.001	Swing Bracket	1		
125.2	5941995.001	Swing Bracket	1		

67.1: 4200x-220H

67.2: 4200x-300H



118.1,120.1, 125.1: 4200-xxxH, 4200-300H-B

118.2,120.1, 125.1: 4200R-xxxH

47: 4200-300H-B

6 Spare parts index

Pos.	Figure/Page					No.	Part No.	Description	PU	SPR				Serial No.	
														from	to
1				6		95	5521114.001	Bridge	1			C	D		
2			5			71	5521130.001	Bracket	1			C	D		
3					7	114	5521157.001	Washer	10		B	C	D		
4					7	113	5521158.001	Washer	10		B	C	D		
5					7	107	5521159.001	Nut	1			C	D		
6			5			64	5521191.001	Key cpl.	1			C	D		
7	3					9.1	5535763.001	Bracket	1			C	D		
8	3					15	5537675.001	Plate	1			C	D		
9	3					10.1	5537978.001	Hinge Bush	1			C	D		
10	3					16.1	5537994.001	Blow Tube Retainer	1			C	D		
11				6		87	5538088.001	Extension M5-M5	1			C	D		
12		4				43	5900001.001	Distance Bolt M3x12	10			C	D		
13		4				42	5900012.001	Distance Bolt M3x8	10			C	D		
14			5			50	5901032.001	Plastic Bushing	10			C	D		
15	3					13	5901574.001	Cable Clamp	10			C	D		
16				6		76	5901612.001	Ducting	1			C	D		
17		4			7	48	5902004.001	Screw DIN912-M4x20	10		B	C	D		
18				6		103	5902005.001	Screw DIN912-M3x8	10		B	C	D		
19				6		133	5902005.001	Screw DIN912-M3x8	10		B	C	D		
20	3					14	5902007.001	Screw DIN912-M3x6	10		B	C	D		
21	3	4				17	5902018.001	Screw DIN912-M3x16	10		B	C	D		
22	3	4				4	5902026.001	Screw DIN7985-M3x6	10		B	C	D		
23				6		105	5902029.001	Screw DIN7991-M3x8	10		B	C	D		
24					7	123	5902031.001	Screw DIN912-M4x12	10		B	C	D		
25				6		97	5902038.001	Screw DIN912-M5x16	10		B	C	D		
26	3					2	5902048.001	Screw DIN912-M4x8	10		B	C	D		
27		4				24	5902080.001	Screw DIN7985-M3x20	10		B	C	D		
28		4				21	5902111.001	Screw DIN7984-M3x30	10		B	C	D		
29		4				25	5902112.001	Screw DIN7984-M3x25	10		B	C	D		
30			5			129	5902141.001	Bolt with Nut M3	10		B	C	D		
31	3					12	5902143.001	Screw DIN7991-M4x16	10		B	C	D		
32	3		5			7	5902168.001	Screw DIN912-M3x5	10		B	C	D		
33					7	124	5902224.001	Screw DIN7991-M4x12	10		B	C	D		
34				6		104	5902231.001	Screw DIN965-M3x4	10		B	C	D		
35				6		85	5902241.001	Screw DIN7984-M4x10	10		B	C	D		
36		4				18	5902261.001	Screw DIN7984-M3x35	10		B	C	D		
37					7	122	5902281.001	Screw DIN7984-M5x12	10		B	C	D		
38					7	116	5902290.001	Screw DIN912-M5x35	10		B	C	D		
39		4				39	5902322.001	Screw DIN912-M4x25	10		B	C	D		
40				6		99	5902420.001	Screw DIN7984-M4x20	10		B	C	D		
41				6		92	5902504.001	Nut DIN934-M6	10		B	C	D		
42				6		83	5903003.001	Washer DIN125-A4.3	10		B	C	D		
43			5			130	5903004.001	Washer DIN125-A3.2	10		B	C	D		
44			5			131	5903007.001	Tothed Washer DIN6797-A3,2	10		B	C	D		
45				6		96	5903012.001	Spring Washer DIN137-A5	10		B	C	D		
46				6		91	5903040.001	Washer DIN125-A6.4	10		B	C	D		
47					7	117	5903041.001	Washer DIN125-A5.3	10		B	C	D		
48		4				19	5903077.001	Washer 3,2x8x1,5	10		B	C	D		
49					7	115	5903501.001	E-Ring DIN6799-7	10		B	C	D		
50					7	108	5903510.001	E-Ring DIN6799-9	10		B	C	D		
51	3					6	5903525.001	E-Ring DIN6799-4	10		B	C	D		
52					7	112	5905096.001	Spring	5			C	D		
53		4				30	5905247.001	Vacuum Generator	1			C	D		
54				6		106	5905249.001	One-way Flow Control Valve	1			C	D		
55		4				128	5905252.001	Push-in L-Connector	1			C	D		
56		4				29	5905254.001	Push-in L-Connector	1			C	D		
57		4			7	34	5905255.001	Push-in L-Connector	1			C	D		
58		4				31	5905257.001	Silencer	1		B	C	D		
59		4				46	5905259.001	Plug B-1/8	1			C	D		
60		4				44	5905261.001	Sealing Ring	10			C	D		
61		4				23	5905281.001	Valve	1		B	C	D		
62		4		6		32	5905283.001	Push-in/threaded Fitting	1			C	D		
63				6		88.2	5905286.001	Cylinder	1		B	C	D		
64		4				45	5905299.001	Silencer	1		B	C	D		
65		4				41	5905315.001	Valve	1		B	C	D		

PU Package unit

SPR Recommendation

A - wearing parts and accessories
B - recommended spare parts for quick repair
C - recommended spare parts for distributors
D - recommended spare parts for central stores

6 Spare parts index

Pos.	Figure/Page					No.	Part No.	Description	PU	SPR				Serial No.	
														from	to
66				6		82	5905352.001	Sealing Ring	10			C	D		
67		4				47	5905371.001	Push-in Y-Fitting	1			C	D		
68					7	119	5905395.001	Swing Drive	1			C	D		
69		4				28	5905437.001	Push-in/threaded Fitting	1			C	D		
70				6		88.1	5905438.001	Cylinder	1			C	D		
71				6		81	5905522.001	Socket M5-M5	1			C	D		
72				6		86	5905523.001	Manual Valve	1			C	D		
73		4				33	5905592.001	Push-in T-Fitting	1			C	D		
74				6		79	5905593.001	Mounting Clip	1			C	D		
75		4				132	5905601.001	Push-in Fitting	1			C	D		
76					7	110	5905602.001	Ring Magnet	1			C	D		
77		4				38	5905603.001	Push-in/threaded Fitting	1			C	D		
78		4				127	5905604.001	Push-in L-Fitting	1			C	D		
79		4				36	5905611.001	Valve	1			C	D		
80		4				126	5905612.001	Push-in L-Fitting	1			C	D		
81				6		101	5905739.001	Shock Absorber	1			C	D		
82		4				35	5905748.001	Silencer	1			C	D		
83		4				40	5905923.001	Vacuum Generator	1			C	D		
84		4				37	5905971.001	Push-in/threaded L-Fitting	1			C	D		
85				6		80	5906636.001	One-way Flow Control Valve	1		B	C	D		
86		4				27	5911003.001	Miniature Pressure Regulator	1			C	D		
87	3					11	5940644.001	Hinge Axle	1			C	D		
88				6		90	5941803.001	Guide cpl.	1			C	D		
89					7	111	5941807.001	Adapter Bolt	1			C	D		
90					7	109	5941808.001	Bushing	1			C	D		
91	3					3.1	5941816.001	Bracket	1			C	D		
92	3					1.1	5941817.001	Cover	1			C	D		
93		4				22.1	5941822.001	Valve Terminal mount.	1			C	D		
94				6		78.1	5941823.001	Plate	1			C	D		
95				6		77	5941824.001	Plate	1			C	D		
96			5			73.1	5941827.001	PCB Applicator Control ass.	1		B	C	D		
97			5			70.1	5941831.001	Sensor Lift Cylinder	1			C	D		
98			5			68.1	5941832.001	Sensor Lift Cylinder	1			C	D		
99			5			69	5941833.001	Labeling Position Sensor	1			C	D		
100			5			67.1	5941834.001	Sensor Swing Drive	1		B	C	D		
101			5			52.1	5941835.001	Tube	1			C	D		
102			5			58.1	5941836.001	Tube	1			C	D		
103			5			62	5941837.001	Tube	1			C	D		
104			5			61	5941838.001	Tube	1			C	D		
105			5			66	5941839.001	Tube	1			C	D		
106			5			57	5941840.001	Tube	1			C	D		
107			5			53.2	5941841.001	Tube	1			C	D		
108			5			54	5941842.001	Tube	1			C	D		
109			5			59	5941843.001	Tube	1			C	D		
110				6		84	5941845.001	Guide	1			C	D		
111			5			60	5941846.001	Tube	1			C	D		
112	3					8.1	5941848.001	Mounting Plate with Stopper	1			C	D		
113		4	5			20	5941850.001	Vacuum Sensor cpl.	1			C	D		
114				6		75.1	5941851.001	Energy Track cpl.	1			C	D		
115			5			72.1	5941853.001	PCB Applicator Control cpl.	1		B	C	D		
116			5			74.1	5941854.001	Controller coded	1		B	C	D		
117			5			63	5941855.001	PLC Connector Cable	1			C	D		
118			5			65	5941856.001	Three-way valve cable	1			C	D		
119				6		94	5941858.001	Stopper cpl.	1			C	D		
120				6		75.2	5941863.001	Energy Track cpl.	1			C	D		
121			5			67.2	5941865.001	Sensor Swing Drive	1			C	D		
122			5			52.2	5941866.001	Tube	1			C	D		
123			5			58.2	5941867.001	Tube	1			C	D		
124			5			53.1	5941868.001	Tube	1			C	D		
125			5			70.2	5941869.001	Sensor Lift Cylinder	1			C	D		
126			5			68.2	5941870.001	Sensor Lift Cylinder	1			C	D		
127				6		93	5941874.001	Stopper cpl.	1			C	D		
128				6		98	5941881.001	Shock Absorber for Cylinder	1		B	C	D		
129				6		100	5941882.001	Shock Absorber	1			C	D		
130				6		102	5941883.001	Plate	1			C	D		

PU Package unit

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6 Spare parts index

Pos.	Figure/Page					No.	Part No.	Description	PU	SPR				Serial No.	
														from	to
131			5			74.2	5941889.001	Controller coded	1		B	C	D		
132			5			55	5941906.001	Tube	1			C	D		
133			5			51	5941907.001	Tube	1			C	D		
134	3					3.2	5941935.001	Bracket	1			C	D		
135					7	118.1	5941960.001	Support	1			C	D		
136					7	125.1	5941961.001	Swing Bracket	1			C	D		
137					7	120.1	5941963.001	Plate	1			C	D		
138					7	121	5941964.001	Exenter	1			C	D		
139	3					8.2	5941984.001	Mounting Plate with Stopper	1			C	D		
140	3					3.3	5941986.001	Bracket	1			C	D		
141					7	118.2	5941987.001	Support	1			C	D		
142					7	120.2	5941990.001	Plate	1			C	D		
143		4				49	5941991.001	Bracket	1			C	D		
144		4				22.2	5941993.001	Valve Terminal mount.	1		B	C	D		
145					7	125.2	5941995.001	Swing Bracket	1			C	D		
146			5			72.2	5941996.001	PCB Applicator Control cpl.	1			C	D		
147				6		78.2	5941997.001	Plate	1			C	D		
148			5			73.2	5942831.001	PCB Applicator Control ass.	1			C	D		
149	3					10.2	5942841.001	Hinge Bush	1			C	D		
150	3					9.2	5942842.001	Bracket	1			C	D		
151	3					16.2	5942853.001	Blow Tube Retainer	1			C	D		
152		4				26	5942865.001	Bracket	1			C	D		
153				6		89.2	5945228.001	Rod	1			C	D		
154				6		89.1	5945397.001	Rod	1			C	D		
155	3					1.2	5947257.001	Cover	1			C	D		
156	3					5	5950124.001	Thumbscrew	1			C	D		
157			5			56	5950460.001	Tube	1			C	D		

7 Tecnical documents

158							9008173.001	Operating Instructions Appl. Type 4200	1						

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159							9109124.001	Packaging	1			C	D		

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