

Assembly Instructions

Air Pressure Regulation Unit with Shut-off Valve for Air Jet Box HERMES Q / Hermes+

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Versions

- 5984805 Air Pressure Regulation Unit L with Shut-off Valve for Air Jet Box HERMES QL, Hermes+ L
- 5984795 Air Pressure Regulation Unit R with Shut-off Valve for Air Jet Box for HERMES QR, Hermes+ R

Contents of Delivery

- 1 - Air Pressure Regulation Unit
- 2 - 4 Screws M4x10
- 3 - Connector
- 4 - 2 Screws M6x10
- 5 - Bracket
- 6 - Tube

Mounting

Attaching to the Bracket

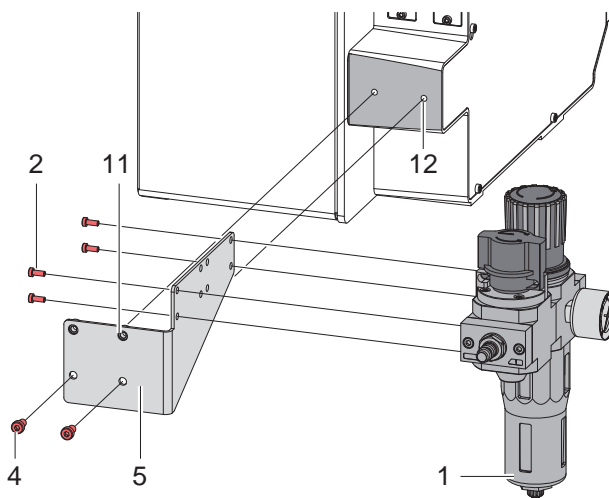
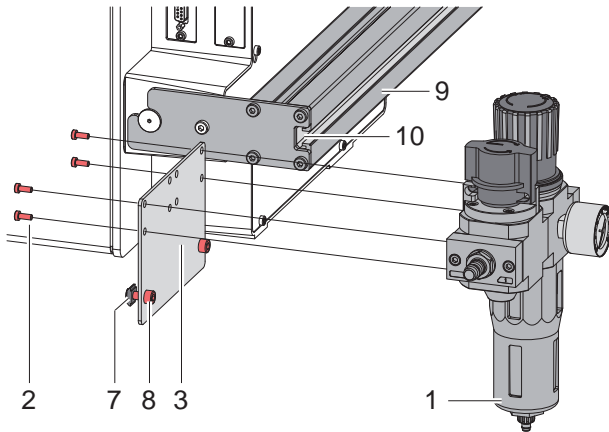
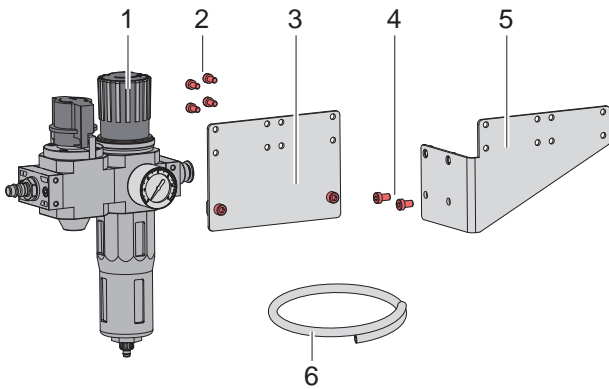
- ▶ Attach the air pressure regulation unit (1) with 4 screws M4x10 (2) to the connector (3).
- ▶ Insert the slot nuts (7) of the mounted unit into the slot (10) of the bracket (9).
- ▶ Tighten the screws (8).

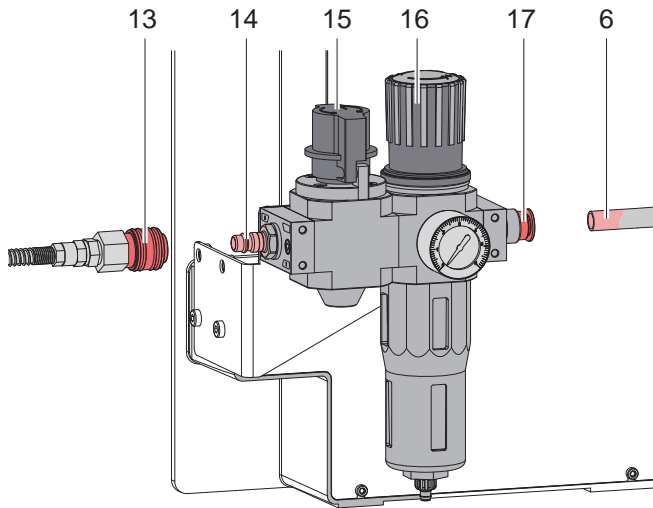
Attaching to the Chassis of the Printer

- ▶ Attach the air pressure regulation unit (1) with 4 screws M4x10 (2) to the bracket (5).
- ▶ Attach the mounted unit with 2 screws M6x10 (4) to the drillings (12) of the chassis.

If the drillings (12) are already used for the attachment of a warning light :

- ▶ Dismount warning light.
- ▶ Attach the air pressure regulation unit to the drillings (12).
- ▶ Fix the warning light at the drillings (11) in the bracket (5).





Compressed Air Connection

- ▶ Insert the tube (6) into the connector (17) of the air pressure regulation unit.
- ▶ Connect the tube (6) to the applicator.
- ▶ Connect the compressed air supply (13) to the plug (14). The plug is suitable for a coupling connector DN 7.2.
- ▶ Open the shut-off valve (15) by turning.
- ▶ Lift the cap (16).
- ▶ Set the operating pressure of **4.5 bar**.
- ▶ Press down the cap (16).

Germany
cab Produkttechnik GmbH & Co KG
 Karlsruhe
 Phone +49 721 6626 0
www.cab.de

USA
cab Technology, Inc.
 Chelmsford, MA
 Phone +1 978 250 8321
www.cab.de/us

Taiwan
cab Technology Co., Ltd.
 Taipei
 Phone +886 (02) 8227 3966
www.cab.de/tw

China
cab (Shanghai) Trading Co., Ltd.
 Guangzhou
 Phone +86 (020) 2831 7358
www.cab.de/cn

France
cab Technologies S.à.r.l.
 Niedermodern
 Phone +33 388 722501
www.cab.de/fr

Mexico
cab Technology, Inc.
 Juárez
 Phone +52 656 682 4301
www.cab.de/es

China
cab (Shanghai) Trading Co., Ltd.
 Shanghai
 Phone +86 (021) 6236 3161
www.cab.de/cn

South Africa
cab Technology (Pty) Ltd.
 Randburg
 Phone +27 11 886 3580
www.cab.de/za