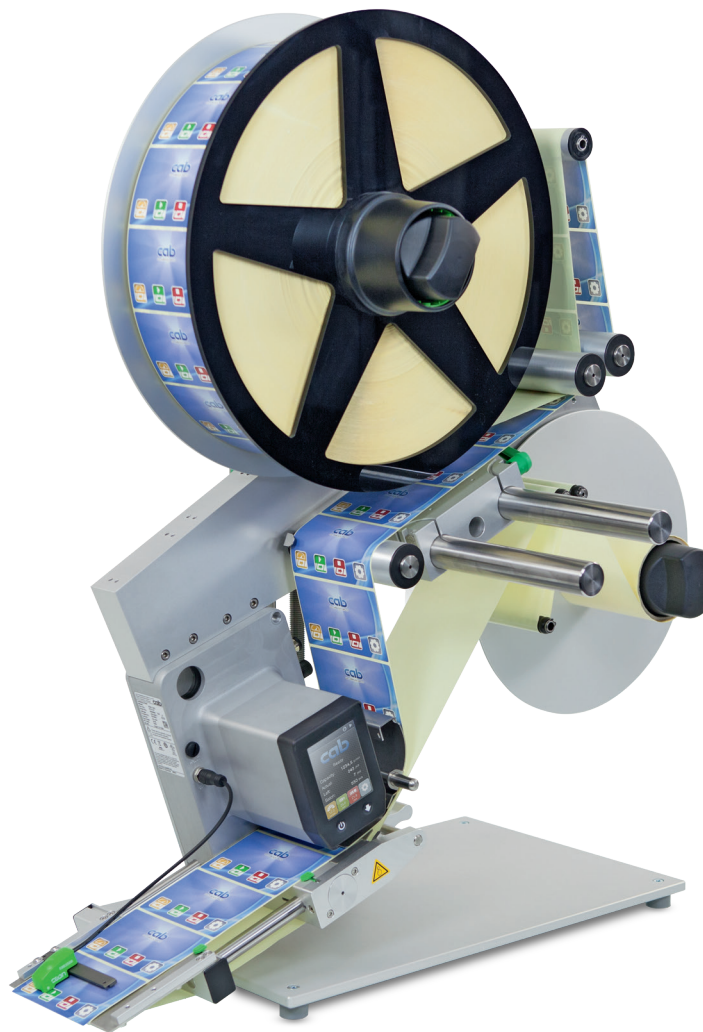


Spare Parts List



Labeling head - Motor-driven rewinder

IXOR, IXOR+

2 Spare parts list for the following products

Family
Labeling head IXOR Motor-driven rewinder
Labeling head IXOR+ Motor-driven rewinder

Edition: 08/2026 - Part.-No. 9003361

Contents

1	Spare parts	3
1.1.....	Motor, Electronics.....	3
1.2.....	Chassis, Guiding.....	4
1.3.....	Winding Spindle	5
2	Spare Parts Index	6

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Editor

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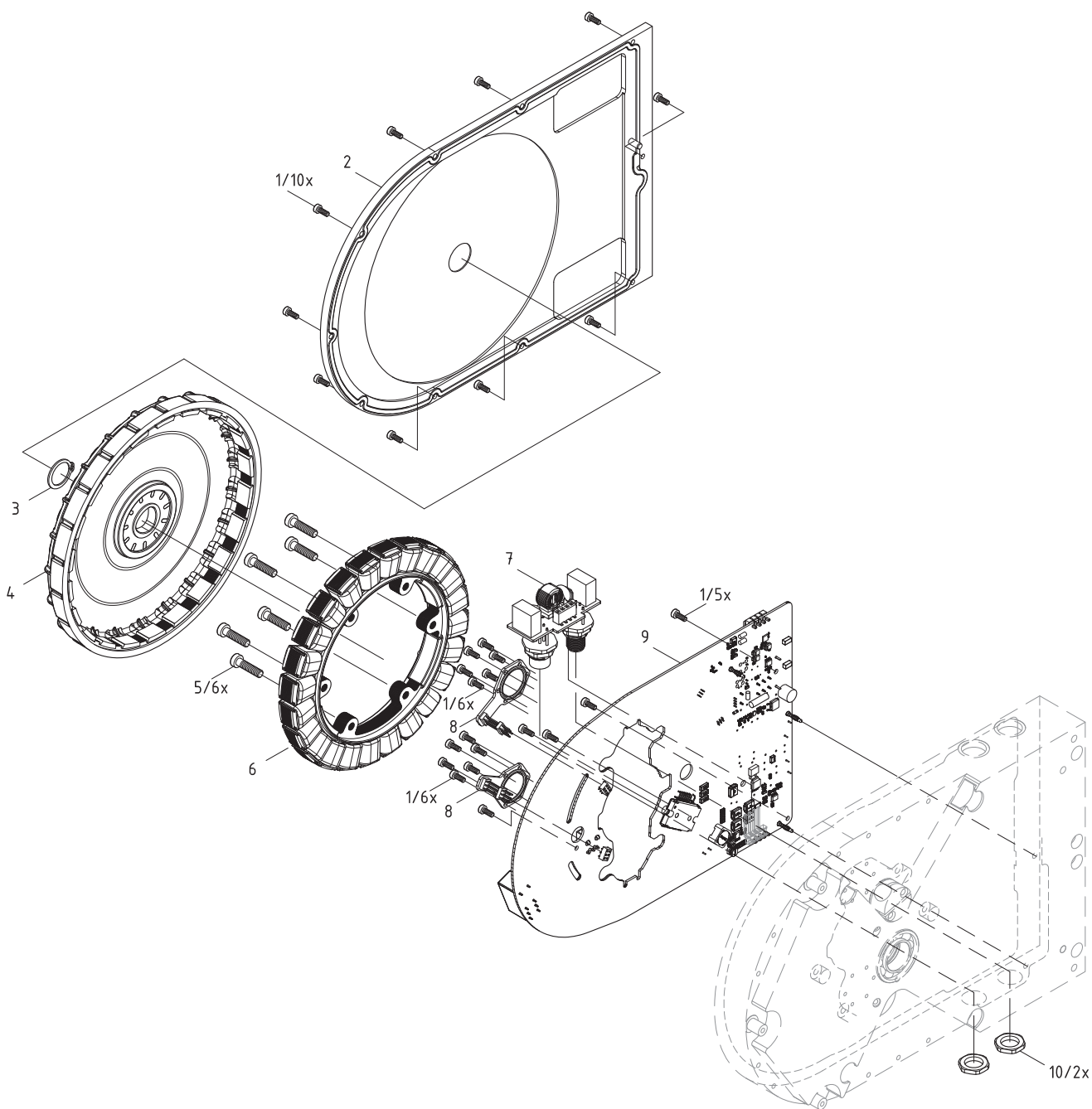
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1 Spare parts

3

1.1 Motor, Electronics

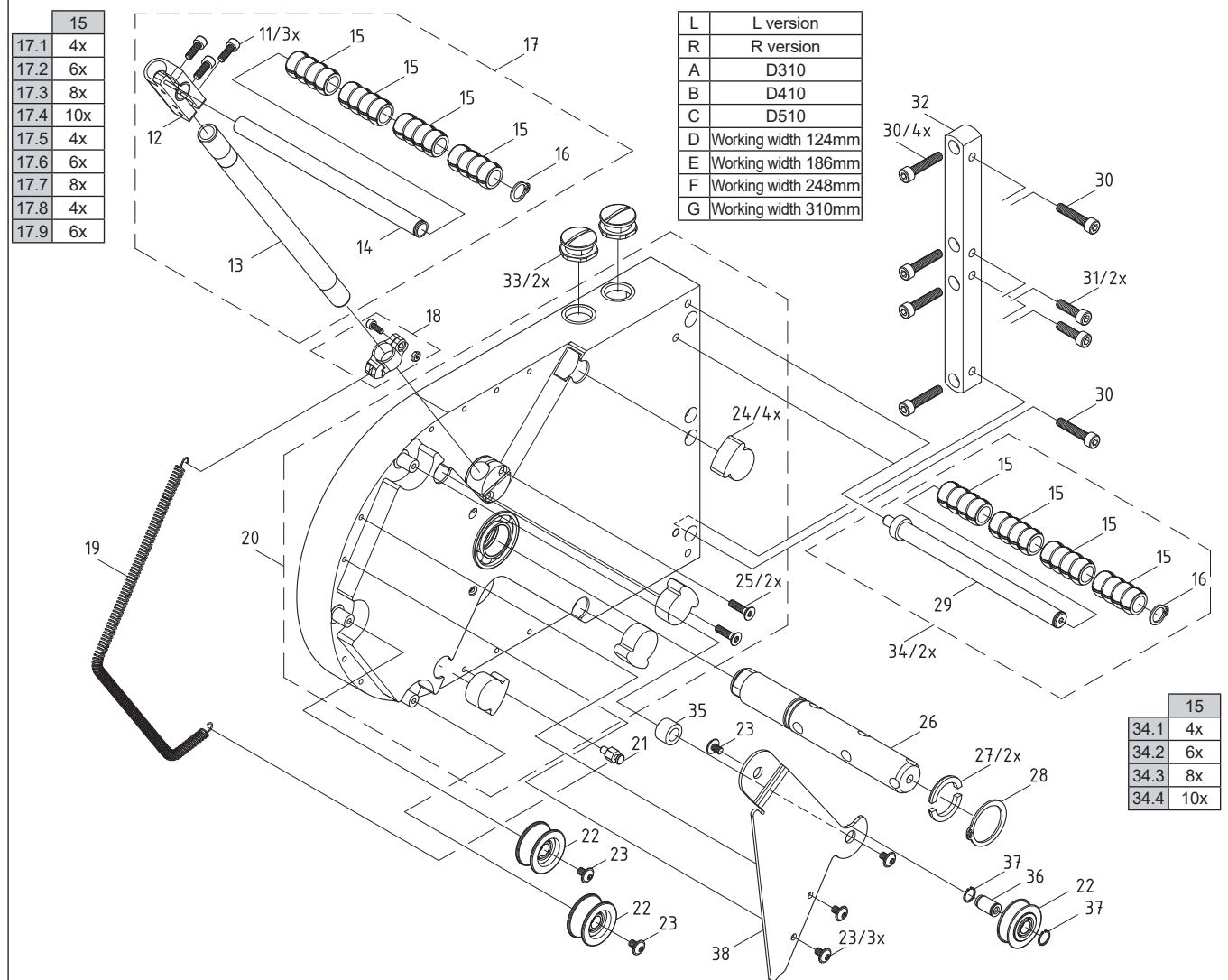
No	Part No.	Description	PU	Note	Serial No.	
					from	to
1	5902951.001	Screw DIN7984 M3x8	10			
2	5971302.001	Cover	1			
3	5903538.001	Snap Ring DIN471 17x1	10			
4	5983439.001	Rotor	1			
5	5902282.001	Screw DIN7984-M5x20	10			
6	5983438.001	Stator	1			
7	5551337.001	PCB Winder Power I/O	1			
8	5550214.001	PCB Winder Dancer	1			
9	5977722.001	PCB Winder	1			
10	5918728.001	Nut M12	10			



1.2 Chassis, Guiding

No	Part No.	Description	PU	Note	Serial No.	
					from	to
11	5902428.001	Screw DIN912 M4x12	10			
12	6127690.001	Binder	1			
13.1	6127691.001	Tube D310	1	A		
13.2	6127692.001	Tube D410	1	B		
13.3	6127693.001	Tube D510	1	C		
14.1	6127103.001	Tube 124	1	D		
14.2	6127104.001	Tube 186	1	E		
14.3	6127105.001	Tube 248	1	F		
14.4	6127106.001	Tube 310	1	G		
15	6111001.001	Roller	1			
16	5903553.001	Snap Ring DIN471-10	10			
17.1	6127258.001	Pendulum Arm D310 124	1	A/D		
17.2	6127259.001	Pendulum Arm D310 186	1	A/E		
17.3	6127260.001	Pendulum Arm D310 248	1	A/F		
17.4	6127261.001	Pendulum Arm D310 310	1	A/G		
17.5	6127262.001	Pendulum Arm D410 124	1	B/D		
17.6	6127263.001	Pendulum Arm D410 186	1	B/E		
17.7	6127264.001	Pendulum Arm D410 248	1	B/F		
17.8	6127265.001	Pendulum Arm D510 124	1	C/D		
17.9	6127266.001	Pendulum Arm D510 186	1	C/E		
18	5977640.001	Bracket	1			
19.1	5906355.001	Tension Spring	1	A/B		
19.2	5906358.001	Tension Spring	1	C		
20.1	6130000.001	Chassis	1	L		
20.2	6130008.001	Chassis	1	R		
21	6127192.001	Bolt	1			
22	6122065.001	Gear	1			

No	Part No.	Description	PU	Note	Serial No.	
					from	to
23	5902936.001	Screw ISO 7380F M4x6	10			
24	5971283.001	Damper	1			
25	5902941.001	Screw ISO14581-M4x16	10			
26	5975804.001	Spindle	1			
27	5975805.001	Half-Shell	1			
28	5903571.001	Snap Ring DIN471 25x1,2	10			
29.1	6127129.001	Axle	1	D		
29.2	6127130.001	Axle	1	E		
29.3	6127131.001	Axle	1	F		
29.4	6127132.001	Axle	1	G		
30	5902455.001	Screw DIN912 M5x25	10			
31	5902454.001	Screw DIN912 M5x18	10			
32	5983166.001	Strip	1			
33	5907513.001	Covering Cap M16x1.5	1			
34.1	6127134.001	Belt Roller 124	1	D		
34.2	6127135.001	Belt Roller 186	1	E		
34.3	6127136.001	Belt Roller 248	1	F		
34.4	6127137.001	Belt Roller 310	1	G		
35	6127196.001	Distance Bush	1	B/C		
36	6127197.001	Thread Ledge	1	B/C		
37	5903567.001	Snap Ring DIN471-8x1	10	B/C		
38.1	6122068.001	Plate	1	L/A		
38.2	6122069.001	Plate	1	R/A		
38.3	6122070.001	Plate	1	L/B		
38.4	6122071.001	Plate	1	R/B		
38.5	6122072.001	Plate	1	L/C		
38.6	6122073.001	Plate	1	R/C		

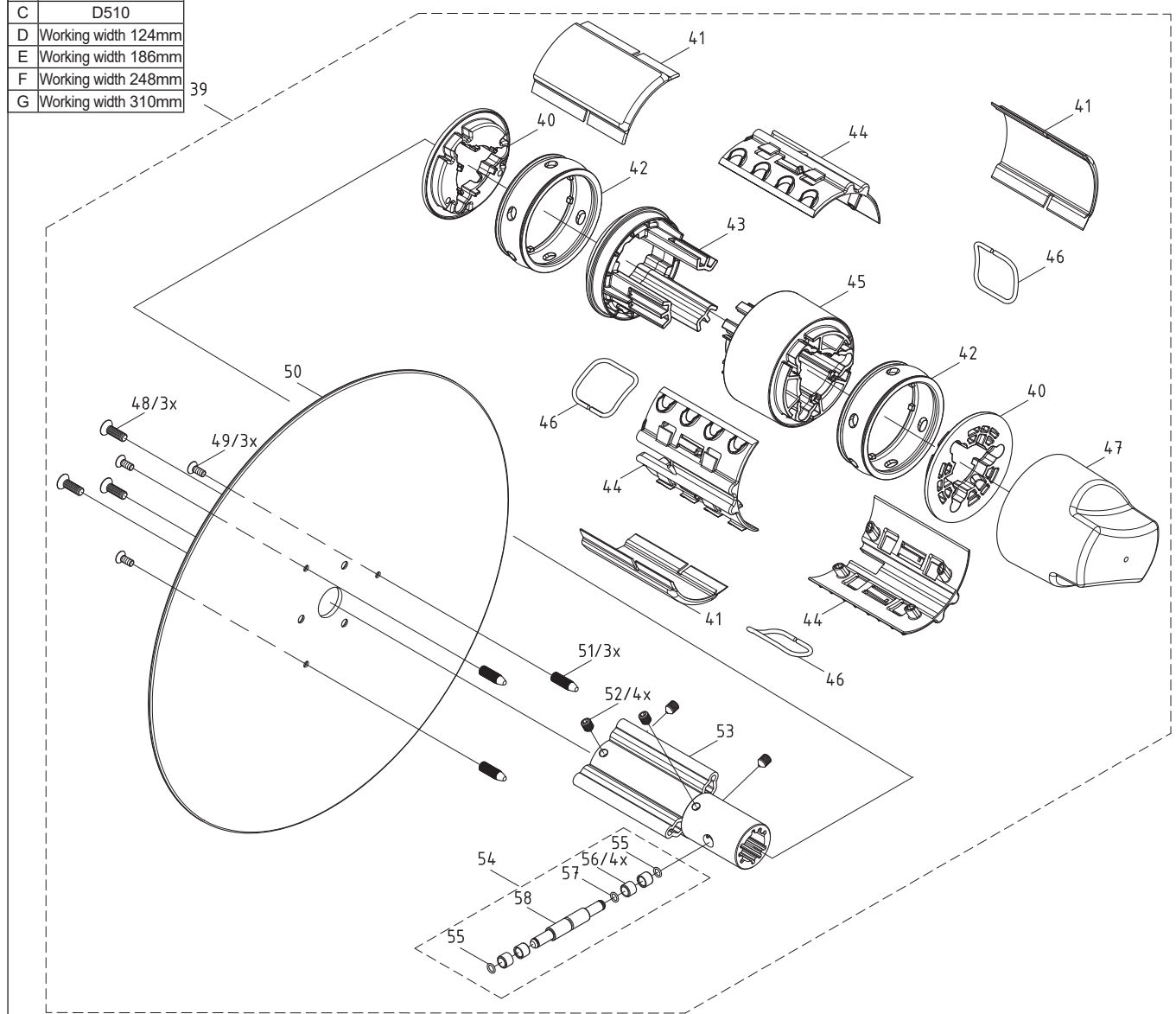


1.3 Winding Spindle

No	Part No.	Description	PU	Note	Serial No.	
					from	to
39.1	6127201.001	Winding Spindle	1	D		
39.2	6127202.001	Winding Spindle	1	E		
39.3	6127203.001	Winding Spindle	1	F		
39.4	6127204.001	Winding Spindle	1	G		
39.5	6127206.001	Winding Spindle	1	D		
39.6	6127207.001	Winding Spindle	1	E		
39.7	6127208.001	Winding Spindle	1	F		
39.8	6127210.001	Winding Spindle	1	D		
39.9	6127211.001	Winding Spindle	1	E		
40	5971634.001	Washer	1			
41.1	5983356.001	Cover	1	D		
41.2	5983357.001	Cover	1	E		
41.3	5983358.001	Cover	1	F/G		
42.1	5977724.001	Clamping Element	1			
42.2	5971402.001	Clamping Element	1	G		
43	5971636.001	Slider	1			
44.1	5983295.001	Shell	1	D		
44.2	5983296.001	Shell	1	E		
44.3	5983297.001	Shell	1	F/G		

No	Part No.	Description	PU	Note	Serial No.	
					from	to
45	5971637.001	Spacer Bushing	1			
46	5906336.001	Spring	5			
47	5983134.001	Handle Assembly	1			
48	5902477.001	Screw DIN7991-M5x16	10			
49	5902437.001	Screw DIN7991-M4x10	10			
50.1	6127200.001	Disk	1	A		
50.2	6127205.001	Disk	1	B		
50.3	6127209.001	Disk	1	C		
51	5971632.001	Spindle	1			
52	5904575.001	Set Screw DIN914-M6x8	10			
53.1	5983140.001	Profile	1	D		
53.2	5983138.001	Profile	1	E		
53.3	5983136.001	Profile	1	F		
53.4	5983131.001	Profile	1	G		
54	5983132.001	Rod	1			
55	5905892.001	O-Ring 4.5x1	10			
56	5907220.001	Plastic Bushing	10			
57	5905570.001	O-Ring 5x1.5	10			
58	5977714.001	Rod	1			

L	L version
R	R version
A	D310
B	D410
C	D510
D	Working width 124mm
E	Working width 186mm
F	Working width 248mm
G	Working width 310mm



Pos.	Figure/Page			No.	Part No.	Description	PU	SPR				Notes	Serial No.	
													from	to
1	3			8	5550214.001	PCB Winder Dancer	1							
2	3			7	5551337.001	PCB Winder Power I/O	1							
3	3			5	5902282.001	Screw DIN7984-M5x20	10							
4		4		11	5902428.001	Screw DIN912 M4x12	10							
5			5	49	5902437.001	Screw DIN7991-M4x10	10							
6		4		31	5902454.001	Screw DIN912 M5x18	10							
7		4		30	5902455.001	Screw DIN912 M5x25	10							
8			5	48	5902477.001	Screw DIN7991-M5x16	10							
9		4		23	5902936.001	Screw ISO 7380F M4x6	10							
10		4		25	5902941.001	Screw ISO14581-M4x16	10							
11	3			1	5902951.001	Screw DIN7984 M3x8	10							
12	3			3	5903538.001	Snap Ring DIN471 17x1	10							
13		4		16	5903553.001	Snap Ring DIN471-10	10							
14		4		37	5903567.001	Snap Ring DIN471-8x1	10				B/C			
15		4		28	5903571.001	Snap Ring DIN471 25x1,2	10							
16			5	52	5904575.001	Set Screw DIN914-M6x8	10							
17			5	57	5905570.001	O-Ring 5x1.5	10							
18			5	55	5905892.001	O-Ring 4.5x1	10							
19			5	46	5906336.001	Spring	5							
20		4		19.1	5906355.001	Tension Spring	1				A/B			
21		4		19.2	5906358.001	Tension Spring	1				C			
22			5	56	5907220.001	Plastic Bushing	10							
23		4		33	5907513.001	Covering Cap M16x1.5	1							
24	3			10	5918728.001	Nut M12	10							
25		4		24	5971283.001	Damper	1							
26	3			2	5971302.001	Cover	1							
27			5	42.2	5971402.001	Clamping Element	1				G			
28			5	51	5971632.001	Spindle	1							
29			5	40	5971634.001	Washer	1							
30			5	43	5971636.001	Slider	1							
31			5	45	5971637.001	Spacer Bushing	1							
32		4		26	5975804.001	Spindle	1							
33		4		27	5975805.001	Half-Shell	1							
34		4		18	5977640.001	Bracket	1							
35			5	58	5977714.001	Rod	1							
36	3			9	5977722.001	PCB Winder	1							
37			5	42.1	5977724.001	Clamping Element	1							
38			5	53.4	5983131.001	Profile	1				G			
39			5	54	5983132.001	Rod	1							
40			5	47	5983134.001	Handle Assembly	1							
41			5	53.3	5983136.001	Profile	1				F			
42			5	53.2	5983138.001	Profile	1				E			
43			5	53.1	5983140.001	Profile	1				D			
44		4		32	5983166.001	Strip	1							
45			5	44.1	5983295.001	Shell	1				D			
46			5	44.2	5983296.001	Shell	1				E			
47			5	44.3	5983297.001	Shell	1				F/G			
48			5	41.1	5983356.001	Cover	1				D			
49			5	41.2	5983357.001	Cover	1				E			
50			5	41.3	5983358.001	Cover	1				F/G			
51	3			6	5983438.001	Stator	1							
52	3			4	5983439.001	Rotor	1							
53		4		15	6111001.001	Roller	1							
54		4		22	6122065.001	Gear	1							
55		4		38.1	6122068.001	Plate	1				L/A			
56		4		38.2	6122069.001	Plate	1				R/A			
57		4		38.3	6122070.001	Plate	1				L/B			

PU Package unit

Notes

L L version
R R version
A D310
B D410
C D510

D Working width 124 mm
E Working width 186 mm
F Working width 248 mm
G Working width 310 mm

SPR Recommendation

A - wearing parts and accessories
B - recommended spare parts for quick repair
C - recommended spare parts for distributors
D - recommended spare parts for central stores

2 Spare Parts Index

7

Pos.	Figure/Page		No.	Part No.	Description	PU	SPR				Notes	Serial No.	
												from	to
58		4	38.4	6122071.001	Plate	1					R/B		
59		4	38.5	6122072.001	Plate	1					L/C		
60		4	38.6	6122073.001	Plate	1					R/C		
61		4	14.1	6127103.001	Tube 124	1					D		
62		4	14.2	6127104.001	Tube 186	1					E		
63		4	14.3	6127105.001	Tube 248	1					F		
64		4	14.4	6127106.001	Tube 310	1					G		
65		4	29.1	6127129.001	Axle	1					D		
66		4	29.2	6127130.001	Axle	1					E		
67		4	29.3	6127131.001	Axle	1					F		
68		4	29.4	6127132.001	Axle	1					G		
69		4	34.1	6127134.001	Belt Roller 124	1					D		
70		4	34.2	6127135.001	Belt Roller 186	1					E		
71		4	34.3	6127136.001	Belt Roller 248	1					F		
72		4	34.4	6127137.001	Belt Roller 310	1					G		
73		4	21	6127192.001	Bolt	1							
74		4	35	6127196.001	Distance Bush	1					B/C		
75		4	36	6127197.001	Thread Ledge	1					B/C		
76			5	50.1	6127200.001	Disk	1				A		
77			5	39.1	6127201.001	Winding Spindle	1				D		
78			5	39.2	6127202.001	Winding Spindle	1				E		
79			5	39.3	6127203.001	Winding Spindle	1				F		
80			5	39.4	6127204.001	Winding Spindle	1				G		
81			5	50.2	6127205.001	Disk	1				B		
82			5	39.5	6127206.001	Winding Spindle	1				D		
83			5	39.6	6127207.001	Winding Spindle	1				E		
84			5	39.7	6127208.001	Winding Spindle	1				F		
85			5	50.3	6127209.001	Disk	1				C		
86			5	39.8	6127210.001	Winding Spindle	1				D		
87			5	39.9	6127211.001	Winding Spindle	1				E		
88		4	17.1	6127258.001	Pendulum Arm D310 124	1					A/D		
89		4	17.2	6127259.001	Pendulum Arm D310 186	1					A/E		
90		4	17.3	6127260.001	Pendulum Arm D310 248	1					A/F		
91		4	17.4	6127261.001	Pendulum Arm D310 310	1					A/G		
92		4	17.5	6127262.001	Pendulum Arm D410 124	1					B/D		
93		4	17.6	6127263.001	Pendulum Arm D410 186	1					B/E		
94		4	17.7	6127264.001	Pendulum Arm D410 248	1					B/F		
95		4	17.8	6127265.001	Pendulum Arm D510 124	1					C/D		
96		4	17.9	6127266.001	Pendulum Arm D510 186	1					C/E		
97		4	12	6127690.001	Binder	1							
98		4	13.1	6127691.001	Tube D310	1					A		
99		4	13.2	6127692.001	Tube D410	1					B		
100		4	13.3	6127693.001	Tube D510	1					C		
101		4	20.1	6130000.001	Chassis	1					L		
102		4	20.2	6130008.001	Chassis	1					R		

PU Package unit

Notes

L L version
R R version
A D310
B D410
C D510

D Working width 124 mm
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