Assembly Instructions
Air Pressure Regulation Unit with Shut-off Valve for Air Jet Box HERMES Q / Hermes+
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Versions
5984805  Air Pressure Regulation Unit L
with Shut-off Valve for Air Jet Box
HERMES QL, Hermes+ L
5984795  Air Pressure Regulation Unit R
with Shut-off Valve for Air Jet Box
for HERMES QR, Hermes+ R

Contents of Delivery
1 - Air Pressure Regulation Unit
2 - 4 Screws M4x10
3 - Connector
4 - 2 Screws M6x10
5 - Bracket
6 - Tube

Mounting
Attaching to the Bracket
► Attach the air pressure regulation unit (1) with 4 screws M4x10 (2) to the connector (3).
► Insert the slot nuts (7) of the mounted unit into the slot (10) of the bracket (9).
► Tighten the screws (8).

Attaching to the Chassis of the Printer
► Attach the air pressure regulation unit (1) with 4 screws M4x10 (2) to the bracket (5).
► Attach the mounted unit with 2 screws M6x10 (4) to the drillings (12) of the chassis.

If the drillings (12) are already used for the attachment of a warning light :
► Dismount warning light.
► Attach the air pressure regulation unit to the drillings (12).
► Fix the warning light at the drillings (11) in the bracket (5).
Compressed Air Connection

► Insert the tube (6) into the connector (17) of the air pressure regulation unit.
► Connect the tube (6) to the applicator.
► Connect the compressed air supply (13) to the plug (14). The plug is suitable for a coupling connector DN 7.2.
► Open the shut-off valve (15) by turning.
► Lift the cap (16).
► Set the operating pressure of **4.5 bar**.
► Press down the cap (16).