

Products need labeling
Diode-pumped ytterbium fiber lasers





Laser marking systems Made in Germany

Brief introduction of important facts

When it comes to precisely and durably marking smallest components up to larger workpieces, laser marking is economic. The benefits are manifold:

- Focus on smallest spaces, as laser beams allow enormous bundling
- **Flexibility**, as marking is possible on metals and plastics, even at spots that are difficult to access
- **High marking speeds**, as strongly focused light must not overcome mechanical resistance
- No mechanical force on components, as heat energy is brought in without direct contact
- **Highly resistant**, as laser markings are insensitive to acids or alkalis, UV radiation, heat and abrasion

cab marking laser systems have been designed for a wide range of applications. The marking of metal or plastic products that are not in motion is possible in all kinds of industries:

- **Medtech** machine-readable encoding of medical or surgical instruments according to the guidelines for Unique Device Identification
- Aerospace DataMatrix encoding of strategic components, such as turbines
- **Electronics** permanent encoding and alpha-numeric data on PCB, clamps or switches in terms of quality assurance
- **Automotive** traceability of automotive components and units due to laser marked encoding. Marking includes e.g. manufacture data and dates, as well as part, serial and lot numbers

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.



Sample applications

cab marking laser systems mainly work with metals and plastics. Depending from the requirement and material, different methods are known:



Traceable QR encoding



Cast part marking



Medical instruments



Engraving

Evaporation with high energy density removes the material. An indentation with a sharp outline occurs.

Annealing

is mainly applied with highly alloyed stainless steel as well as with titanium.



Aluminum rating plates



Automotive components

Ablating

The laser ablates the top layer to uncover the underneath material. Examples include anodized layers or paint coatings.

Coloring

is applied with plastics. The way the color changes depends from the chemical composition of the material as well as from ingredients and fillers.



Consumption meters



Medical size allocation

=FU5.8401-W523 =FU5.8401 +UV1 -W5230



Foaming

The laser melts into the surface of the material.

Marking lasers FL+

The performance and quality of a marking mainly depends from the output power and the laser beam focus.

cab FL⁺ marking lasers are diode-pumped and air-cooled. They have high beam quality and pulse peak power. Laser source output powers are from 20 to 50 Watt.

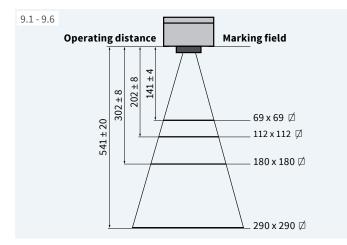
20, 30, 50 Watt

Different plano-spherical lenses allow marking in fields from 69 x 69 to 290 x 290 mm. Marking is possible on plastics and metals as well as on coated surfaces.

FL⁺ marking lasers consist of two units: The control unit has a laser source already integrated. The scan head is connected to the laser source via a fiber. It may be assembled in all possible position.



Technical data of plano-spherical lenses F-Theta



Lenses are available for marking fields of various dimensions. The smaller the marking field, the higher the resolution.

Plano-spherical lens		100.1	160.1	254.1	420.1
Operating distance FL+	mm	141 ± 4	202 ± 8	302 ± 8	541 ± 20
Marking field	mm	69 x 69	112 x 112	180 x 180	290 x 290
Spot diameter	μm	~25	~35	~50	~85
≜ Resolution	dpi	1,000	725	500	300

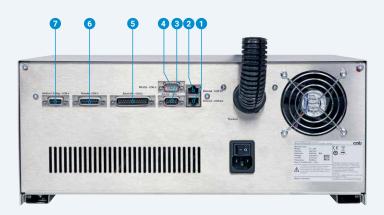
Technical data of the marking laser

		1.1	1.2	1.3		
Marking laser		FL+20	FL+30	FL+50		
Laser source		Ytterbium fiber laser, pulsed, air-cooled				
cw output power	max. W	20	30	50		
Pulse energy	mJ	1	1	1		
Wave length	nm		1,064			
Beam quality M ²			<1.8			
Pulse width	ns		80 - 120			
Pulse frequency	kHz		2 - 200			
Fiber coupling	m		2.5			
Scan head						
Assembly		horizontal / vertical				
Marking speed	mm/s	~5,000				
Pilot laser						
Wave length	nm		650			
cw output power	mW	<1				
Electronics						
Processor 32 bit clock rate	MHz		600			
Main memory (RAM)	MB		256			
Data memory (Flash)	MB	512				
Extensions (Flash)		USB memory stick				
Dimensions and weights		Rack 4RU 19"				
Control unit W x H x D	mm	2	120 x 178 x 420)		
Weight	kg		16			
Scan head W x H x D	mm	1	L70 x 110 x 330)		
Weight	kg		7			

Operation panel							
Key switch			La	ser source ON/C)FF		
Push buttons	Pilot lase	er	ON/OFF				
	Shutter o	open	open / close				
Indicator	dicator Emission		Laser source active				
	Laser err	or	L	aser source erro	or		
	Ready		La	aser source read	ły		
	Power		F	Power supply Of	١		
	Pilot lase	er		ON			
	Shutter open		Safety lock open				
Connector	Service		USB mini				
Operating data			FL+20	FL+30	FL+50		
Power supply			100-240 VAC, 50/60 Hz				
Power switch			ON/OFF				
Power consumpti	on Standb	by W		65			
	max.	W	175	200	250		
Temperature /	Operat	ion	5-40 ℃ / 10-85 % not condensing				
humidity	Storage	e	0-60 ℃ / 20-80 % not condensing				
	Transp	ort	–25-60 ℃ / 20-80 % not condensing				
Approvals			CE, FCC class A, ICE S3				
Laser safety class	EN6082	25-1					
	Laser s	ource		Class 4			
	Pilot la	ser		Class 2			

Interfaces for process flow control

- **1** Ethernet 10/100 Base to connect a PC. As delivered, the device has been configured with an IP address or in DHCP mode.
- 2 Ethernet 10/100 Base to connect periphery. Bidirectional data transfer to end devices is enabled.
- 3 + 4 2 x RS232 C to connect periphery. Bidirectional data transfer to end devices is enabled.
- Digital I/O for control and monitoring.
 8 freely programmable inputs and outputs are provided.
 Protective circuit according to IEC 61131-2
- **6 Remote** to switch on the laser as well as for monitoring.
- Interlock / E-Stop to integrate to external safety circuits and to connect an external E-stop.



Laser safety housing LSG+100E



The laser safety housing LSG⁺100E offers an industrial solution for marking component series with a marking laser FL⁺. The rugged metal design besides a large work area provides enough space to integrate both the laser beam source and an industrial PC in a 19" rack mount.

The keyboard and the monitor are ergonomically assembled to a pivot arm. The operation door opens and closes electrically.

	3.	1	3.	2	
Laser safety housing	LSG ⁺ 100	DE 230 V	LSG ⁺ 100	DE 120 V	
Work area W x H x D mm	980 x 460 x 980				
Groove plate T-slot W x D mm	550 x 375				
Pitch mm		2	5		
Z-axis stroke mm		44	40		
Position accuracy mm		0.	02		
Repetitive accuracy mm		± 0	.02		
Traversing speed max. mm/s		6	0		
Interior lighting		Low energy	y light bulb		
Operation door	ele	ectrical ope	ning / closir	ıg	
Opening / closing time s	<2				
For plano-spherical lens type	100.1	160.1	254.1	420.1	
Marking field mm	69 x 69	112 x 112	180 x 180	290 x 290	
Operating distance mm	141 ± 4	202 ± 8	302 ± 8	541 ± 20	
Workpiece height max. mm	60 - 490	430	330	90	
Workpiece weight max. kg	50				
Dimensions and weight					
W x H x D mm	1,000 x 2,280 x 1,120				
Laser prot. window W x H mm	200 x 100				
Machine stands Ø mm	80				
Suction nozzle Ø mm	50				
Rack mount for marking laser FL ⁺ and PC	4RU 19"				
Weight kg		39	95		

Operating data								
Power supply		220-240 V	AC, 50 Hz	100-14	0 VAC, 60 Hz			
Power switch		ON/OFF						
Temperature /	Operation	5-40 °C / 10-85 % not condensing						
humidity	Storage	0-60 ℃ / 20-80 % not condensing						
	Transport	-25-60	°C / 20-80	% not co	ndensing			
Laser safety class		Clas	ss 1					
Approval			C	E				
Operation panel								
LED indicators	Power Ready	Emiss Error	ion	Marking				
Buttons illuminate	ed		Control ON/OFF Focus finder ON/OFF Extraction ON/OFF Lighting ON/OFF Start Z-axis up / down X-axis left / right Rotary axis left / right Door open / close Reserve					
Switch		E-stop						
Key switch		automatic / manual						
Monitoring								
Safety circuits		closed						
Collective error		Marking laser Extraction device						
Interfaces								
Interlock / E-stop	FL ⁺							
Remote	FL ⁺							
Digital I/O	FL ⁺							
Stepper motor Z-a	xis, X-axis, rota	ary axis						
Extraction and filt	or douico AE1 1	1						

Laser safety housing LSG+100E



Setup door

The large setup door allows easily accessing the laser safety housing LSG⁺100E. At this, jigs may comfortably be mounted on the groove plate in the well-lit work area.

Linear axis Z400

It provides precise and fast focus adjustment. The linear axis is traversed with buttons integrated to the operation panel.

Accessories

- 2.1 PC in 4RU 19" rack mount
- 2.2 Monitor 19"
- 2.3 Standard keyboard
- 2.5 Keyboard with trackball
- 8.1 Extraction and filter device AF1.1
- 10.3 Linear axis X400
- 11.1 Rotary axis D30
- 11.2 3-jaw chuck D30
- 12.1 Axis controller 2S
- 13.1 Rotary table module RTM650

Laser label marker LM+



The laser label marker allows precise marking of labels of different sizes straight from the roll and cut them out without the need of additional tools.

After the marking, labels made of laser markable foil can be separated by a cutter or externally rewound.

Accessories

- 4.3 External rewinder
- 4.4 Hose set
- 4.5 Mobile cart
- 4.6 Console
- 4.7 Column for monitor
- 8.1 Extraction and filter device AF1.1

		4.1	4.2			
Laser label marker		LM+160.1	LM+254.1			
Work area W x H x D	mm	160 x 5	5 x 190			
Position accuracy	mm	0.2				
Transport speed	mm/s	200				
Interior lighting		LE	D			
Material		Label or contir	nuous material			
thicknes	s mm	0.055	- 0.3			
weight	up to g/m ²	50	00			
width	mm	25 -	120			
Label height	max. mm	18	30			
Roll						
outside diamet	er max. mm	30	00			
core diameter	mm	7	6			
winding		inside / (outsid	de on request)			
For plano-spherical	lens type	160.1	254.1			
Marking field	mm	112 x 112	120 x 170			
Operating distance	mm	202 ± 8	302 ± 8			
Dimensions and we	eight					
WxHxD	mm	440 x 520 x 802				
Laser prot. window	WxH mm	100 x 50				
Machine stands	Ømm	5	0			
Suction nozzle	Ømm	5	0			
Weight	kg	2	2			
Operating data						
Power supply		100-240 VAC, 50/60 Hz				
Power switch		ON/	OFF			
Temperature /	Operation	5-40 °C / 10-85 9	% not condensing			
humidity	Storage	0-60 °C / 20-80 % not condensing				
	Transport	–25-60 °C / 20-80 °	% not condensing			
Laser safety class El	N60825-1	Clas	ss 1			
Approval		C	E			

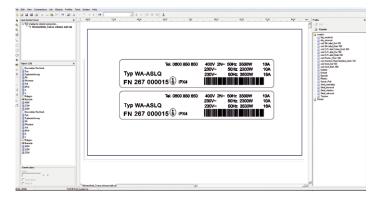
Operation panel	
LED indicators	Continuous material Labels
Push buttons	Material feed forward Material feed backwards Cut
Switches	Automatic / manual E-stop
Monitoring	
Safety circuits	closed
Wipe-down roller	locked
Material	in marking position / no material
Interfaces	
Interlock / E-stop FL ⁺	
Serial RS232C FL ⁺ CON5	
External E-stop	
Cutter	

Laser label marker LM⁺ with a mobile cart, an external rewinder on the console, a column with a monitor attached and an extraction and filter device AF1.1

cabLase marking software

cabLase Editor 5 features

- graphic layout design,
- marking control,
- process monitoring



cabLase at a glance

Software						
Software	cabLase Editor 5					
Fonts						
Font types	All TrueType fonts included in Windows, filled or outline; laser typical single, double, triple line fonts. All font types can be freely scaled and "wobbled".					
Alignment	Any alignment and direction of rotation, circular ark marking					
Character spacing	compress and stretch					
Graphics						
Graphic elements	Lines, circles, rectangles, hatching of all closed sur					
Graphic formats	PLT, DXF, BMP, JPG, PCX, All graphic elements can grouped or mirrored. Spe to align the objects.	be scaled, moved, rotated,				
Codes						
1D barcodes (linear)	Interleaved 2/5 Codabar Code 39, Code 93 EAN Code 128 UPC					
2D codes	DataMatrix, ECC200, QR o	code				
	All codes are variable in h check digit or inverted co	neight, modular width, ratio; ode output are options				
Further features						
Serial numbers, time,	date					
Variable fields						
Add graphic data of W	/indows programs					
Program laser parame	eters					
Memory process data	and parameters					
Control digital inputs	and outputs					
Control and monitor a	additional axes, e.g. stroke	, rotary and linear				
Recommended system	m requirements PC					
Operation system	Windows 10 (32/64 bit)					
Processor	Min. Intel Core i5-6400, rece	ommended i7-6700 or higher				
Main storage	Minimum 8 GB, recomme	nded 16 GB or higher				
Hard disc	Memory requirements so	ftware 1 GB				
Interfaces	Network card 10/100 Mbit USB 2.0 connection for do					

Stand-alone operation

cabLase supports marking without the need of a PC. Marking layouts and related fonts are downloaded by the software to the laser control unit and managed. Digital signals provide process control and monitoring.

Remote host operation

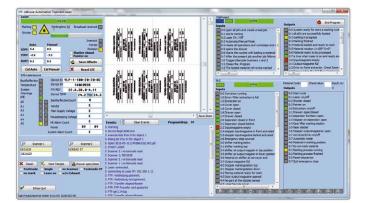
cabLase allows remote control by a master control unit such as a PC or PLC serially, via Ethernet or ProfiBus. Programming commands are provided to select a layout, change marking data, control and monitor processes.

Remote API interface

if lasers are integrated in complex production processes. Objects and parameters, layouts and variable data can be set, administrated and processed externally via a PC or PLC.

COM automation server

for customer-specific marking applications. A library of commands provides all the functions of the cabLase marking software.



Integration in ERP and MES systems

cabLase provides program modules to integrate a marking system in MES and ERP platforms. As cab is a member of the SAP Printer Vendor Program, marking applications may be for example connected to the SAP data stream.

Industry 4.0

Industry 4.0 and the IoT represent smart production. Usable software and connectivity are implementation keys. Future-proof cab marking lasers provide all the interfaces necessary for programming and data transfer. **We gladly advise you in your application!**



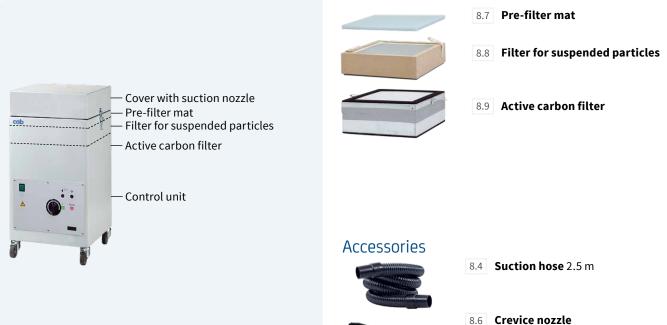
At delivery, all marking laser systems include a cabLase Editor 5 USB software dongle.

Extraction and filter device AF1.1

Laser marking processes produce poisonous dusts and gases. The extraction and filter device protects the health of the operators and prevents both the laser area and lens from contamination. At this, it also ensures that the laser power maintains. The air from the working area is extracted by a highly performant turbine via a flexible hose. The pollutants resp. dusts are separated by the pre-filter and the filter for suspended particles. Gaseous pollutants are absorbed by the active carbon filter. Cleaned air is then returned to the environment.

The extraction and filter device has a modular design, filters are easy to exchange.

Consumables



				8.1
Extraction and filter de	vice	AF1.1		
Suction capacity	ma	ix. n	n³/h	320
Vacuum	max. Pa			12,500
Filter	Filter cla	ass		
Pre-filter mat	M5			
Filter for susp. particles	H13			
Active carbon filter				
Dimensions and weight				
Device	Width	I	mm	355
	Height	1	mm	682
	Depth	I	mm	355
	Weight ap	prox	. kg	35
Suction nozzle	NW	I	mm	50
Operating data				
Power supply				240 VAC, 50/60 Hz
Power consumption	Standby	W		<40
	typical	W		400
	max.	W		1,200
Temperature /	Operatior	ı	+5-	40 ℃ / 10-85 % not condensing
humidity	Storage		0-6	50 ℃ / 20-85 % not condensing
	Transport		-25	-60 °C / 20-85 % not condensing
Approval				CE

Operation panel	
Displays	LED
	Filter saturation
	Extraction ON/OFF
	Reset
Push button 1	Run / Standby
Push button 2	Reset
Retaining knob	Speed regulation
Interface	
	Digital I/O
Monitoring	Run / Standby
	Operation OK
	Collective errors:
	- Temperature error
	- Turbine failure
	- Filter saturated
	- Pre-filter error
Operation	Run / Standby

for cleaning the work area

8.1

Extraction and filter device AF5

Laser marking processes produce poisonous dusts and gases. The extraction and filter device protects the health of the operators and prevents both the laser area and lens from contamination. At this, it also ensures that the laser power maintains. The air from the working area is extracted by a highly performant turbine via a flexible hose.

- Cover with suction nozzle

- Pre-filter mat

8.2

The pollutants resp. dusts are separated by the pre-filter and the filter for suspended particles. Gaseous pollutants are absorbed by the active carbon filter. Cleaned air is then returned to the environment.

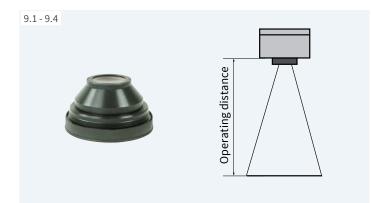
The extraction and filter device has a modular design, filters are easy to exchange.

8.10 Pre-filter mat

Consumables

			pended pa on / BAC filte			8.11	Pre-filter Compared to the	e mat, it absorbs
	— Contr	rol unit					approx. 10 times particles and du	
						8.12	Filter for suspe	nded particles
	— Cover	r with s	suction noz	zle	1	8.13	Active carbon /	BAC filter
	— Pre-fi	ilter			Accessories	5		
	– Filter	for sus	spended pa	rticles		8.3	Pre-filter modu for retrofitting	ıle
	— Active	e carbo	on / BAC filt	er				
	— Contr	rol unit	:			8.5		5 m F5 scope of delivery
	ý.							
	Ø					8.6	for cleaning the	work area; IF5 scope of delivery
	ý				Temperature /	8.6 Operation	for cleaning the included in the A	
			8.2	8.3	Temperature / humidity		for cleaning the included in the A +5-40 ℃ / 10-8	F5 scope of delivery
				8.3 AF5 with pre-		Operation	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8	F5 scope of delivery 5 % not condensing
Extraction and filter device			AF5	AF5 with pre- filter module		Operation Storage	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing
Extraction and filter device Suction power		. m³/h	AF5	AF5 with pre- filter module 230	humidity	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing
Extraction and filter device Suction power Vacuum	ma	ax. Pa	AF5	AF5 with pre- filter module	humidity Approvals	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing
Extraction and filter device Suction power Vacuum Filter equipment	ma Filter cla	ax. Pa	AF5	AF5 with pre- filter module 230	humidity Approvals Operation pane	Operation Storage Transport	for cleaning the included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat	ma Filter cla F5	ax. Pa	AF5	AF5 with pre- filter module 230	humidity Approvals Operation pane	Operation Storage Transport	for cleaning the included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter status	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error Turbine / Temperature
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter	ma Filter cla F5 F7	ax. Pa	AF5	AF5 with pre- filter module 230	humidity Approvals Operation pane Displays	Operation Storage Transport	for cleaning the included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter status Suction power	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles	ma Filter cla F5	ax. Pa	AF5	AF5 with pre- filter module 230 1,000	humidity Approvals Operation panel Displays Push button 1	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error Turbine / Temperature
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter	ma Filter cla F5 F7	ax. Pa	AF5	AF5 with pre- filter module 230	humidity Approvals Operation panel Displays Push button 1 Push button 2	Operation Storage Transport	for cleaning the included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter status Suction power	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error Turbine / Temperature
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights	ma Filter cla F5 F7 H13	ax. Pa	AF5	AF5 with pre- filter module 230 L,000	humidity Approvals Operation panel Displays Push button 1	Operation Storage Transport	for cleaning the included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power	F5 scope of delivery 5 % not condensing 5 % not condensing 5 % not condensing 5 % not condensing 6, CAN ICES-3 Error Turbine / Temperature
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter	ma Filter cla F5 F7 H13 Width	ax. Pa	AF5	AF5 with pre- filter module 230 .,000 - - - -	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C	NF5 scope of delivery 5 % not condensing 15 % not condensing 15 % not condensing 5 % not condensing 5 % not condensing 5 % not condensing 15 % not condensing 16 % not condensing 17 % not condensing 18 % not condensing 18 % not condensing 19 % not condensing 10 % not
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights	ma Filter cla F5 F7 H13 Width Height	ax. Pa ass mm mm	AF5	AF5 with pre- filter module 230 .,000 	humidity Approvals Operation panel Displays Push button 1 Push button 2	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby	NF5 scope of delivery 5 % not condensing 15 % not condensing 16 % not condensing 17 % not condensing 18 % not condensing 18 % not condensing 19 % not condensing 10 %
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights	ma Filter cla F5 F7 H13 Width Height Depth	ax. Pa ass mm mm mm	AF5	AF5 with pre- filter module 230 .,000 - 	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power	F5 scope of delivery 5 % not condensing 5 % not condensing 6 % not condensing 6 % not condensing 6 % not condensing 6 % not condensing 7 % not condensing 6 % not condensing 7 % not condensing 7 % not condensing 7 % not condensing 8 % not condensing 7 % not condensing 8 % not condensing 7 % not condensing 8 % not condensing 8 % not condensing 7 % not condensing 8 % not condensing 8 % not condensing 8 % not condensing 8 % not condensing 9 % not con
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights Device	ma Filter cla F5 F7 H13 Width Height Depth Weight	ax. Pa ass mm mm mm ~kg	AF5	AF5 with pre- filter module 230 	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, cETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power Temperature error	NF5 scope of delivery 5 % not condensing 5 % not condensing 6 % not condensing 7 % not co
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights Device Suction nozzle	ma Filter cla F5 F7 H13 Width Height Depth	ax. Pa ass mm mm mm	AF5	AF5 with pre- filter module 230 .,000 - 	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power Temperature error Turbine failure	NF5 scope of delivery 5 % not condensing 5 % not condensing 6 % Not condensing 7 % Not condensing 6 % Not condensing 7 % Not condensing 6 % Not condensing 7 % Not co
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights Device Suction nozzle Operating data	ma Filter cla F5 F7 H13 Width Height Depth Weight	ax. Pa ass mm mm mm ~kg	AF5	AF5 with pre- filter module 230	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power Temperature error Turbine failure Filter saturated	NF5 scope of delivery 5 % not condensing 15 % not condensing 16 % Not condensing 17 % Not condensing 18 % Not condensing 19 % Not condensing 19 % Not condensing 10 %
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights Device Suction nozzle Operating data Power supply	ma Filter cla F5 F7 H13 Width Height Depth Weight NW	ax. Pa ass mm mm mm ~kg mm	AF5	AF5 with pre- filter module 230 .0000 - 	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface Monitoring	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power Temperature error Turbine failure Filter saturated Filter pre-warning (NF5 scope of delivery 5 % not condensing 15 % not condensing 16 % Not condensing 17 % Not condensing 18 % Not condensing 18 % Not condensing 19 % Not condensing 19 % Not condensing 19 % Not condensing 10 %
Extraction and filter device Suction power Vacuum Filter equipment Pre-filter mat Pre-filter Filter for suspended particles Active carbon / BAC filter Dimensions and weights Device Suction nozzle Operating data	ma Filter cla F5 F7 H13 Width Height Depth Weight	ax. Pa ass mm mm mm ~kg	AF5	AF5 with pre- filter module 230	humidity Approvals Operation panel Displays Push button 1 Push button 2 Interface	Operation Storage Transport	for cleaning the v included in the A +5-40 °C / 10-8 -25-55 °C / 20-8 -25-55 °C / 20-8 CE, FCC, CETLus, W3 LCD color display Filter saturation Filter saturation Filter status Suction power Run / Standby Suction power Serial RS232 C Run / Standby Suction power Temperature error Turbine failure Filter saturated	NF5 scope of delivery 5 % not condensing 15 % not condensing 16 % Not condensing 17 % Not condensing 18 % Not condensing 19 % Not condensing 19 % Not condensing 10 %

Accessories





Lenses can be equipped with marking fields of different sizes. The smaller the marking field, the higher the resolution.

Plano-spherical	lens	100.1	160.1	254.1	420.1
Operating distan	ce mm	141 ± 4	202 ± 8	302 ± 8	541 ± 20
Marking field	mm	69 x 69	112 x 112	180 x 180	290 x 290
Spot diameter	μm	~25	~35	~50	~85
≜ Resolution	dpi	1.000	725	500	300

Protective glass for F-Theta

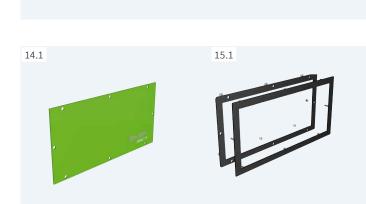
It is mounted on the plano-spherical lens F-Theta and can be replaced in case of a damage.

Protective glass for F-Theta	100	160	254	420
Outside diameter mm	80	75	75	114

Rotary table module RTM650 for LSG+100E

to assemble two jigs for a single or more workpieces. 180° rotation is released by two-hand operation.

Rotary table module			RTM650	
Rotary table diameter	mm		650	
Plano-spherical lens	type	100.1	160.1	254.1
Workpiece height	max. mm	360	300	150
Workpiece weight	max. kg	20 (work	piece carrier i	included)
Switch accuracy		±0.1	mm at = 600	mm
Cycle time rotating			2.5 s / 180°	



Laser protection window and assembly frame for LSG+100E

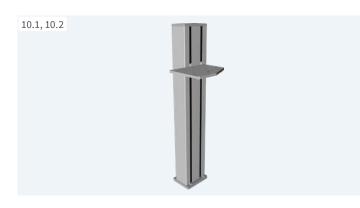
to be built in housings or doors to observe the marking process. The window may be assembled either directly or with the black anodized front panel and the back side frame behind the wall of the housing.

Laser protection window Assembly frame		100 x 200	100 x 200	
Dimensions	Width	mm	228	228
	Height	mm	128	128
	Thickness mm		3	2

9.6

13.1

Accessories





They allow precisely positioning the scan head.

Linear axis		Z400	Z200
Traversing distance	mm	440	200
Position accuracy	mm	0.05	0.05
Repetitive accuracy	mm	± 0.05	± 0.05
Traversing speed	max. mm/s	60	20
Dimensions W x H x D	mm	110 x 840 x 220	110 x 510 x 220
Load capacity	kg	10	7
Weight	kg	16	9



Linear axis X400 for LSG+100E

It allows precisely positioning customized jigs or pallet carriers with a maximum weight of 50 kg.

Linear axis		X400
Traversing distance	mm	440
Position accuracy	mm	0.05
Repetitive accuracy	mm	± 0.05
Traversing speed	max. mm/s	60
Dimensions W x H x [) mm	835 x 110 x 220
Load capacity	kg	50
Weight	kg	16

11.1 - 11.3



12.1, 12.2



Rotary axis D30 for LSG+100E

for marking on the circumference of a cylindrical workpiece. The latter can be clamped in the 3-jaw chuck.

Rotary axis		D30
Rotation speed	rpm	0 - 40
Operating torque	Nm	12
Increment	min. [arcmin]	2.5
Holding torque	Nm	2.0
Through bore	Ømm	15
Workpiece	Ø max. mm	160
Distance to groove pl	ate mm	84
Dimensions W x H x D	mm	125 x 105 x 128
Weight	kg	3
3-jaw chuck		D30
Clamping range	inside Ø mm	23 - 76
	outsideØ mm	3 - 76
Connecting cable fo	r rotary axis	D30
Length	mm	1,000

Axis controller 2S for LSG+100E and FL+

It allows positioning of the linear and rotary axes via the RS232 or digital I/O interface.

Axis controller		2\$
Dimensions W x H x D mm		150 x 110 x 25
Interfaces for Z and	d rotary axis	
Digit	al I/O	for manual operation
RS23	32	for automatic operation
Power supply		24 VDC
Connecting cable for axis controller		25
Length	mm	3,000

Delivery program

Pos.	,	Part no.	Devices
1.1		5527580	Marking laser FL ⁺ 20R
1.2		5527590	Marking laser FL ⁺ 30R
1.3		5527450	Marking laser FL ⁺ 50R
	Scope of delivery	Marking laser FL ⁺ USB software dongle cabLase Editor 5 Power cable type E+F, 1.8 m Patch cable CAT 5e, 3 m Assembly instructions DE / EN	
	1 IIIIIII • IIIIIII 3	5570125	PC in 19" mount 4RU, DE
2.1		5570135	PC in 19" mount 4RU, EN
2.2		5570130	Monitor 19"
2.3		5901626	Standard keyboard USB, DE
2.3		5901677	Standard keyboard USB, EN
2.4		5901658	Optical mouse
2.5	Allation	5901621	Keyboard USB with trackball, DE
2.5		5901651	Keyboard USB with trackball, EN
3.1	cab	5528090	Laser safety housing LSG ⁺ 100E 230 V
3.2		5528095	Laser safety housing LSG ⁺ 100E 120 V
	Scope of delivery	Laser safety housing LSG ⁺ 100E Power cable type E+F, 1.8 m Connect. cable, 9/9 pin, 3 m, for Interlock / E-stop Connect. cable, 9/9 pin, 3 m, for remote Connect. cable, 25/25 pin, 3 m, for digital I/O Connect. cable, 15/15 pin, 3 m, for extraction AF1.1 Pivot arm for monitor with keyboard tray Assembly instructions DE / EN	

		Part no.	Devices
4.1		5527265	Laser label marker LM+160.1
4.2		5527485	Laser label marker LM+254.1
	Scope of delivery	Laser label marker LM ⁺ Power cable type E+F, 1.8 m Connect. cable, 9/9 pin, 3 m, for Interlock / E-stop Connect. cable, 9/9 pin, 3 m, for remote Connect. cable, 25/15 pin, 3 m, for extraction AF1.1 Funnel for scan head Guide 1 mm for label transport Guide 2 mm for label transport Cutter Closure for extraction Hinge with throttle valve for extraction Assembly instructions DE / EN	
Pos.		Part no.	Accessories
4.3	(A)	5525355	External rewinder ER 4/300 LM
4.4		5527655	Hose set LM ⁺
4.5		5527585	Mobile cart
4.6	K	5527675	Console R/L
4.7	_	5527705	Column for monitor
Pos.		Part no.	Extraction and filter devices
8.1		5907275	Extraction and filter device AF1.1 including filter set and integrated power cable type E+F, 2.5 m
	Scope of delivery	Extraction an Operator's m	d filter device including filter set anual DE
Pos.		Part no.	Accessories
8.4		5905818	Suction hose, 2.5 m
8.6		5907174.001	Crevice nozzle
Pos.		Part no.	Consumables PU
8.7		5906617.001	Pre-filter mat AF1.1 10
8.8		5906618.001	Filter for susp. particles AF1.1 1
8.9		5906619.001	Active carbon filter AF1.1 1

Delivery program

Pos.		Part no.	Extraction and filter devices
8.2	T T T	5907550	Extraction and filter device AF5 including filter set
	Scope of delivery	Crevice nozzle Suction hose Power cable ty	/pe E+F, 2 m 5 male/male, 3 m
Pos.		Part no.	Accessories
8.6		5907174.001	Crevice nozzle
8.3	R	5907570	Pre-filter module with pre-filter
8.5		5907537.001	Suction hose, 2.5 m
Pos.	,	Part no.	Consumables PU
8.10		5906555.001	Pre-filter mat 10
8.11		5907575.001	Pre-filter 1
8.12		5906569.001	Filter for susp. particles 1
8.13		5906570.001	Active carbon / BAC filter 1
Pos.		Part no.	Accessories
9.1		5525039.001	Plano-sph. lens F-Theta 100.1 69 x 69 mm
9.2	Ā	5527254.001	Plano-sph. lens F-Theta 160.1 112 x 112 mm
9.3		5525038.001	Plano-sph. lens F-Theta 254.1 180 x 180 mm
9.4	-	5527405.001	Plano-sph. lens F-Theta 420.1 290 x 290 mm
		5528305.001	Protective glass for F-Theta 100
9.6		5528310.001	Protective glass for F-Theta 160 and 254
		5528315.001	Protective glass for F-Theta 420
10.1		5527695	Linear axis Z400
10.2		On request	Linear axis Z200
10.3		5527690	Linear axis X400

Pos.		Part no.	Accessories
11.1		5905933	Rotary axis D30
11.2	Ę	5905978	3-jaw chuck D30
11.3		5526156	Connecting cable D30
11.4		5528368	Foot switch
12.1		5527685	Axis controller 2S
12.2		5527665	Connecting cable 2S
13.1		5526030	Rotary table module RTM650
14.1		5907189	Laser protection window 100 x 200 mm
15.1		5527416	Assembly frame 100 x 200 mm
16.1		5527478	Adapter cable set FL-PCI/FL ⁺
16.2	****	5527479	Adapter cable set FL-TCP/FL ⁺
Pos.		Part no.	Software
17.1		5526096.001	USB Software dongle cabLase Editor 5
17.2		5526094	USB Software dongle cabLase Editor 5, save only

Overview of cab products



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