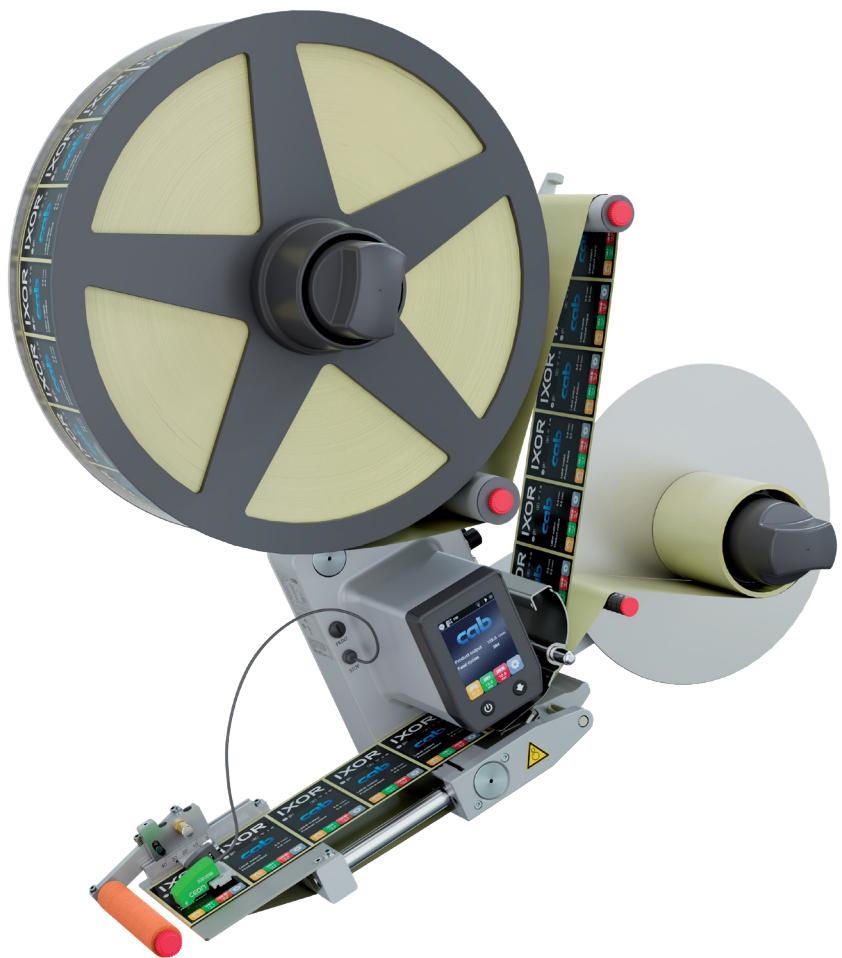


Spare Parts List



Labeling head - Basic unit

IXOR+

2 Spare parts list for the following products

Family
Labeling head IXOR+ Basic unit

Edition: 07/2026 - Art.-Nr. 9004302.131

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Editor

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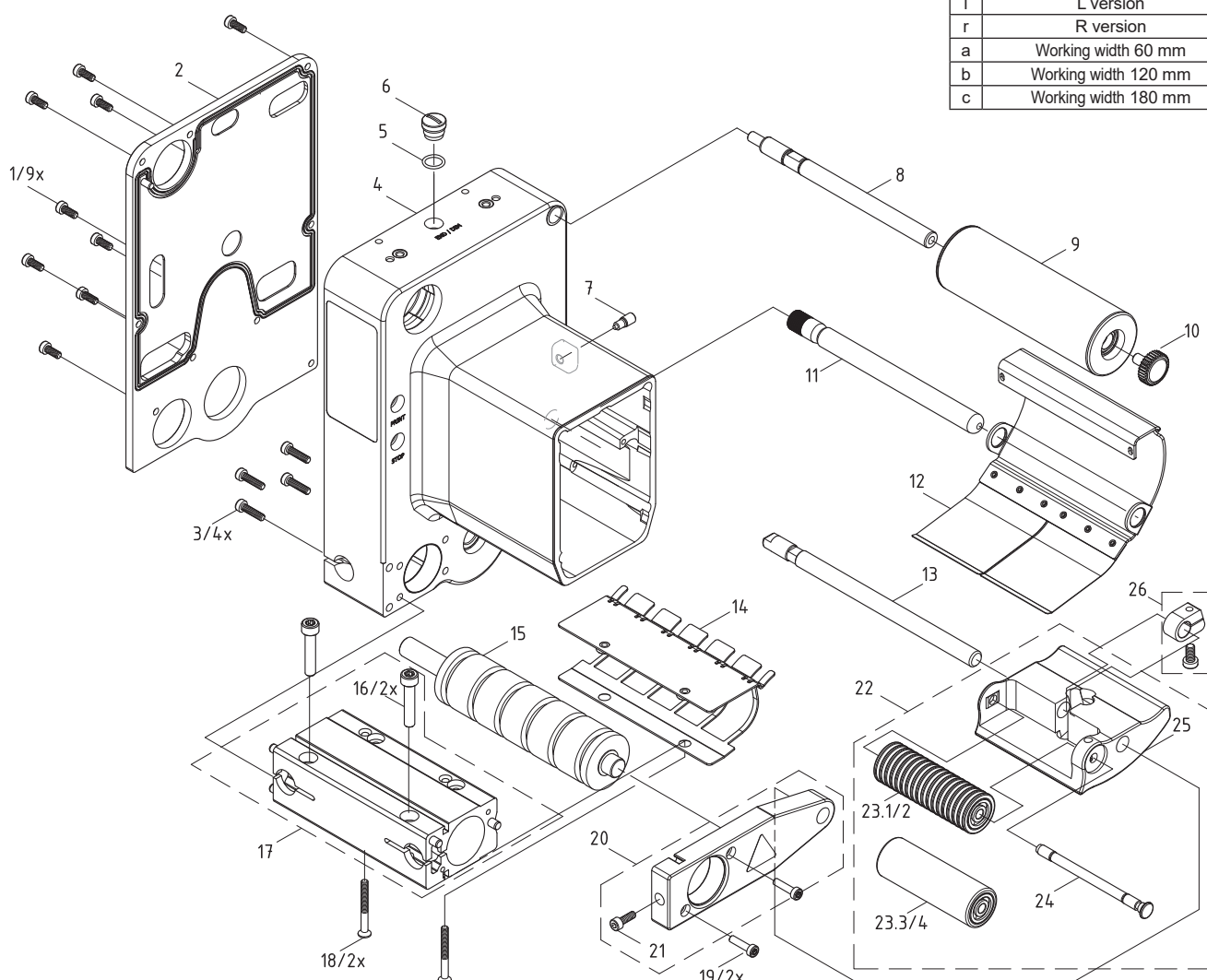
1 Spare parts

3

1.1 Chassis, Guiding

No	Part No.	Description	PU	Note	Serial No.	
					from	to
1	5909209.001	Screw DIN7984 M4x10	10			
2.1	5971205.001	Cover	1	l		
2.2	5983177.001	Cover	1	r		
3	5909207.001	Screw DIN7984 M4x16	10			
4.1	5971202.001	Chassis	1	l		
4.2	5971372.001	Chassis	1	r		
5	5907187.001	O-Ring 10x1,5	10			
6	5907284.001	Cover	1			
7	5983181.001	Set Screw	1			
8.1	6130900.001	Axle	1	a		
8.2	5983189.001	Axle	1	b		
8.3	5983210.001	Axle	1	c		
9.1	5907565.001	Belt Roller	1	a		
9.2	5907566.001	Belt Roller	1	b		
9.3	5907567.001	Belt Roller	1	c		
10	5983190.001	Screw	1			
11.1	5983179.001	Axle	1	a,b,c		
12.1	5971247.001	Brake Plate	1	a,b,c		
13.1	5971255.001	Axle	1	a,b		
13.2	5983209.001	Axle	1	c		
14.1	5971218.001	Guiding Plate	1	a,c,d		
14.2	5983207.001	Guiding Plate	1	b,d		

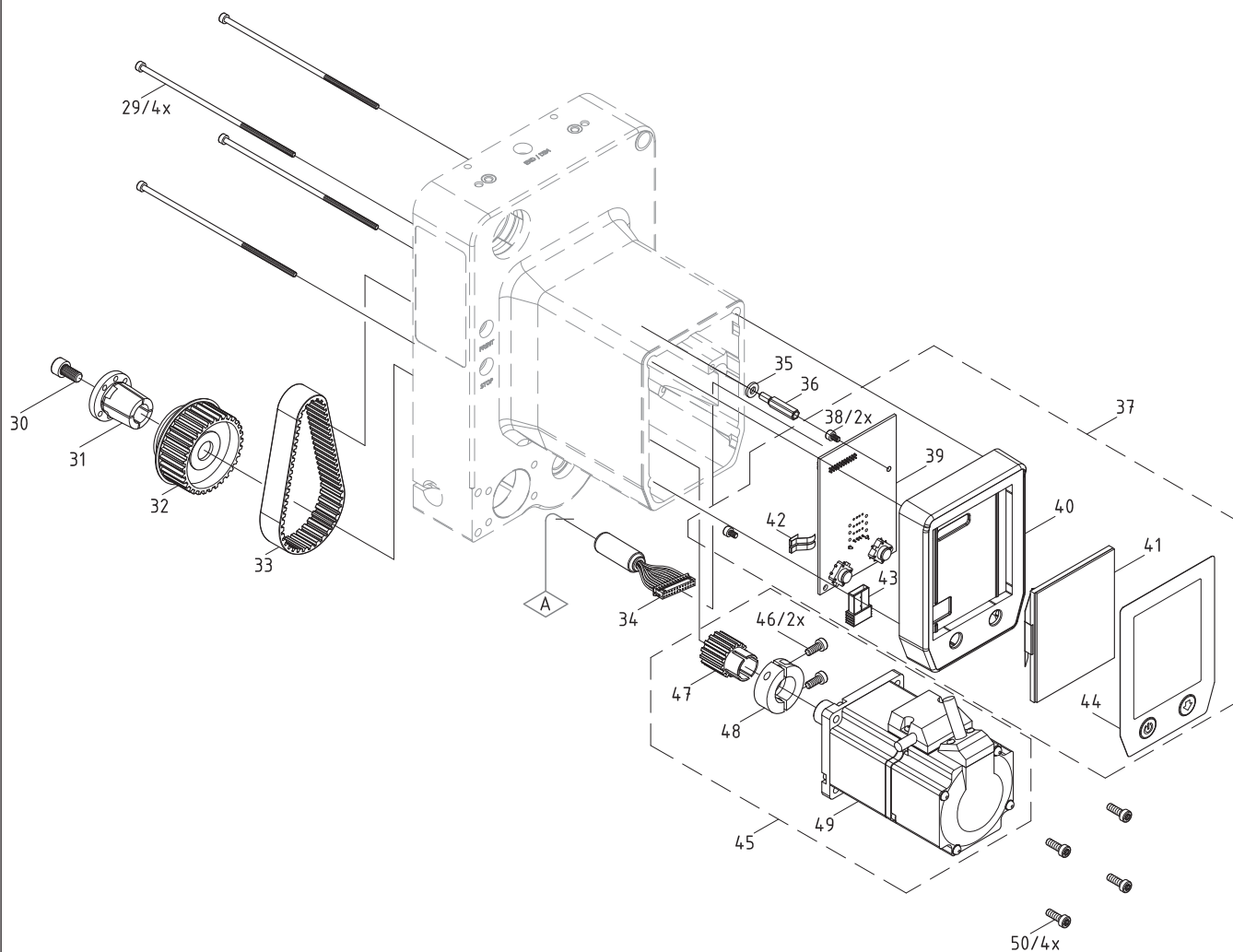
No	Part No.	Description	PU	Note	Serial No.	
					from	to
15.1	5971229.001	Roller	1	a,b		
15.2	5971325.001	Roller	1	c		
16	5902987.001	Screw ISO14579-M6x30	10			
17.1	6130733.001	Profile	1	a,b		
17.2	6130691.001	Profile	1	c		
18	5983192.001	Screw DIN7991 M4x37.5	10			
19	5909207.001	Screw DIN7984 M4x16	10			
20	5971220.001	Bar	1			
21	5902428.001	Screw DIN912 M4x12	10			
22.1	6110120.001	Locking System	1	l,a,b		
22.2	6110123.001	Locking System	1	r,a,b		
22.3	6110128.001	Locking System	1	l,c		
22.4	6110131.001	Locking System	1	r,c		
23.1	5971227.001	Pinch Roller	1	a,b		
23.2	6110109.001	Pinch Roller	1	c		
24.1	6110117.001	Axle	1	a,b		
24.2	6110125.001	Axle	1	c		
25.1	6110119.001	Lever	1	l,a		
25.2	6110122.001	Lever	1	r,a		
25.3	6110127.001	Lever	1	l,c		
25.4	6110130.001	Lever	1	r,c		
26	5983191.001	Clamp	1			



1.2 Control panel, Motor

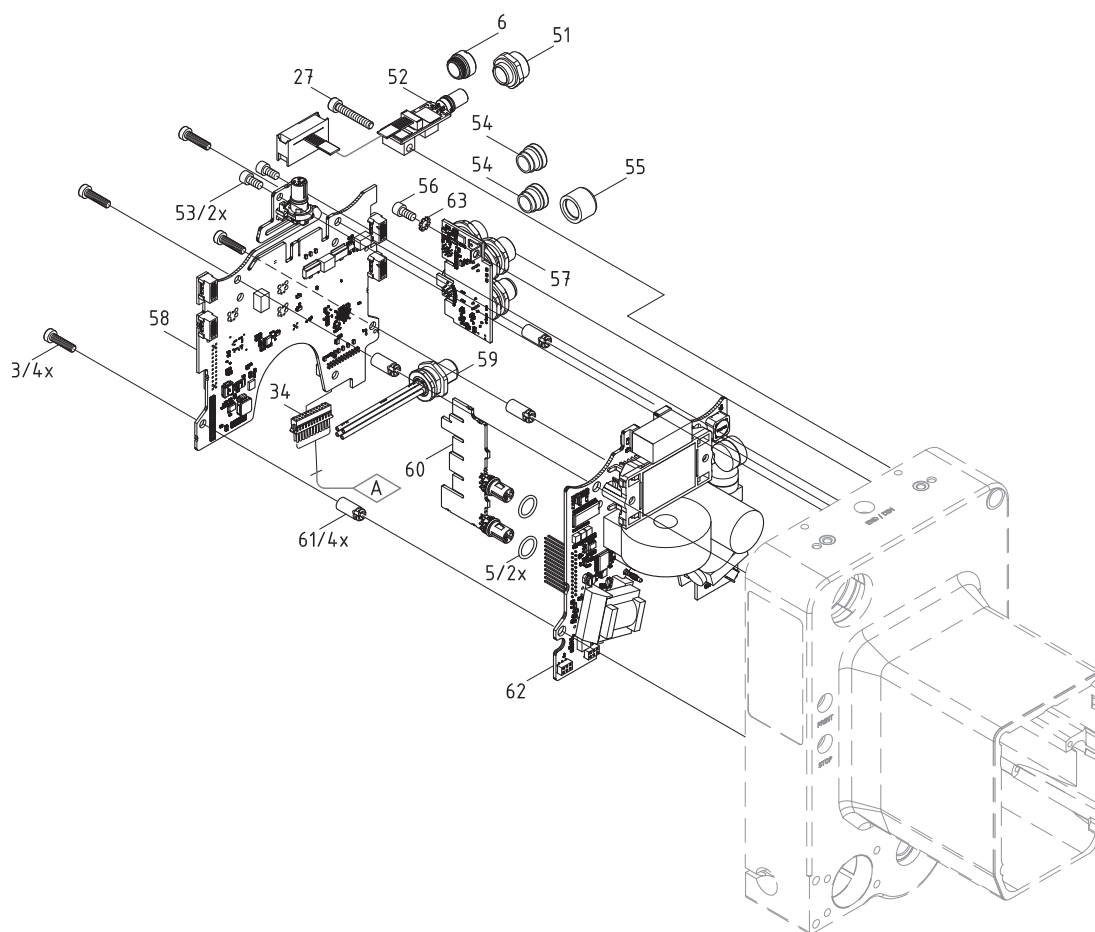
No	Part No.	Description	PU	Note	Serial No.	
					from	to
29	5971232.001	Screw M3x123	1			
30	5902137.001	Screw DIN912-M6x12	10			
31	5971241.001	Cone	1			
32	5971244.001	Gear 32	1			
33	5907112.001	Belt	1			
34	5550945.001	Cable Display	1			
35	5903005.001	Washer DIN9021-4.3	10			
36	5983168.001	Bolt	1			
37	5971274.001	Control Panel	1			
38	5902168.001	Screw DIN912-M3x5	10			
39	5971271.001	PCB Display	1			
40	5971326.001	Cover Display	1			
41	5907847.001	Display	1			
42	5918336.001	Contact Spring	1			
43	5918628.001	Wlan USB Adapter	1			
44	5971273.001	Foil Display	1			
45	5983298.001	Motor	1			
46	5902565.001	Screw DIN7984-M4x10	10			
47	5971236.001	Gear 14	1			
48	5971240.001	Clamping Ring	1			
49	5919591.001	Motor	1	m		
50	5902836.001	Screw DIN7984-M4x12	10			

Note:	m	in the case of an exchange, make sure that the IXOR firmware 1.40 and higher is installed
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1.3 Electronics

No	Part No.	Description	PU	Note	Serial No.	
					from	to
3	5909207.001	Screw DIN7984 M4x16	10			
5	5907187.001	O-Ring 10x1,5	10			
6	5907284.001	Cover	1			
27	5902322.001	Screw DIN912-M4x25	10			
34	5550945.001	Cable Display	1			
51	5918626.001	Built-in Chassis	1			
52	5977657.001	PCB LAN	1			
53	5902049.001	Screw DIN912-M4x6	10			
54	5907155.001	Cover	1			
55	5907213.001	cover	1			
56	5902571.001	Screw DIN7984-M4x6	10			
57	5971264.001	PCB IO	1			
58	5971300.001	PCB CPU	1			
59	5918424.001	Cable	1			
60	5550197.001	PCB STOP	1			
61	5918398.001	Distance Bushing	1			
62	5971262.001	PCB Power	1			
63	5903117.001	Toothed Washer DIN6797-A4,3	10			



Pos.	Figure/Page			No.	Part No.	Description	PU	SPR	Notes	Serial No.	
										from	to
1			5	60	5550197.001	PCB STOP	1	-			
2		4	5	34	5550945.001	Cable Display	1	-			
3			5	53	5902049.001	Screw DIN912-M4x6	10	-			
4		4		30	5902137.001	Screw DIN912-M6x12	10	-			
5		4		38	5902168.001	Screw DIN912-M3x5	10	-			
6			5	27	5902322.001	Screw DIN912-M4x25	10	-			
7	3			21	5902428.001	Screw DIN912 M4x12	10	-			
8		4		46	5902565.001	Screw DIN7984-M4x10	10	-			
9			5	56	5902571.001	Screw DIN7984-M4x6	10	-			
10		4		50	5902836.001	Screw DIN7984-M4x12	10	-			
11		4		35	5903005.001	Washer DIN9021-4.3	10	-			
12			5	63	5903117.001	Toothed Washer DIN6797-A4,3	10	-			
13		4		33	5907112.001	Belt	1	A			
14			5	54	5907155.001	Cover	1	B			
15	3		5	5	5907187.001	O-Ring 10x1,5	10	-			
16			5	55	5907213.001	cover	1	B			
17	3		5	6	5907284.001	Cover	1	B			
18	3			9.1	5907565.001	Belt Roller	1	D	a		
19	3			9.2	5907566.001	Belt Roller	1	D	b		
20	3			9.3	5907567.001	Belt Roller	1	D	c		
21	3		5	3	5909207.001	Screw DIN7984 M4x16	10	-			
22	3			16	5909208.001	Screw DIN912 M5x30	10	-			
23	3			1	5909209.001	Screw ISO14579-M6x30	10	-			
24		4		49	5918326.001	Motor	1	-			
25		4		42	5918336.001	Contact Spring	1	-			
26			5	61	5918398.001	Distance Bushing	1	-			
27			5	59	5918424.001	Cable	1	-			
28		4		41	5918501.001	Display	1	-			
29			5	51	5918626.001	Built-in Chassis	1	-			
30		4		43	5918628.001	Wlan USB Adapter	1	-			
31	3			4.1	5971202.001	Chassis	1	-	l		
32	3			2.1	5971205.001	Cover	1	-	l		
33	3			17.1	5971210.001	Profile	1	-	a, b		
34	3			17.2	5971212.001	Profile	1	-	c		
36	3			14.1	5971218.001	Guiding Plate	1	B	a, b		
37	3			20	5971220.001	Bar	1	-			
38	3			23.1	5971227.001	Pinch Roller	1	A	a, b		
39	3			15.1	5971229.001	Roller	1	A	a, b		
40		4		29	5971232.001	Screw M3x123	1	-			
41		4		47	5971236.001	Gear 14	1	-			
42		4		48	5971240.001	Clamping Ring	1	-			
43		4		31	5971241.001	Cone	1	-			
44		4		32	5971244.001	Gear 32	1	-			
45	3			12.1	5971247.001	Brake Plate	1	B	a, b, c		
46	3			13.1	5971255.001	Axle	1	-	a, b		
47			5	62	5971262.001	PCB Power	1	-			
48			5	57	5971264.001	PCB I/O	1	-			
49		4		39	5971271.001	PCB Display	1	-			
50		4		44	5971273.001	Foil Display	1	-			
51		4		37	5971274.001	Control Panel	1	B			
52			5	58	5971300.001	PCB CPU	1	-			
54	3			15.2	5971325.001	Roller	1	A	c		
55		4		40	5971326.001	Cover Display	1	-			
56	3			19	5971340.001	Margin Stop	1	A			
57	3			4.2	5971372.001	Chassis	1	-	r		

PU Package unit

SPR Recommendation

A - wearing parts and accessories

B - recommended spare parts for quick repair

C - recommended spare parts for distributors

D - recommended spare parts for central stores

The letter mentioned includes the recommendations for the following classifications in the alphabet. For example, B includes the recommendations for C and D.

Notes

l L version

r R version

a Working width 60 mm

b Working width 120 mm

c Working width 180 mm

m in the case of an exchange, make sure that the IXOR firmware 1.40 and higher is installed

2 Spare Parts Index

7

Pos.	Figure/Page			No.	Part No.	Description	PU	SPR	Notes	Serial No.	
										from	to
58	3			12.2	5971376.001	Brake Plate	1	B	c, d		
59			5	52	5977657.001	PCB LAN	1	-			
60		4		36	5983168.001	Bolt	1	-			
61	3			2.2	5983177.001	Cover	1	-	r		
62	3			11.1	5983179.001	Axle	1	-	a, b, c		
63	3			7	5983181.001	Set Screw	1	B			
64	3			8.1	5983189.001	Axle	1	-	a		
65	3			10	5983190.001	Screw	1	B			
66	3			26	5983191.001	Clamp	1	A			
67	3			18	5983192.001	Screw DIN7991 M4x37.5	10	-			
68	3			14.2	5983207.001	Guiding Plate	1	B	c		
69	3			13.2	5983209.001	Axle	1	-	c		
70	3			8.2	5983210.001	Axle	1	-	b		
71		4		45	5983298.001	Motor	1	-	m		
72	3			11.2	5983331.001	Axle	1	-	c		
73	3			8.3	5983332.001	Axle 248	1	-	c		
77	3			23.2	6110109.001	Pinch Roller	1	-	c		
78	3			24.1	6110117.001	Axle	1	-	a, b		
79	3			25.1	6110119.001	Lever	1	-	l, a, b		
80	3			22.1	6110120.001	Locking System	1	-	l, a, b		
81	3			25.2	6110122.001	Lever	1	-	r, a, b		
82	3			22.2	6110123.001	Locking System	1	-	r, a, b		
83	3			24.2	6110125.001	Axle	1	-	c		
84	3			25.3	6110127.001	Lever	1	-	l, a, b		
85	3			22.3	6110128.001	Locking System	1	-	l, c		
86	3			25.4	6110130.001	Lever	1	-	r, a, b		
87	3			22.4	6110131.001	Locking System	1	-	r, c		

PU Package unit

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