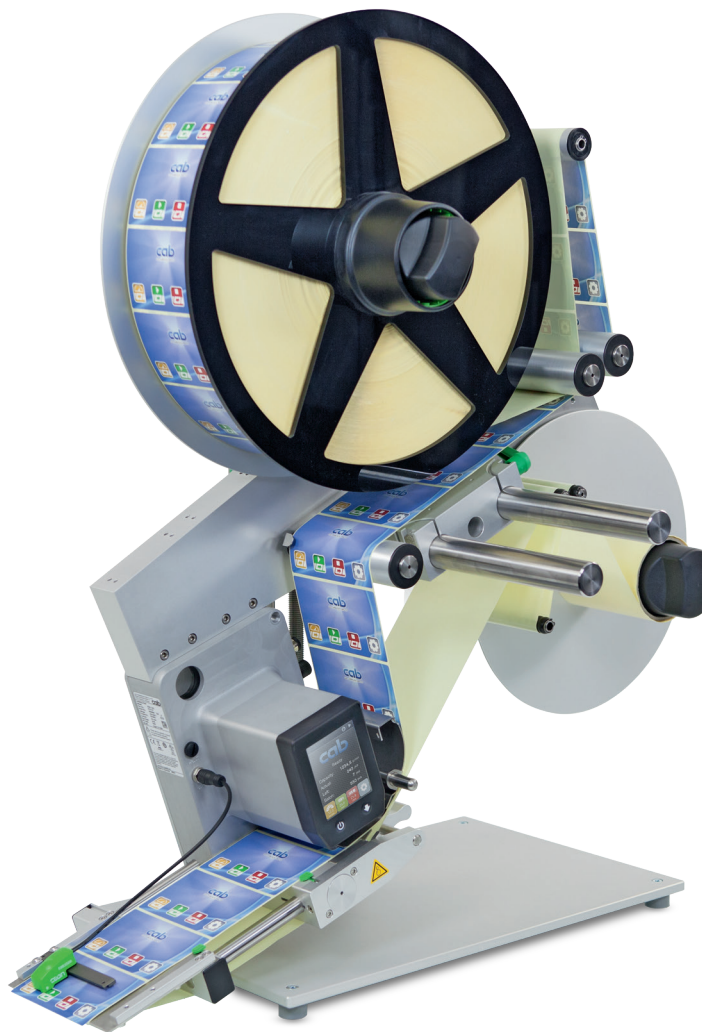


Spare Parts List



Labeling head - Motor-driven unwinder

IXOR, IXOR+

2 Spare parts list for the following products

Family
Labeling head IXOR Motor-driven unwinder
Labeling head IXOR+ Motor-driven unwinder

Edition: 08/2026 - Part.-No. 9003460

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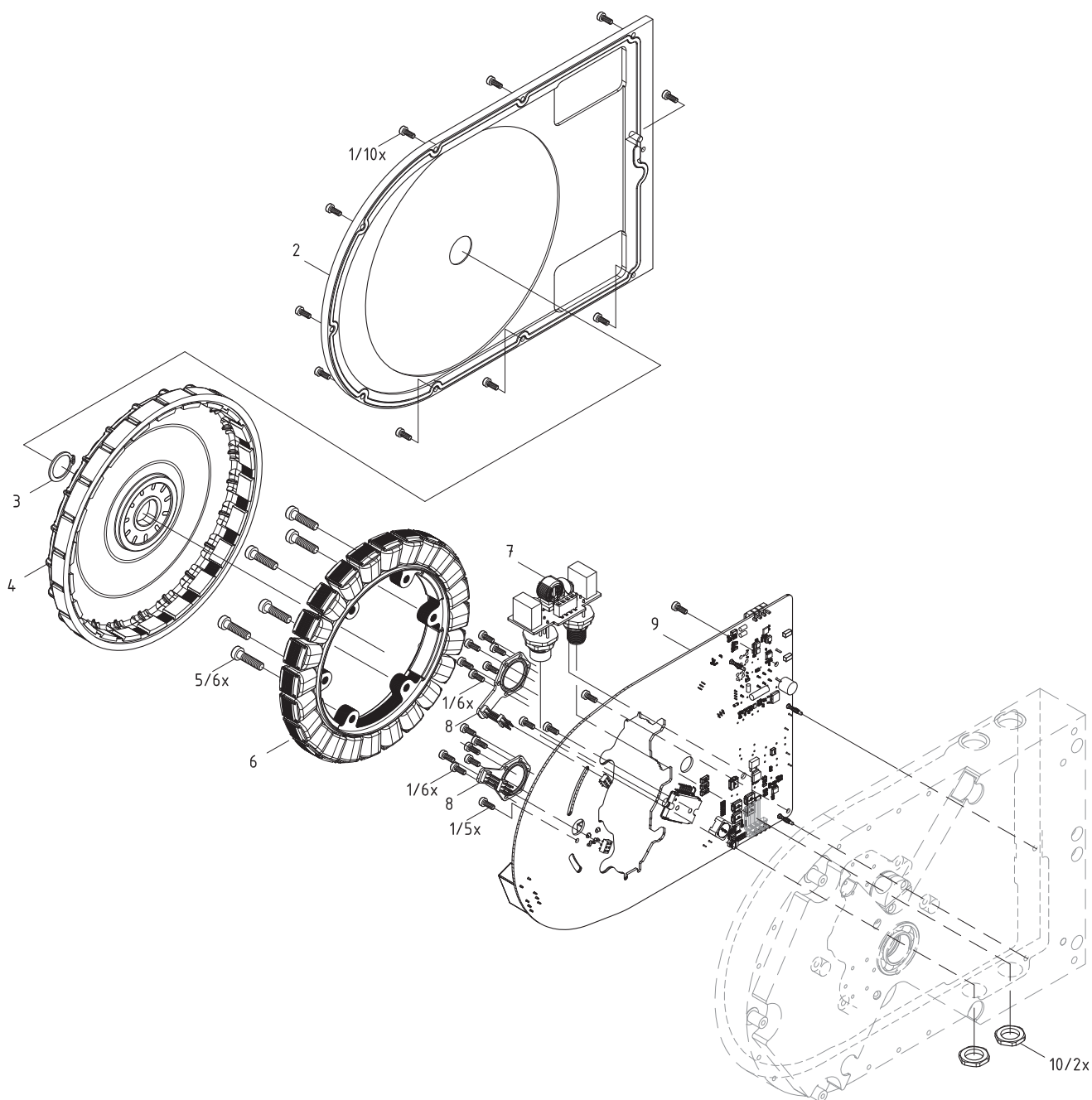
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1 Spare parts

3

1.1 Motor, Electronics

No	Part No.	Description	PU	Note	Serial No.	
					from	to
1	5902951.001	Screw DIN7984 M3x8	10			
2	5971302.001	Cover	1			
3	5903538.001	Snap Ring DIN471 17x1	10			
4	5983439.001	Rotor	1			
5	5902282.001	Screw DIN7984-M5x20	10			
6	5983438.001	Stator	1			
7	5551337.001	PCB Winder Power I/O	1			
8	5550214.001	PCB Winder Dancer	1			
9	5977722.001	PCB Winder	1			
10	5918728.001	Nut M12	10			

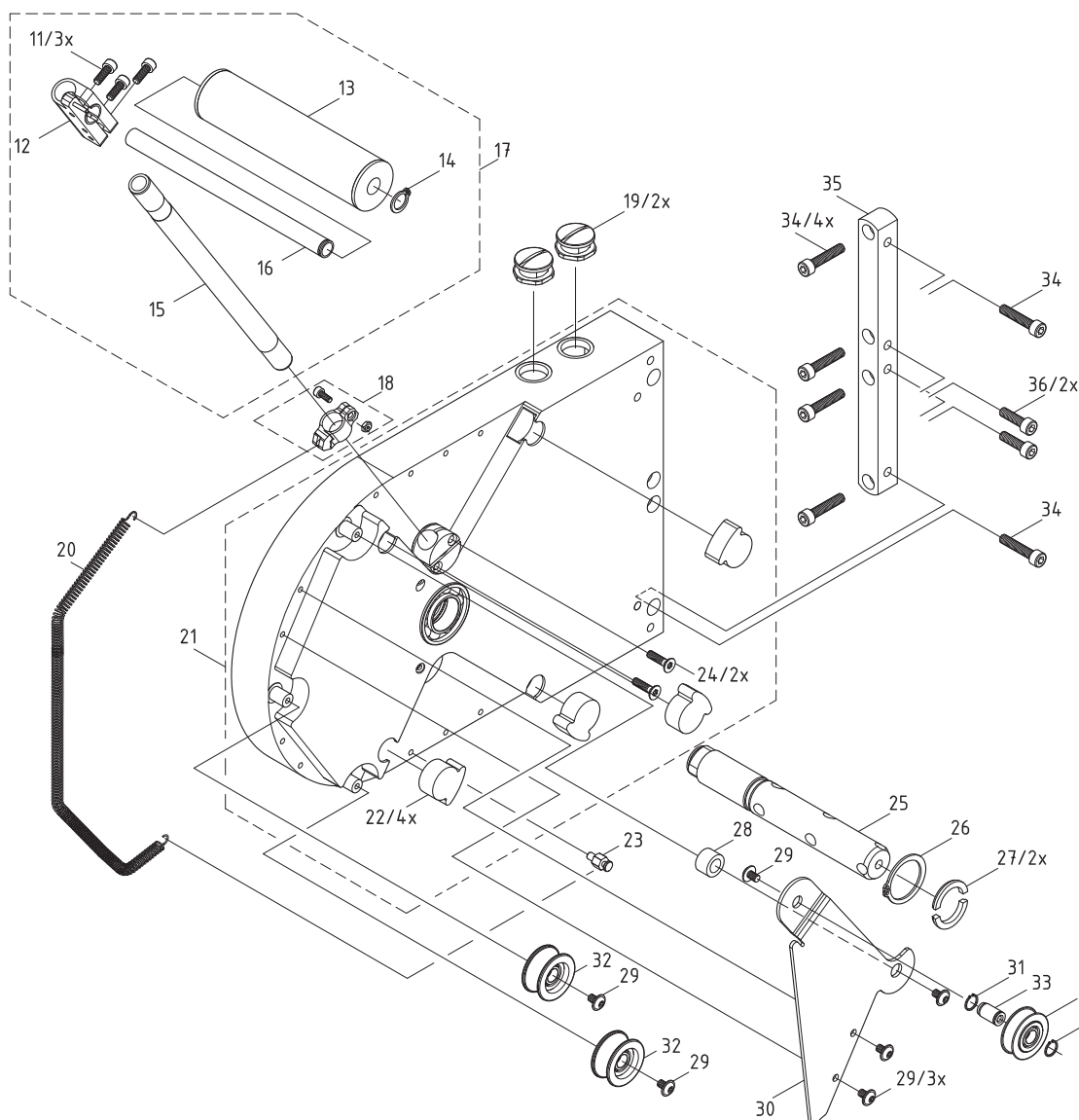


1.2 Chassis, Guiding

No	Part No.	Description	PU	Note	Serial No.	
					from	to
11	5902428.001	Screw DIN912 M4x12	10			
12	6127690.001	Binder	1			
13.1	5907561.001	Belt Roller	1	C		
13.2	5907562.001	Belt Roller	1	D		
13.3	5907563.001	Belt Roller	1	E		
13.4	5907564.001	Belt Roller	1	F		
14	5903553.001	Snap Ring DIN471-10	10			
15.1	6127694.001	Tube D410	1	A		
15.2	6127695.001	Tube D510	1	B		
16.1	6127622.001	Tube	1	C		
16.2	6127623.001	Tube	1	D		
16.3	6127624.001	Tube	1	E		
16.4	6127625.001	Tube	1	F		
17.1	6127233.001	Pendulum Arm D410 124	1	A/C		
17.2	6127234.001	Pendulum Arm D410 186	1	A/D		
17.3	6127235.001	Pendulum Arm D410 248	1	A/E		
17.4	6127236.001	Pendulum Arm D410 310	1	A/F		
17.5	6127239.001	Pendulum Arm D510 124	1	B/C		
17.6	6127240.001	Pendulum Arm D510 186	1	B/D		
17.7	6127241.001	Pendulum Arm D510 248	1	B/E		
18	5977640.001	Bracket	1			
19	5907513.001	Covering Cap M16x1.5	1			

No	Part No.	Description	PU	Note	Serial No.	
					from	to
20.1	5906355.001	Tension Spring	1	A		
20.2	5906358.001	Tension Spring	1	B		
21.1	6130000.001	Chassis	1	L		
21.2	6130008.001	Chassis	1	R		
22	5971283.001	Damper	1			
23	6127192.001	Bolt	1			
24	5902941.001	Screw ISO14581-M4x16	10			
25	5975804.001	Spindle	1			
26	5903571.001	Snap Ring DIN471 25x1,2	10			
27	5975805.001	Half-Shell	1			
28	6127196.001	Distance Bush	1			
29	5902936.001	Screw ISO 7380F M4x6	10			
30.1	6122070.001	Plate	1	L/A		
30.2	6122071.001	Plate	1	R/A		
30.3	6122072.001	Plate	1	L/B		
30.4	6122073.001	Plate	1	R/B		
31	5903567.001	Snap Ring DIN471-8x1	10			
32	6122065.001	Gear	1			
33	6127197.001	Thread Ledge	1			
34	5902455.001	Screw DIN912 M5x25	10			
35	5983166.001	Strip	1			

L	L version
R	R version
A	D410
B	D510
Working width	
C	124 mm
D	186 mm
E	248 mm
F	310 mm
G	372 mm



1 Spare parts

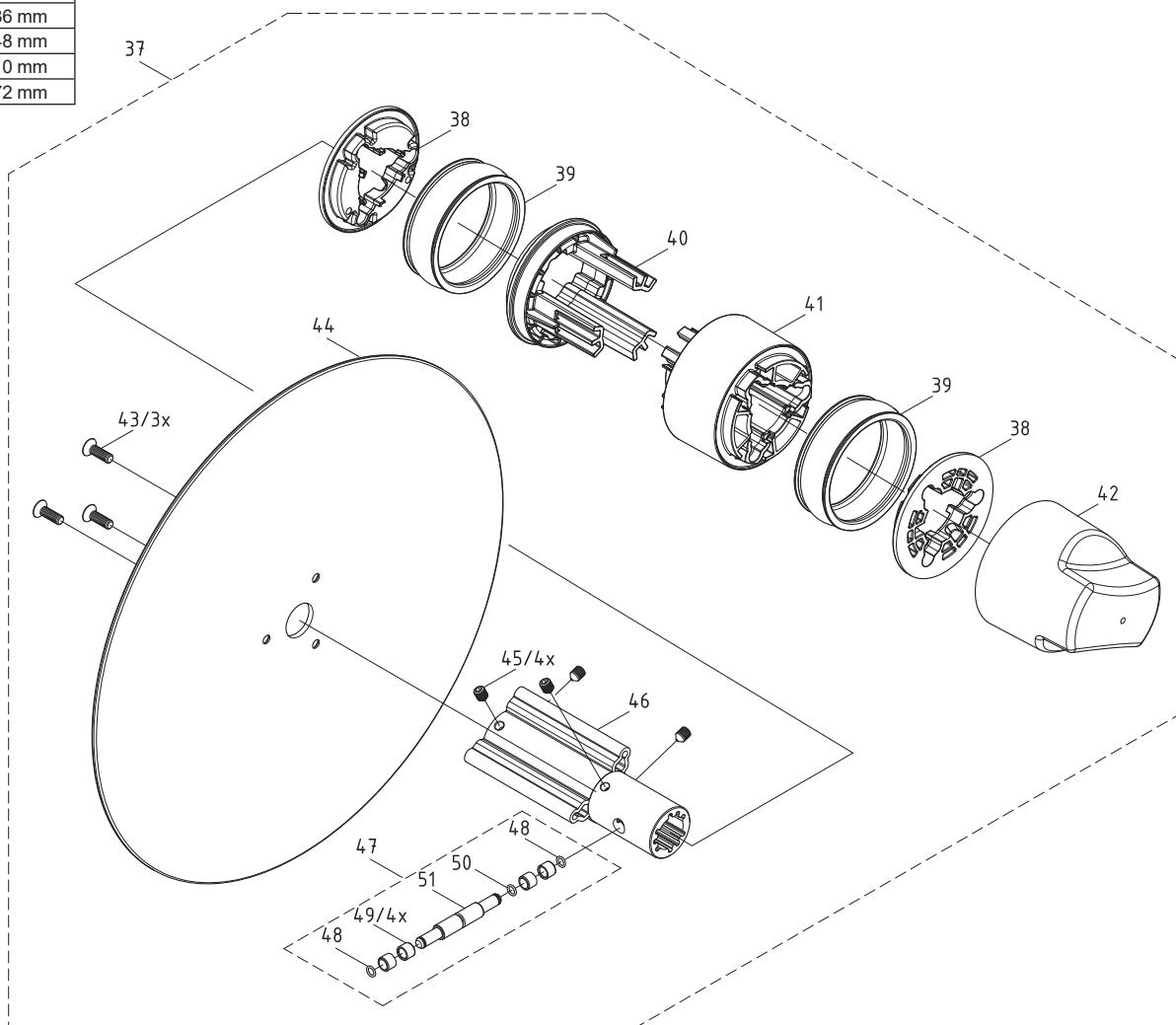
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1.3 Winding Spindle

No	Part No.	Description	PU	Note	Serial No.	
					from	to
37.1	5983139.001	Winding Spindle	1	A/C		
37.2	5983137.001	Winding Spindle	1	A/D		
37.3	5983135.001	Winding Spindle	1	A/E		
37.4	5983130.001	Winding Spindle	1	A/F		
37.5	6127213.001	Winding Spindle	1	A/G		
37.6	6127214.001	Winding Spindle	1	B/C		
37.7	6127215.001	Winding Spindle	1	B/D		
37.8	6127216.001	Winding Spindle	1	B/E		
37.9	6127217.001	Winding Spindle	1	B/F		
38	5971634.001	Washer	1			
39	5971402.001	Clamping Element	1			
40	5971636.001	Slider	1			
41	5971637.001	Spacer Bushing	1			
42	5983134.001	Handle Assembly	1			

No	Part No.	Description	PU	Note	Serial No.	
					from	to
43	5902477.001	Screw DIN7991-M5x16	10			
44.1	5983133.001	Disc	1	A		
44.2	5983500.001	Disc	1	B		
45	5904575.001	Set Screw DIN914-M6x8	10			
46.1	5983140.001	Profile	1	C		
46.2	5983138.001	Profile	1	D		
46.3	5983136.001	Profile	1	E		
46.4	5983131.001	Profile	1	F		
46.5	6127212.001	Profile	1	G		
47	5983132.001	Rod	1			
48	5905892.001	O-Ring 4.5x1	10			
49	5907220.001	Plastic Bushing	10			
50	5905570.001	O-Ring 5x1.5	10			
51	5977714.001	Rod	1			

L	L version
R	R version
A	D410
B	D510
Working width	
C	124 mm
D	186 mm
E	248 mm
F	310 mm
G	372 mm



Pos.	Figure/Page			No.	Part No.	Description	PU	SPR				Notes	Serial No.	
													from	to
1	3			8	5550214.001	PCB Winder Dancer	1							
2	3			7	5551337.001	PCB Winder Power I/O	1							
3	3			5	5902282.001	Screw DIN7984-M5x20	10							
4		4		11	5902428.001	Screw DIN912 M4x12	10							
5		4		36	5902454.001	Screw DIN912 M5x18	10							
6		4		34	5902455.001	Screw DIN912 M5x25	10							
7			5	43	5902477.001	Screw DIN7991-M5x16	10							
8		4		29	5902936.001	Screw ISO 7380F M4x6	10							
9		4		24	5902941.001	Screw ISO14581-M4x16	10							
10	3			1	5902951.001	Screw DIN7984 M3x8	10							
11	3			3	5903538.001	Snap Ring DIN471 17x1	10							
12		4		14	5903553.001	Snap Ring DIN471-10	10							
13		4		31	5903567.001	Snap Ring DIN471-8x1	10							
14		4		26	5903571.001	Snap Ring DIN471 25x1,2	10							
15			5	45	5904575.001	Set Screw DIN914-M6x8	10							
16			5	50	5905570.001	O-Ring 5x1.5	10							
17			5	48	5905892.001	O-Ring 4.5x1	10							
18		4		20.1	5906355.001	Tension Spring	1					A		
19		4		20.2	5906358.001	Tension Spring	1					B		
20			5	49	5907220.001	Plastic Bushing	10							
21		4		19	5907513.001	Covering Cap M16x1.5	1							
22		4		13.1	5907561.001	Belt Roller	1					C		
23		4		13.2	5907562.001	Belt Roller	1					D		
24		4		13.3	5907563.001	Belt Roller	1					E		
25		4		13.4	5907564.001	Belt Roller	1					F		
26	3			10	5918728.001	Nut M12	10							
27		4		22	5971283.001	Damper	1							
28	3			2	5971302.001	Cover	1							
29			5	39	5971402.001	Clamping Element	1							
30			5	38	5971634.001	Washer	1							
31			5	40	5971636.001	Slider	1							
32			5	41	5971637.001	Spacer Bushing	1							
33		4		25	5975804.001	Spindle	1							
34		4		27	5975805.001	Half-Shell	1							
35		4		18	5977640.001	Bracket	1							
36			5	51	5977714.001	Rod	1							
37	3			9	5977722.001	PCB Winder	1							
38			5	37.4	5983130.001	Winding Spindle	1					A/F		
39			5	46.4	5983131.001	Profile	1					F		
40			5	47	5983132.001	Rod	1							
41			5	44.1	5983133.001	Disc	1					A		
42			5	42	5983134.001	Handle Assembly	1							
43			5	37.3	5983135.001	Winding Spindle	1					A/E		
44			5	46.3	5983136.001	Profile	1					E		
45			5	37.2	5983137.001	Winding Spindle	1					A/D		
46			5	46.2	5983138.001	Profile	1					D		
47			5	37.1	5983139.001	Winding Spindle	1					A/C		
48			5	46.1	5983140.001	Profile	1					C		
49		4		35	5983166.001	Strip	1							
50	3			6	5983438.001	Stator	1							
51	3			4	5983439.001	Rotor	1							
52			5	44.2	5983500.001	Disc	1					B		
53		4		32	6122065.001	Gear	1							
54		4		30.1	6122070.001	Plate	1					L/A		
55		4		30.2	6122071.001	Plate	1					R/A		

PU Package unit

Notes

L L version

R R version

A D410

B D510

C Working width 124 mm

D Working width 186 mm

E Working width 248 mm

F Working width 310 mm

G Working width 372 mm

SPR Recommendation

A - wearing parts and accessories

B - recommended spare parts for quick repair

C - recommended spare parts for distributors

D - recommended spare parts for central stores

2 Spare Parts Index

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Pos.	Figure/Page		No.	Part No.	Description	PU	SPR				Notes	Serial No.	
												from	to
56		4	30.3	6122072.001	Plate	1					L/B		
57		4	30.4	6122073.001	Plate	1					R/B		
58		4	23	6127192.001	Bolt	1							
59		4	28	6127196.001	Distance Bush	1							
60		4	33	6127197.001	Thread Ledge	1							
61			5	46.5	6127212.001	Profile	1				G		
62			5	37.5	6127213.001	Winding Spindle	1				A/G		
63			5	37.6	6127214.001	Winding Spindle	1				B/C		
64			5	37.7	6127215.001	Winding Spindle	1				B/D		
65			5	37.8	6127216.001	Winding Spindle	1				B/E		
66			5	37.9	6127217.001	Winding Spindle	1				B/F		
67		4		17.1	6127233.001	Pendulum Arm D410 124	1				A/C		
68		4		17.2	6127234.001	Pendulum Arm D410 186	1				A/D		
69		4		17.3	6127235.001	Pendulum Arm D410 248	1				A/E		
70		4		17.4	6127236.001	Pendulum Arm D410 310	1				A/F		
71		4		17.5	6127239.001	Pendulum Arm D510 124	1				B/C		
72		4		17.6	6127240.001	Pendulum Arm D510 186	1				B/D		
73		4		17.7	6127241.001	Pendulum Arm D510 248	1				B/E		
74		4		16.1	6127622.001	Tube	1				C		
75		4		16.2	6127623.001	Tube	1				D		
76		4		16.3	6127624.001	Tube	1				E		
77		4		16.4	6127625.001	Tube	1				F		
78		4		12	6127690.001	Binder	1						
79		4		15.1	6127694.001	Tube D410	1				A		
80		4		15.2	6127695.001	Tube D510	1				B		
81		4		21.1	6130000.001	Chassis	1				L		
82		4		21.2	6130008.001	Chassis	1				R		

PU Package unit

Notes

L L version
R R version
A D410
B D510

C Working width 124 mm
D Working width 186 mm
E Working width 248 mm
F Working width 310 mm
G Working width 372 mm

SPR Recommendation

A - wearing parts and accessories
B - recommended spare parts for quick repair
C - recommended spare parts for distributors
D - recommended spare parts for central stores