

## Assembly Instructions



Stroke-Turn Applicator

# HQ 4214

## 2 Assembly Instructions for the following products

2

Family	Type
Stroke-turn applicator	HQ 4214L-200
	HQ 4214L-300
	HQ 4214L-400
	HQ 4214R-200
	HQ 4214R-300
	HQ 4214R-400

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## 1.1 Instructions

Important information and instructions in this documentation are designated as follows:



### Danger!

Draws attention to an exceptionally great, imminent danger to your health or life due to hazardous voltages.



### Danger!

Draws attention to a danger with high risk which, if not avoided, may result in death or serious injury.



### Warning!

Draws attention to a danger with medium risk which, if not avoided, may result in death or serious injury.



### Caution!

Draws attention to a danger with low risk which, if not avoided, may result in minor or moderate injury.



### Attention!

Draws attention to potential risks of property damage or loss of quality.



### Note!

Advice to make work routine easier or on important steps to be carried out.



### Environment!

Gives you tips on protecting the environment.



Handling instruction



Reference to section, position, illustration number or document.



Option (accessories, peripheral equipment, special fittings).

*Time*

Information in the display.

## 1.2 Intended Use

- The device is manufactured in accordance with the current technological status and the recognized safety rules. However, danger to life and limb of the user or third parties and/or damage to the device and other tangible assets can arise during use.
- The device may only be used for its intended purpose and if it is in perfect working order, and it must be used with regard to safety and dangers as stated in the manual.
- The device is designed to use on a cab printer of the HERMES Q series. Any other use or use going beyond this shall be regarded as improper use. The manufacturer/supplier shall not be liable for damage resulting from unauthorized use; the user shall bear the risk alone.
- Usage for the intended purpose also includes complying with the manual, including the manufacturer's maintenance recommendations and specifications.



### Note!

The complete and current version of the documentation can be found in the Internet.

## 1.3 Safety Instructions



### Attention!

Initiation, adjustments and changing of parts are to be performed by qualified service personnel only.

▷ Service Manual



### Warning!

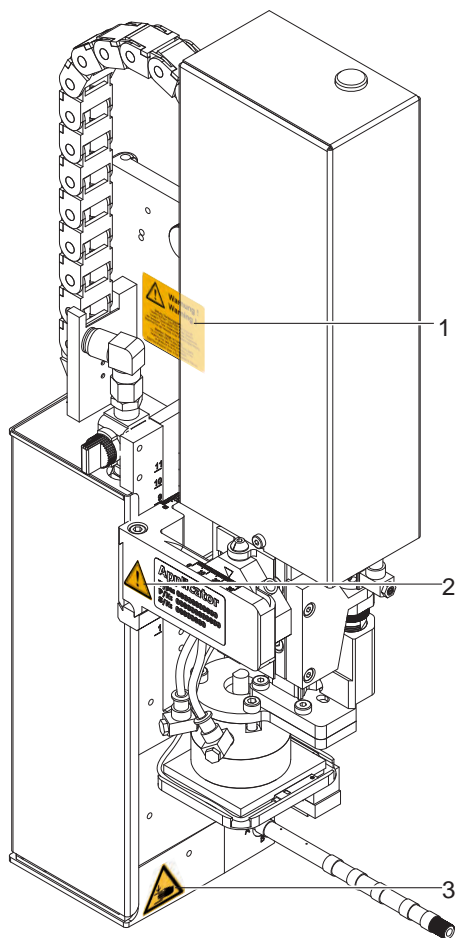
This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

- Before mounting the delivered components disconnect the printer from the power supply and close the shutoff valve of the applicator.
- Only connect the device to other devices which have a protective low voltage.
- Switch off all affected devices (computer, printer, accessories) before connecting or disconnecting the applicator.
- In operation, moving parts are easily accessible.

This applies especially for the zone, where the pad is moved between the starting and the labelling position. During operation do not reach into that zone and keep long hair, loose clothes, and jewelry away. Before any manipulations in those areas, close the shutoff valve.

- The device may only be used in a dry environment, do not expose it to moisture (sprays of water, mists, etc.).
- Do not use the device in an explosive atmosphere.
- Do not use the device close to high-voltage power lines.
- Perform only those actions described in this manual.  
Work going beyond this may only be performed by trained personnel or service technicians.
- Unauthorized interference with electronic modules or their software can cause malfunctions.
- Other unauthorized work on or modifications to the device can also endanger operational safety.
- Always have service work done by a qualified workshop, where the personnel have the technical knowledge and tools required to do the necessary work.
- There are various warning stickers on the device. They draw your attention to danger. Warning stickers must therefore not be removed, as then you and other people will not be aware of potential threats and may be injured.

### 1.4 Safety Marking



- 1: Warning of damages by moving parts!
- 2: Cylinder is under pressure, also if it is switched off.  
Possibility of residual energy!
- 3: Danger of crushing hands and fingers by the moving pad!

**Attention!**  
Never remove or cover safety markings!  
Replace them in the case of damage!

Fig. 1 Safety marking

### 1.5 Environment



Obsolete devices contain valuable recyclable materials that should be sent for recycling.

- ▶ Send to suitable collection points, separately from residual waste.  
The modular construction of the print module enables it to be easily disassembled into its component parts.
- ▶ Send the parts for recycling.

## 2.1 Important Features

- The supporting air, the vacuum as well as the speed of the cylinder are adjustable. That way the applicator can be adapted to different label materials and sizes.
- To avoid contamination within the vacuum channels, tamps are cleaned by an air pressure pulses after each application.
- For operation within a system the I/O interface of the printer can be used.

## 2.2 Technical Data

Stroke turn applicator		HQ 4214 L/R-200	HQ 4214 L/R-300	HQ 4214 L/R-400
State of a product	at rest		■	
at the moment a label is applied	in motion		only blow-on pad	
Label applications			from the top, from below, from the side	
Product heights	uniform		only blow-on pad	
	variable		all tamp-on pads	
Rotary angle, horizontal	90°, 0°		■	
	180° if labels are no more than 15 mm high			
Distance of a product to the bottom of the unit	up to mm	135	235	335
Weight of applicator	packaging excluded kg	5	5.5	7.5
Consumption of power	W max.		15	
Compressed air	bar		4.5	
Cycle rate <sup>1)</sup>	labels/min approx.		20	

<sup>1)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

			Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Transfer modules			4214 L/R 11 F	4214 L/R 12 F	4214 L/R 61 F	4214 L/R 2100
Label widths	HERMES Q2	mm	4 - 58	10 - 58	10 - 58	10 - 58
	HERMES Q4/Q4.3	mm		10 - 80		
Label heights	HERMES Q2	mm	4 - 40	8 - 40	4 - 40	10 - 40
	HERMES Q4/Q4.3	mm	8 - 40	8 - 40	8 - 40	10 - 40
Depth of a pad immersing F <sup>2)</sup>	up to mm		90	90	90	-

<sup>2)</sup> On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm

Table 1 Technical Data

2.3 Overview

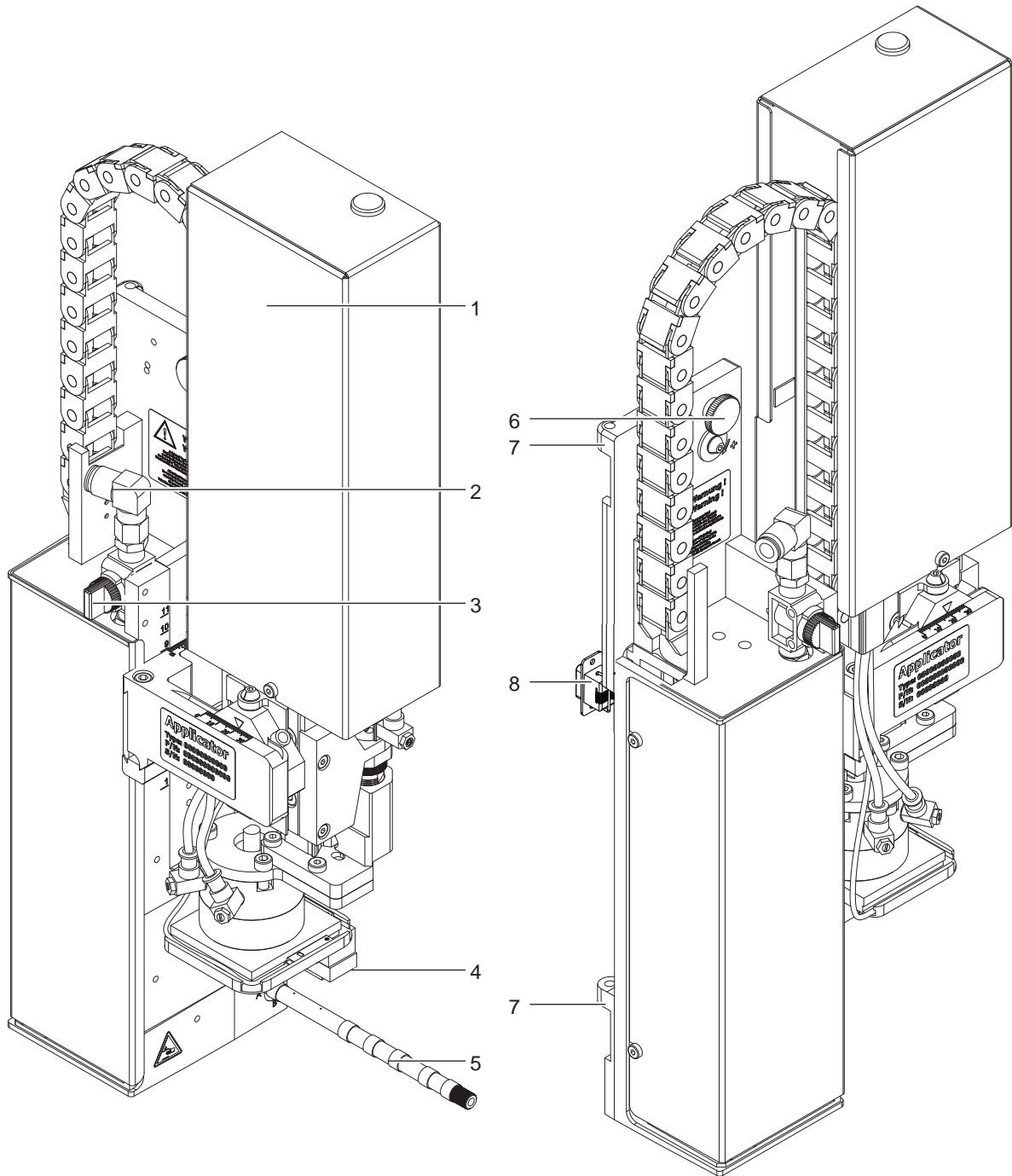
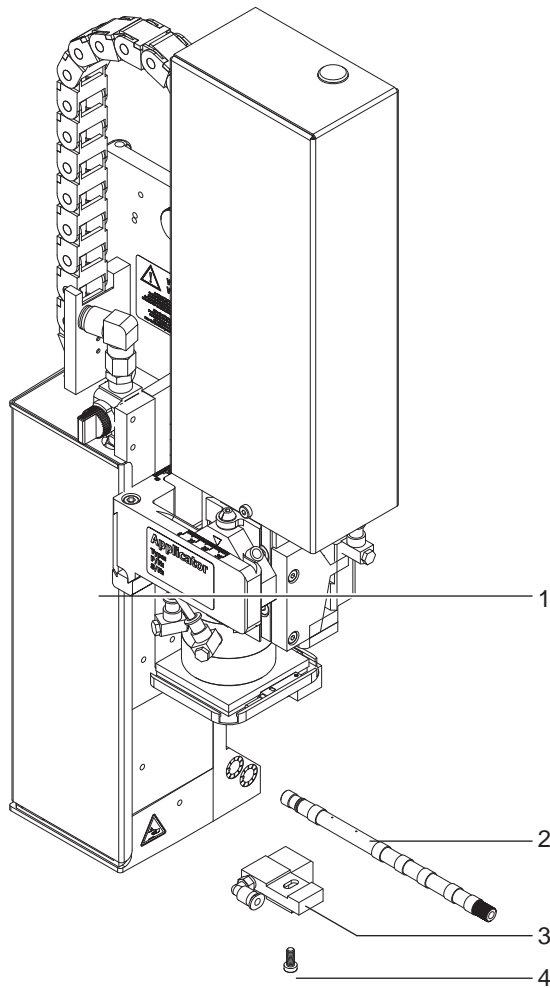


Fig. 2 Device overview

- |                            |   |
|----------------------------|---|
| 1 Cover                    | 5 Blow tube for supporting air                              |
| 2 Compressed air connector | 6 Knurled screw for attaching the applicator to the printer |
| 3 Shutoff valve            | 7 Hinges  |
| 4 Pad (customized)         | 8 SUB-D 15 Connector - elec. connection applicator-printer  |

## 2.4 Contents of Delivery



- 1 Applicator
- 2 Blow tube (as ordered)
- 3 Pad (as ordered)
- 4 Screws (part of the pad)
- 5 Documentation

Fig. 3 Contents of delivery

**Note!**

Please keep the original packaging in case the applicator must be returned.

**Attention!**

The device and printing materials will be damaged by moisture and wetness.

- ▶ Set up label printer with applicator only in dry locations protected from splash water.



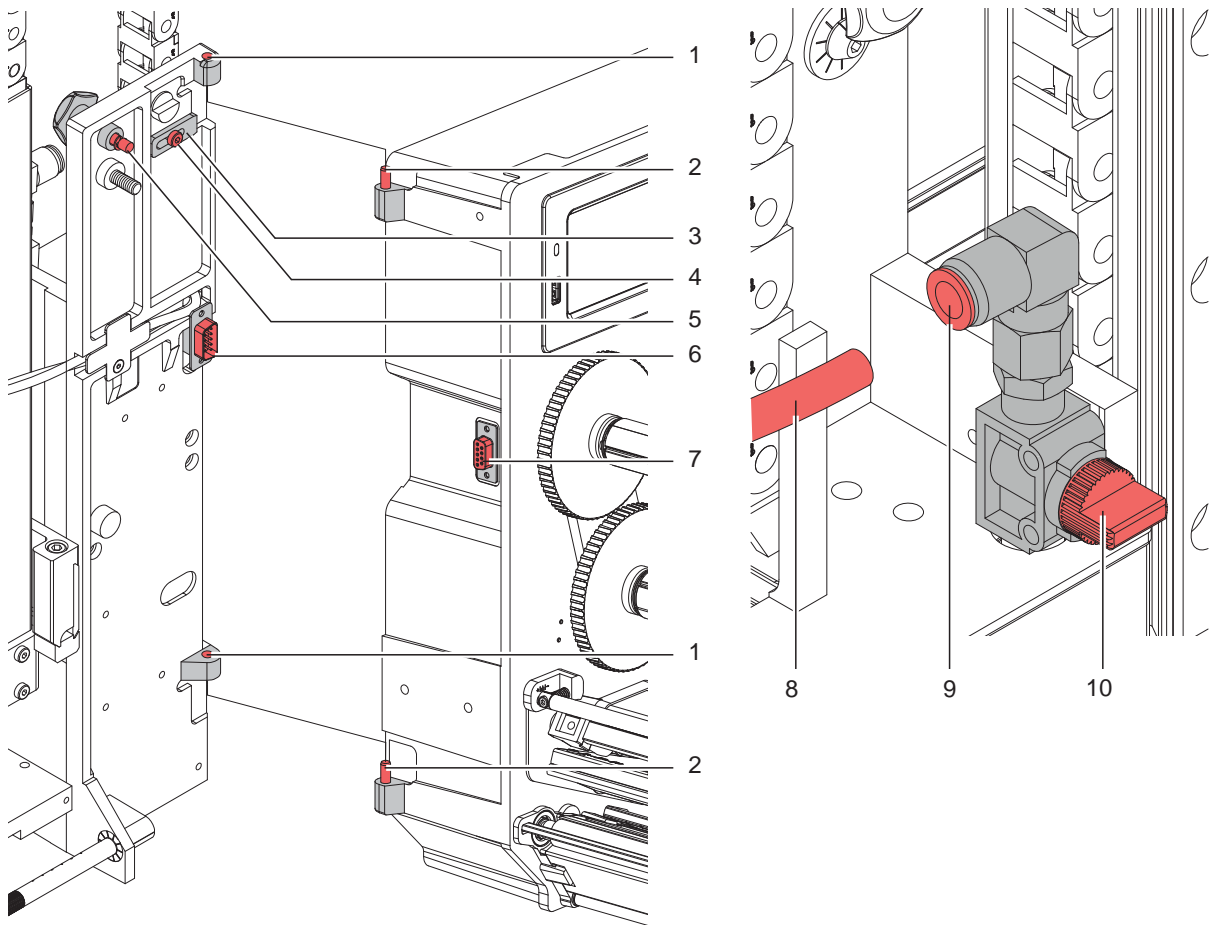


Fig. 4 Mounting applicator on printer



### Attention!

Initiation, adjustments and changing of parts is only for qualified service personal only.

▷ Service Manual

#### Mount the applicator

1. Hang the applicator with the female part of hinges (1) at the printer mounted hinges parts (2).
2. Connect SUB-D 15 male connector (6) to the female connector (7) of the printer.
3. To prevent the applicator from slipping out of the hinges loosen screw (4) and move the locking plate (3) under the hinges and tighten screw (4).
4. Swing the applicator to the printer and tighten the thumbscrew (5).
5. Keep the external compressed air supply closed and close the shut-off valve (10) on the applicator ▷ see illustration
6. Insert external compressed air supply (8) into the plug connector (9) on the shut-off valve (10).
7. Switch on compressed air and open shut-off valve (10) by turning 90 °.

For cleaning the applicator and printer it's sometime necessary to turn away or/and dismount the applicator. Don't change the adjustments of setting screws, throttle valves or other.

#### Turn away/Dismount the applicator

8. To turn away the applicator loosen thumbscrew (5) and swing the applicator aside.
9. Disconnect SUB-D 15 male connector (6) to the female connector (7) of the printer.
10. Loosen screw (4) and move off the locking plate (3) from the hinges.
11. Lift the applicator upward.

### 3.1 Transportation Lock

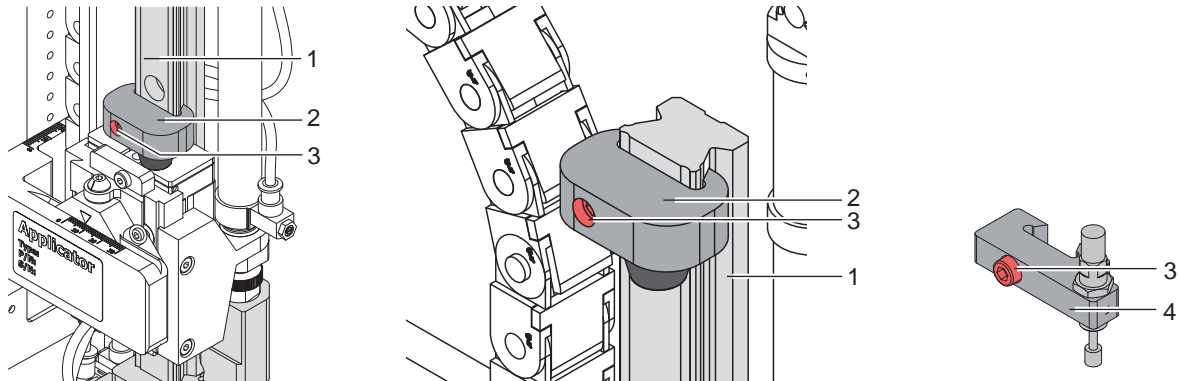


Fig. 5 Stopper as transportation lock

When the applicator is delivered, the stopper (2) is mounted on the rod (1). With this stopper (2) the labelling position for the operation mode "Blow on" can be adjusted.

In transit the stopper (2) is used as a transport lock.



**Note!**

To reduce the impact energy it is possible to use a stopper with cushioning (4).

#### Releasing the transportation lock

1. Loosen screw (3) of the stopper (2).
2. Move the stopper (2) along the rod (1) into the position as in operation mode:
  - Operation mode "Blow on": ▷ „3.6 Adjustment of the Stopper for Blow Mode“
  - Operation mode "Stamp on" : Move the stopper (2) up to the end of the rod (1).
3. Tighten screw (3) to fix the stopper (2) in position.

### 3.2 Mounting the Blow Tube

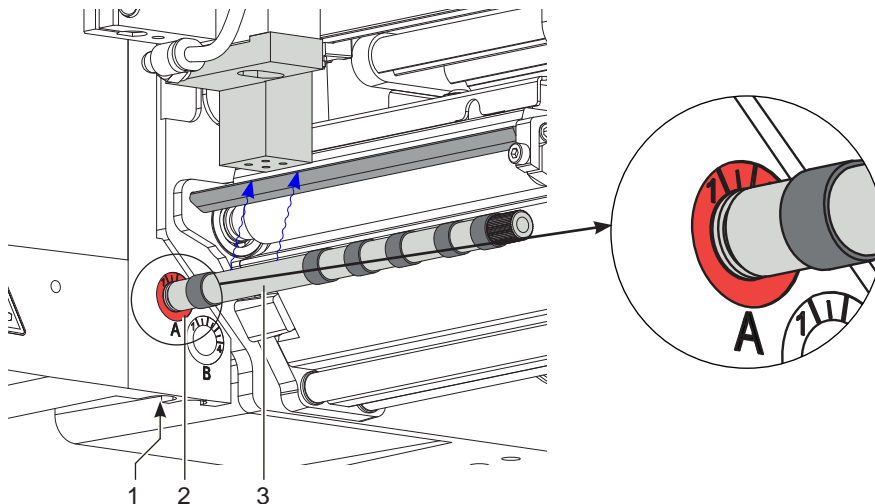


Fig. 6 Mounting the blow tube

It is possible to rotate the blow tube to optimize the direction of the support air for the take over procedure of the label from printer to applicator.

1. Dismount the cover of the cylinder.
2. Loosen screw (1).
3. Put in the blow tube (3) into the hole A (2).
4. Tighten screw (1). ▷ „3.3 Adjusting the Blow Tube (Supporting Air)“

### 3.3 Adjusting the Blow Tube (Supporting Air)

The blow tube must be adjusted in such a way that the label takeover is unhindered by turbulence and the supporting air blows the label evenly against the pad.

The default factory value is 2 bar.



**Note!**

When changing the label size (2", 4" or 6") the appropriate blow tube is to be used.

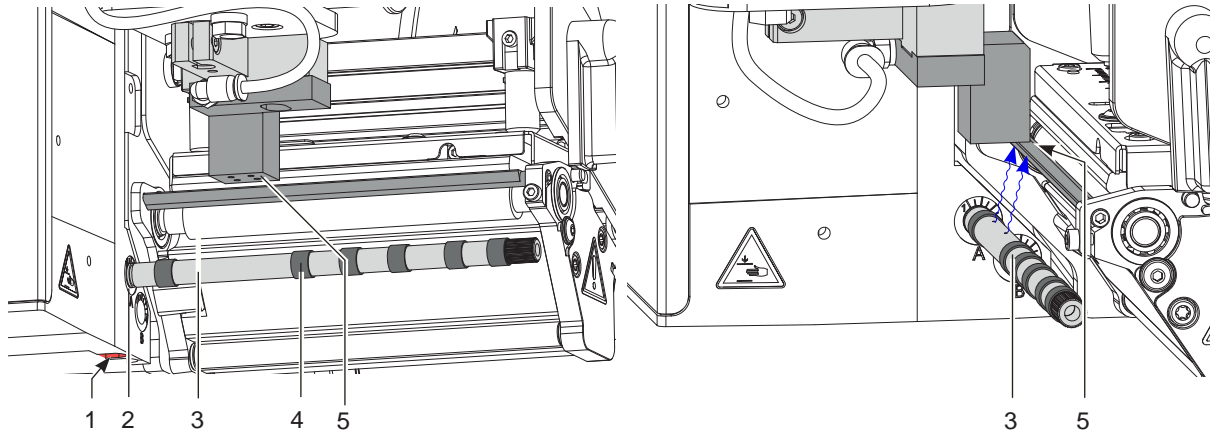


Fig. 7 Adjust the blow tube

The blow tube (4) for the supporting air can be rotated around its axis. That way the direction of the supporting air can be optimized.

1. Loosen screw (1).
2. Put the blow tube (3) into the tube adapter B (2).  
Turn the blow tube (2) in the direction that the air current can support the take up of the label.
  - For small labels direct the air current more toward the dispensing edge (5) of the printer.
  - For larger labels direct the air current away from the dispense edge (6).
 Use the graduation guide for orientation.
3. Open as many holes of the blow tube as are needed to cover the label width. Remove rings (4) if necessary.  
All holes outside the label width should be covered with the shrink tube rings provided. Once the unneeded holes have been covered the shrink tube should be shrunk.
4. Tighten screw (1).

### 3.4 Mounting the Pad

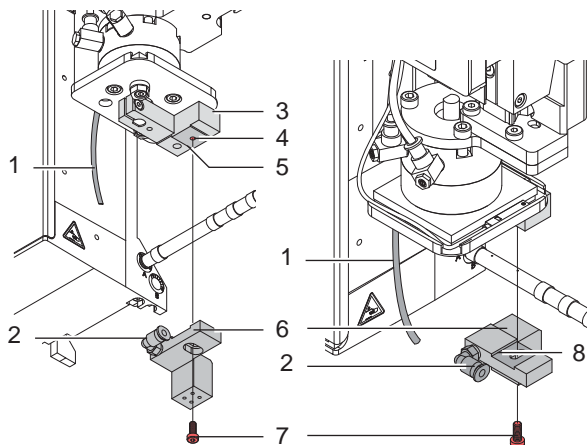


Fig. 8 Mounting the pad

5. Move the pad (6) with the cut-outs (8) along the guiding rail (5) to the bottom side of the pad holder (3).
6. Fix the pad with the screws (7) to the pad holder (3).
7. Insert the vacuum tube (1) into the appropriate connector (2) of the pad.



**Attention!**

► To avoid possible collisions of the pad with other parts of the printer-applicator system, please roughly align the pad in all directions before connecting the applicator to the compressed air supply!

### 3.5 Adjusting the Pad

For the perfect application of labels it is necessary that the pad is placed precisely above the dispensed label.

#### Aligning the pad parallel to the dispensing plate

The edge of the pad should be positioned parallel to the dispensing plate of the printer in order to position the label exactly on the pad.

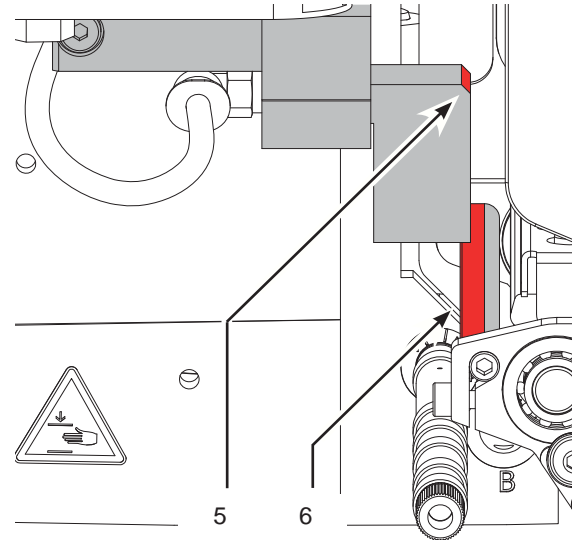
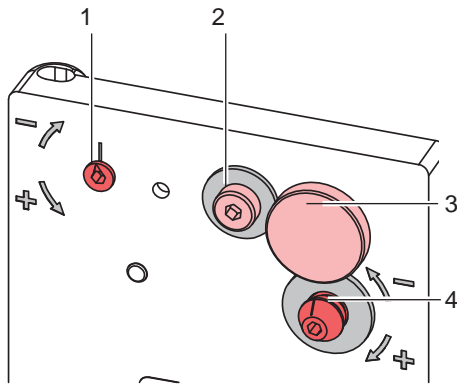
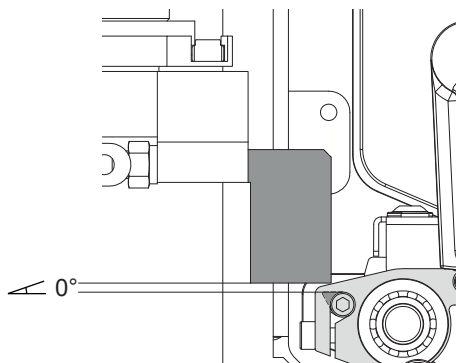


Fig. 9 Aligning the pad to the dispensing plate

1. Loosen the knurled screw (3) and the set screw (4).
2. Screw in the knurled screw (3) until the pad edges (5) are aligned parallel to the dispensing edge (6) of the printer.
3. Tighten the set screw (4) until it touches the printer.

#### Aligning the pad at an angle to the dispensing plate



4. If the angle between the pad surface and the dispensing edge - support surface is not 0° loosen screw (2).
5. Correct the angle of attack by turning the eccentric (1).
6. Tighten screw (2).

3.5.1 Moving the Pad in Y-Direction

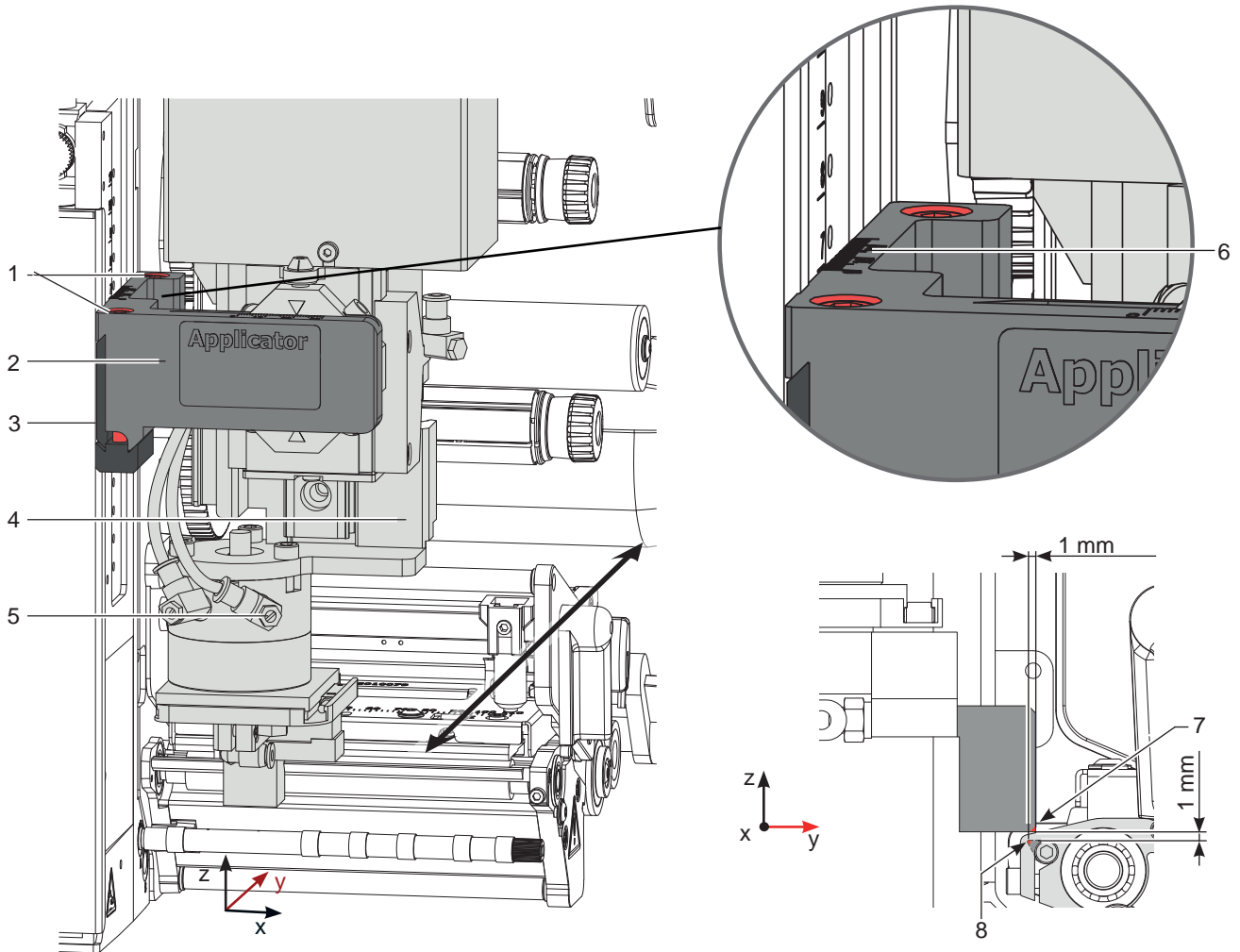


Fig. 10 Displacement in the Y direction

**Displacement in the Y direction (printing direction)**

1. Switch off the compressed air and pull the tube out of the throttle valve (5). Turn the pad over the dispensing plate (8) of the printer by hand.
2. Loosen screws (1) on the cross beam (2).
3. Move cylinder assembly (4) with the pad and crossbeam (2) along the guiding rail (3) that the distance from the edge of the pad (7) to the edge of the dispensing plate (8) of the printer is approximately 1 mm. Orientation: Graduation (6)
4. Tighten screws (1).
5. Put the tube back into the throttle valve (5) and switch on the compressed air.

## 3.5.2 Moving the Pad in Z-Direction

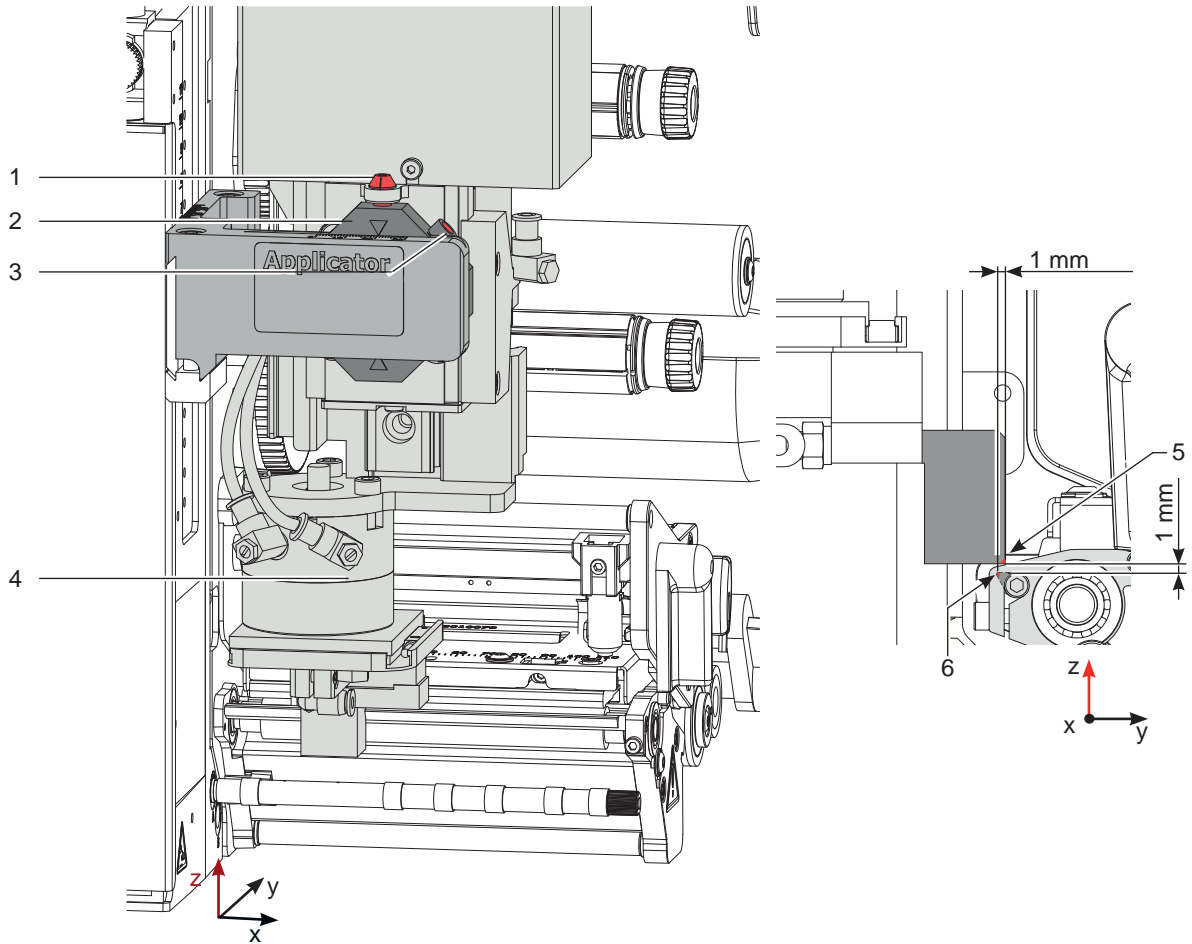


Fig. 11 Displacement in the Z direction

1. Switch off the compressed air and pull the tube out of the throttle valve (4). The cylinder extends by spring force and is in the label transfer position.
1. Loosen screw (3) on the binder (2).
2. Turn the setting screw (1) so that the bottom side of the pad is 1 mm over the top of the dispensing plate (6) of the printer.
3. Tighten screw (3).
4. Put the tube back into the throttle valve (4) and switch on the compressed air.

## 3.5.3 Moving the Pad in X-Direction

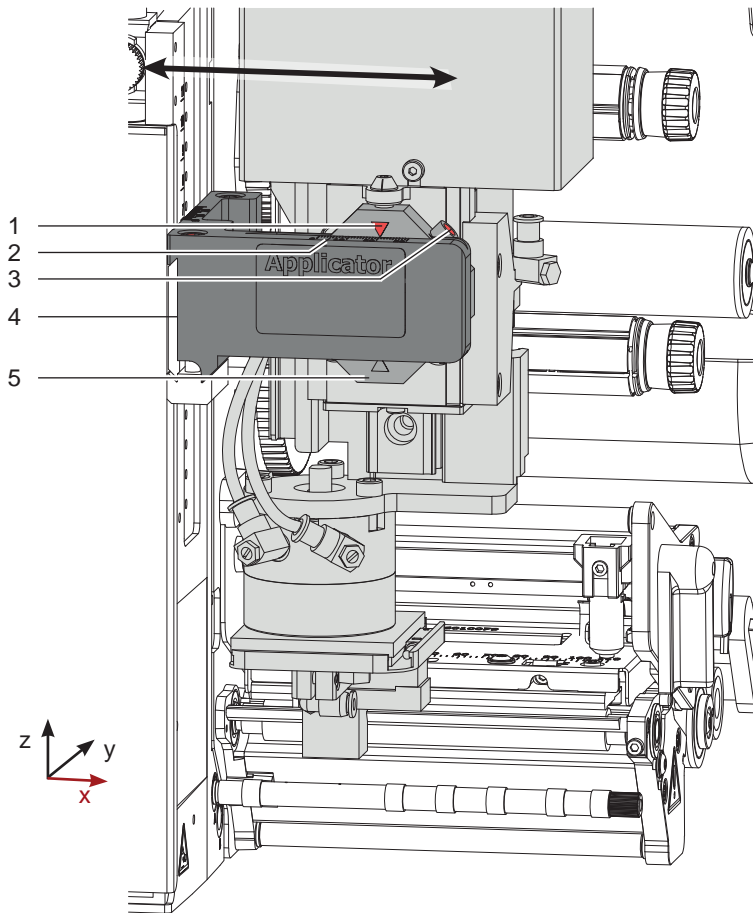


Fig. 12 Displacement in the Y direction

**Displacement in the X direction (Side)**

1. Loosen screw (3) on the binder (5).
2. Move cylinder assembly with the pad along the crossbeam (4) so that the dispensed label is aligned centrally to the pad. As reference use the provided graduation/ruler on the crossbeam.  
Orientation: Graduation (2) and Marking (1)
3. Tighten screw (3).

### 3.6 Adjustment of the Stopper for Blow Mode



**Note!**

For operation mode "Blow on" only!

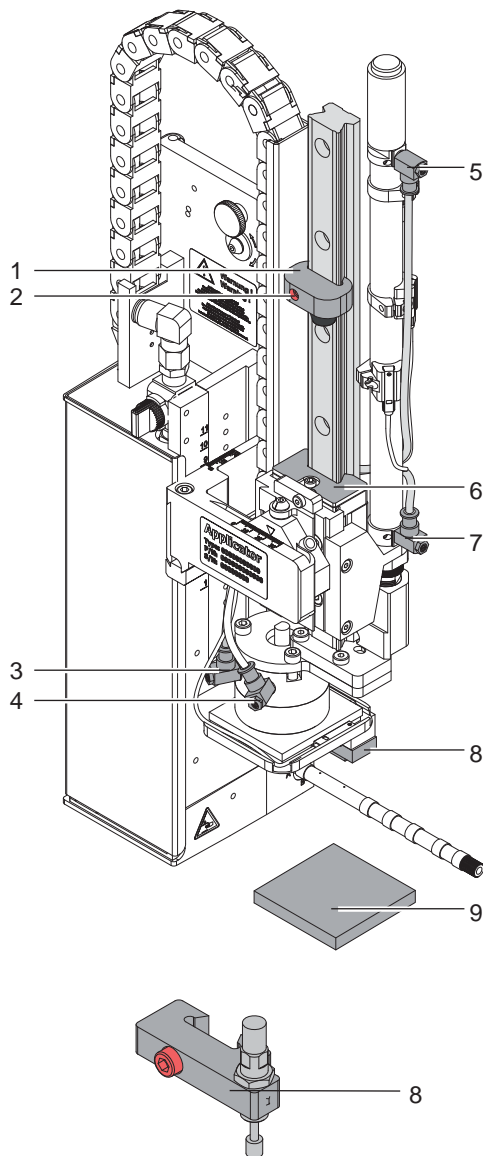
The operation mode "Blow on" allows labelling without contact.

The pad does not press on the product. The label will be blown from the pad onto the product over a distance of up to 10 mm.



**Attention!**

► Switch off the printer and close the shutoff valve of the compressed air via the shut-off valve!



1. Place a product sample (9) on the labelling point.
2. Pull the tubes out of the push-in-fittings (5,7).
3. Loosen the screw (2) of the stopper (1).
4. Move the pad manually in the desired labelling position. The distance between the blow pad (8) in the labelling position and the product surface (9) must not exceed 10 mm.
5. Move the stopper (1) along the guide block (6) and tighten the screw (2)
6. Insert the tubes into the appropriate push-in-fittings (5,7).
7. Open the shutoff valve and switch on the printer.



**Note!**

To reduce the impact of the pad it is possible to use a stopper with cushioning as illustrated in option (8).

Fig. 13 Adjusting the stopper



## 4.1 Standard Operation

- ▶ Check all external connections.
- ▶ Load the material. Ensure that the locking system is locked ▷ "Operator's Manual" of the printer.
- ▶ Open the shutoff valve.



### Attention!

- ▶ Ensure that the pad is not covered by a label when switching on the printer-applicator system. Otherwise the vacuum sensor may be calibrated incorrectly.


- ▶ Switch on the printer.



### Note!

If the pad is outside the starting position when the printer-applicator system is switched on the procedure will be interrupted with an error message visible on the display.

Pushing the pause button on the printer will negate the error moving the pad to the starting position. The Applicator is ready for work.

- ▶ Press the  at the printer.  
A synchronization feed is initiated. The processed labels have to be removed manually. After a few seconds the printer carries out a short backfeed to position the front edge of the next label at the printing line.



### Note!

This synchronization also has to be carried out when the print job has been interrupted with the cancel key. Synchronizing is not necessary when the print head was not lifted between print jobs. This also applies if the printer was powered down between print jobs.

- ▶ Start a print job.
- ▶ Start the labelling process via PLC interface.

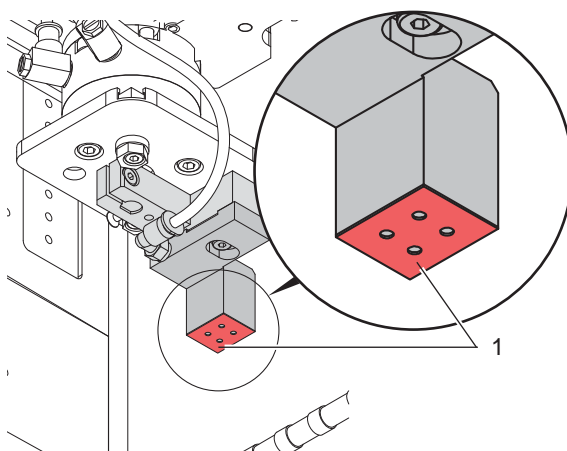
Error messages during labelling process are shown in the display of the printer ▷ 4 Error Messages.

## 4.2 Cleaning



### Attention!

Never use solvent and abrasive.



- ▶ Clean the outside surfaces with multi purpose cleaner.
- ▶ During regular use dust particles as well as label snippets may accumulate. Remove these with a soft brush and/or a vacuum cleaner.
- ▶ Especially at the slide foil (1) debris may gather. To ensure an ideal takeover and handling of the label it is necessary to clean the surface of slide foil at regular intervals.

Fig. 14 Cleaning pad with slide foil

### 4.3 Movement of the Pad

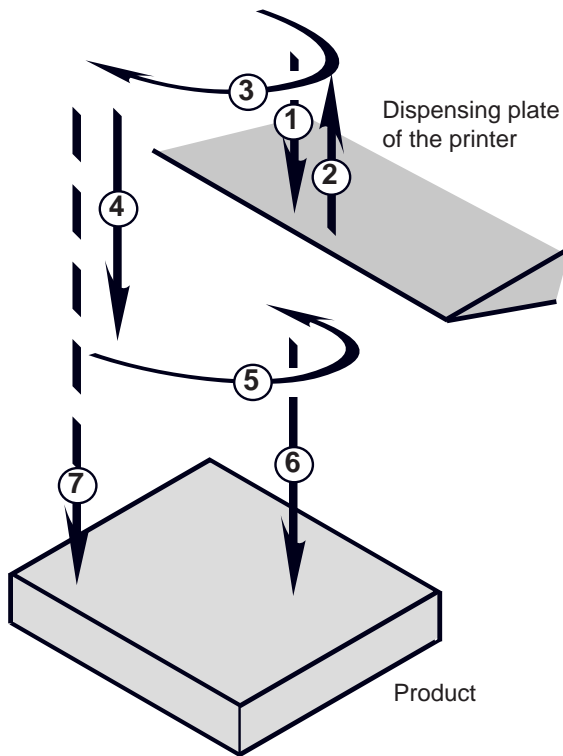
The applicator 4214 has different modes for picking up labels. The position of the pad can also be adjusted to suit different applications of the labels.

The standard position of the pad will be described in ▷ Service Manual. The take up mode is mainly dependant on the size and material of the label. In the standard settings the applicator will ignore the interim steps of "Label hand-over up."

No	Movement of the pad	Label hand-over up, apply 0° swing	Label hand-over up, apply 90° swing	Label apply 0° swing *	Label apply 90° swing *
1	Pad to the dispensing plate of the printer (take up the label)	X	X		
2	Pad departs from the dispensing plate of the printer	X	X		
3	Pad will swing out via a rotation cylinder	X	X	X	X
4	Pad moved to the inclined position below the dispensing plate of the printer and stops	X		X	
5	Pad will swing in via a rotation cylinder	X		X	
6	Pad moves in the swing in position to the product and applies the label	X		X	
7	Pad moves in the swing out position to the product and applies the label.		X		X

\* Take the label via vacuum and support air with a distance between pad and dispensing plate of the printer.

Table 2 Steps of tamp movement



#### Hand-over up switch active on/off

Menu navigation:

HERMES Q

- ⚙️
- > ⚙️ Setup
- > 📄 Labeling
- > Label hand-over
- Passive / Active

Hermes+

- Setup
- > Machine param.
- > Applicator
- > Hand-over up
- Off / On

#### Label swings out and applies

This function will be controlled by the I/O interface of the printer.

The signal **LBLROT (EDR - Hermes+)** on Pin 24 will be used to control this function.

▷ Operator's Manual of the printer

Fig. 15 Movement of the pad

**Note!**

The settings in the printer configuration are basic settings for the specific printer-applicator combination. If the applicator or printer is changed, a new setting is required.

Adaptation to the respective print job must be carried out primarily via the software. Additional offset values are available here. The offset values from the device settings and the software add up during operation.

For detailed information about printer configuration ▷ [Printer configuration manual](#)

## 5.1 Setting in the printer menu











**Note!**

This guide only describes the specific contents of the *Labeling* menu.

More information about configuration ▷ [Printer configuration manual](#).

▶ Start menu.

▶ Select  *Setup* >  *Labeling*.

Parameter	Meaning	Default
 <i>Device info</i>	Provides device information, operational statistics and times in motion.	
 <i>Cycle sequence</i>	Setting the application mode <i>Print-Apply / Apply-Print</i> <i>Print-Apply:</i> An external start signal releases the print of a label and following the application of the label. After a cycle is complete, the pad without label waits in the start position. <i>Apply-Print:</i> An extra signal FSTLBL starts the print of the first label and the transfer of the label to the pad. The external start signal releases the application of the label and following the print and transfer of the next label. After a cycle is complete, the pad with a label is in the waiting position.	<i>Print-Apply</i>
 <i>Automatic FSTLBL</i>	* only with <i>Cycle sequence = Apply-print</i> The FSTLBL signal is triggered automatically in subsequence to a print job been started.	<i>Off</i>
 <i>Peel-off position</i>	Shift the position of the dispensed label relative to the dispensing edge. The setting can also be adjusted by the software. The settings of configuration and software are added together.	<i>0.0 mm</i>
 <i>Support delay on</i>	Setting the switch-on delay (max. 2,5 s) for the supporting air between print start and switching on the supporting air. The delay prevents swirling at the front of the label and, consequently, avoids faults when the label is being picked up from the printer.	<i>0 ms</i>
 <i>Support delay off</i>	Setting the switch-off delay (max. 2,5 s) for the supporting air between the end of label forwarding and switching on the supporting air. The delay can be useful to separate the rear edge of the label from the carrier to avoid errors and to improve the accuracy of label positioning	<i>0 ms</i>
 <i>Start delay</i>	Delay (max. 2,5 s) between start signal and the start of an labelling cycle. Allows e.g. the use of product sensors at conveyors.	<i>0 ms</i>
 <i>Lock time</i>	All start signals coming in following the first start signal are ignored when they arrive within the lock time (max. 2,5 s).	<i>0 ms</i>
 <i>Blow time</i>	* Only at <i>Transfer mode = Blow on</i> Switch-on time (max. 2,5 s) of the blowing air for the label transfer	<i>1000 ms</i>
 <i>Transfer mode</i>	Setting the operation mode <i>Stamp on, Roll on, Blow on</i>	<i>Stamp on</i>






Parameter	Meaning	Default
 <i>Vacuum control</i>	Setting the label transfer check from printer to pad and from pad to product by the vacuum sensor	<i>On</i>
 <i>Cleaning blow</i>	Activation of a short blow impulse after the application of the label to clean the suction channels.	<i>On</i>
 <i>Vacuum delay</i>	<i>On</i> - The vacuum will be switched on after the label feed is completed. <i>Off</i> - The vacuum will be switched on when the label feed starts.	<i>Off</i>
 <i>START Mode</i>	Define the condition for triggering the START signal. Edge: from low to high Level: high	<i>Edge</i>
 <i>Pad empty delay</i>	Delay after the start of the backward movement of the cylinder movement before checking whether the label has been deposited.	<i>100 ms</i>

Table 3 Menu *Labelling*

## 5.2 Special JScript Commands



### Note!

Some parameters of the menu *Setup > Labelling* can be changed or overridden by JScript commands in a print job. Numerical entries must be entered in increments of ten. These changes are valid for the current print job only.



### Attention!

The meaning of the commands  $O Ax=y$  in the following table are valid for SQ 3200 only. For other applicators the meaning of these commands are different.

#### Command $O Ax=y$

x	Meaning	Value range y	Default	Example
0	Support delay on in ms	0-2500	0	$O A0=500$
1	Support delay off in ms	0-2500	270	$O A1=500$
2	Start delay in ms	0-2500	0	$O A2=500$
3	Lock time in ms	0-5000	0	$O A3=500$
4	Blow time in ms	0-2500	1000	$O A4=500$
6	Transfer mode	Stamp on / Roll on / Blow on	Stamp on	$O A6=Stamp\ on$
8	Vacuum control	on / off	on	$O A8=on$
10	Cleaning blow	on / off	on	$O A10=on$
11	Vacuum delay	on / off	off	$O A11=off$
18	START Mode	Edge / Level	Edge	$O A18=Edge$
19	Pad empty delay in ms	0-1000	100	$O A19=200$

Table 4  $O Ax$  commands

### Attention!

The y-values must be set as shown in the table regarding blanks and case sensitivity.

### 6.1 Error Messages of the Printer

For detailed information about printer errors (e.g. 'Paper out', 'Ribbon out', etc.) ▷ Check the operator's manual of the printer.

Error treatment:

▶ Clearing the error results.

▶ Press the  to synchronize the label feed, remove the left over labels manually.

To quit the error state press *Repeat* .

After error correction, the label causing the error will be reprinted.

### 6.2 Error messages of the applicator

The following table contains an overview of error messages and their possible causes. It also suggests methods to resolve the problem :

Error message english	Cause	Error treatment
<i>Air Pressure to low: &lt;Value&gt; bar</i>	Pressure is too low < 4 bar	Increase pressure 4 to 6 bar
<i>Air Pressure to high: &lt;Value&gt; bar</i>	Pressure is too high > 6 bar	Reduce pressure 4 to 6 bar
<i>Label not deposited</i>	Label was not applied to product and is still on the stamp when the cylinder moves back.	Check the product position Check the lift length of the cylinder (Stopper)
<i>Not in home position after power on</i>	Stamp is outside the starting position.	Acknowledge error, applicator moves to the starting position.
<i>Home position not reached within &lt;value&gt; sec</i>	Stamp does not reach the starting position of the cylinder movement within the specified time.	Increase cylinder speed (throttle valve) Check the sensor → adjust or replace sensor
<i>Home position left unauthorized</i>	Stamp has left the starting position uncontrollably	Acknowledge error, applicator moves to the starting position.
<i>External stop</i>	Process was interrupted externally via I/O STOP.	Eliminate cause of external stop
<i>Label not taken</i>	Label was not transferred by the stamp.	Check stamp position Check vacuum
<i>Label lost during transport</i>	Label fell off the stamp before it could be applied to the product.	Stempel reinigen Vakuum überprüfen
<i>End position not reached within &lt;Value&gt; sec</i>	Stamp does not reach the end position of the cylinder movement within the specified time	Increase cylinder speed (throttle valve) Check the sensor → adjust or replace sensor
<i>Sensor information inot plausible</i>	Sensors are activated that should not be activated.	Check the sensor → adjust or replace sensor Check the applicator type in the setup
<i>Intermedate position not reached within &lt;Value&gt; sec</i>	Stamp does not reach the intermediate position of the cylinder movement within the specified time	Increase cylinder speed (throttle valve) Check the sensor → adjust or replace sensor

Table 5 Error messages of the applicator

Error treatment:

- ▶ Clear the error state.
- ▶ In order to clear the error state press **continue**, **repeat** or **cancel**.
  - Continue* with the next label in the printing queue.
  - Repeat* repeat the print of the label causing the error.  
Only applicable with error *Vac. plate empty*.
  - Cancel* the current print job.




### Warning!

**After the error has been resolved the pad will immediately move back to the starting position!**

**Danger of injury to hands and fingers by the moving pad!**

- ▶ **Do not reach into the area of the moving pad and keep long hair, loose clothes, and jewelry away.**

Reprinting a label, interrupted by an error, is not possible without a new printing job.

- ▶ In the mode "apply/print" before the standard cyclic operation can commence the signal "print first label" must be sent or push  to send a printed label to the pad.

## 7.1 Declaration of Incorporation



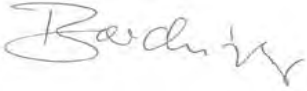
cab Produkttechnik  
GmbH & Co KG  
Wilhelm-Schickard-Str. 14  
D-76131 Karlsruhe  
Germany

### EC Declaration of Incorporation

We declare herewith that the following „partly completed machinery“ as a result of design, construction and the version put in circulation complies with the essential requirements of the Directive 2006/42/EC on machinery :

Annex I, Article 1.1.2, 1.1.3, 1.1.5, 1.1.6, 1.2.1, 1.3.2, 1.5.2, 1.5.8, 1.6.3, 1.7

In the event of any alteration which has not been approved by us being made to any device as designated below, this statement shall thereby be made invalid.

Device	<b>Applicator</b>
Type	<b>HQ 4214 / HQ 4216</b>
Applied EU Regulations	Applied Standards
<b>Directive 2006/42/EC on machinery</b>	<b>EN ISO 12100:2010</b>
	<b>EN ISO 13849-1:2015</b>
	<b>EN 62368-1: 2014/AC:2015</b>
Other Relevant Directives	
<ul style="list-style-type: none"> <li>• <b>Directive 2014/30/EU relating to electromagnetic compatibility</b></li> <li>• <b>Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment</b></li> </ul>	
Person authorised to compile the technical file	<b>Marcel Michalski</b> <b>Am Unterwege 18/20</b> <b>99610 Sömmerda</b>
Signed for, and on behalf of the Manufacturer	Karlsruhe, 12.09.2024  <b>Klaus Bardutzky</b> Managing Director
<b>cab Produkttechnik GmbH &amp; Co KG</b> <b>Wilhelm-Schickard-Str. 14</b> <b>D-76131 Karlsruhe</b>	

The product must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Directive on machinery.

The documents according annex VII part B from the incomplete machinery are created and will commit to state agencies on request in electronic kinds.

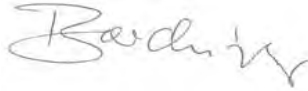
## 7.2 EU Declaration of Conformity



cab Produkttechnik  
GmbH & Co KG  
Wilhelm-Schickard-Str. 14  
D-76131 Karlsruhe  
Germany

### EU Declaration of Conformity

We declare herewith that the following device as a result of design, construction and the version put in circulation complies with the relevant fundamental regulations of the EU Rules for Safety and Health. In the event of any alteration which has not been approved by us being made to any device as designated below, this statement shall thereby be made invalid.

Device	<b>Applicator</b>
Type	<b>HQ 4214 / 4216</b>
Applied EU Regulations	Applied Standards
<b>Directive 2014/30/EU relating to electromagnetic compatibility</b>	<b>EN 55032:2015+A11:2020</b>
	<b>EN 55035:2017+A11:2020</b>
	<b>EN 61000-6-2:2005/AC:2005</b>
<b>Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment</b>	<b>EN IEC 63000:2018</b>
<b>Commission delegated directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU of the European Parliament and of the Council as regards the list of restricted substances</b>	
Signed for, and on behalf of the Manufacturer	Karlsruhe, 12.09.2024
<b>cab Produkttechnik GmbH &amp; Co KG</b> <b>Wilhelm-Schickard-Str. 14</b> <b>D-76131 Karlsruhe</b>	 <b>Klaus Bardutzky</b> Managing Director