

Mounting Instruction

Air Pressure Regulation Unit with Shut-off Valve for Air Jet Box 6114 Hermes+

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Versions

- for Hermes+ L
- 5984805 Air Pressure Regulation Unit L
with Shut-off Valve for Air Jet Box 6114L
- for Hermes+ R
- 5984795 Air Pressure Regulation Unit R
with Shut-off Valve for Air Jet Box 6114R

Contents of Delivery

- Air Pressure Regulation Unit with Shut-off Valve for Air Jet Box 6114
- 4 Screws M4x10 (2)
- Connector (3)
- 2 Screws M6x10 (4)
- Bracket (5)
- Tube (6)

Mounting

Attaching to the bracket

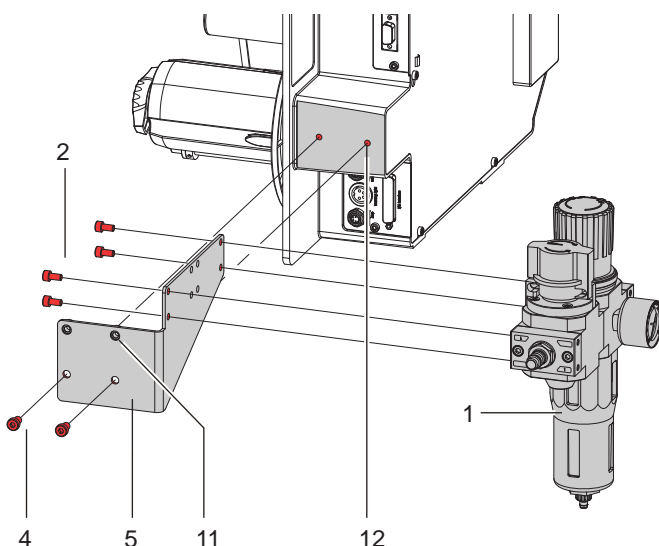
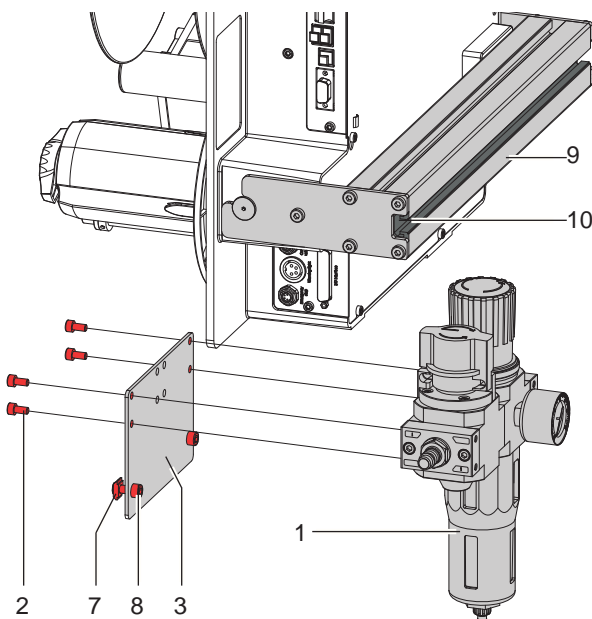
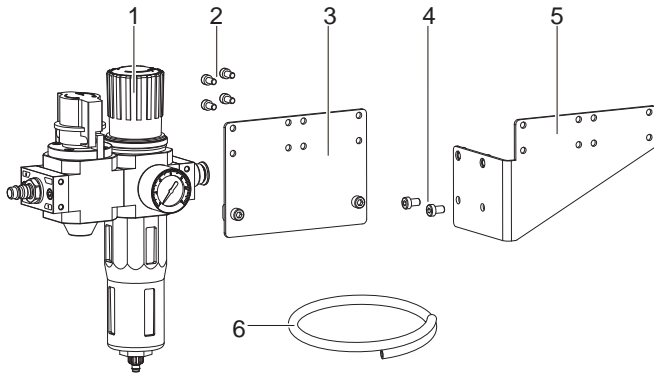
- ▶ Attach the air pressure regulation unit (1) with 2 screws M4x10 (2) to the connector (3).
- ▶ Insert the slot nuts (7) of the mounted unit into the slot (10) of the bracket (9).
- ▶ Tighten the screws (8).

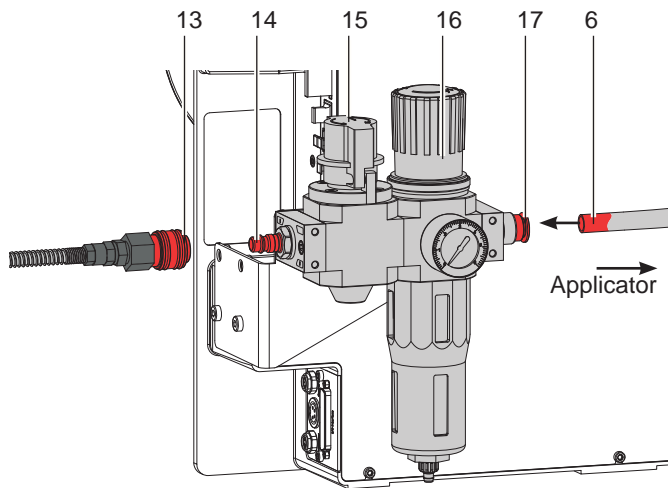
Attaching to the chassis of the printer

- ▶ Attach the air pressure regulation unit (1) with 2 screws M4x10 (2) to the bracket (5).
- ▶ Attach the mounted unit with 2 screws M6x10 (4) to the drillings (12) of the chassis.

If the drillings (12) are already used for the attachment of a warning light :

- ▶ Dismount warning light.
- ▶ Attach the air pressure regulation unit to the drillings (12).
- ▶ Fix the warning light at the drillings (11) in the bracket (5).





Compressed Air Connection

- ▶ Insert the tube (6) into the connector (17) of the air pressure regulation unit.
- ▶ Connect the tube (6) to the applicator.
- ▶ Connect the compressed air supply (13) to the plug (14). The plug is suitable for a coupling connector DN 7.2.
- ▶ Open the shut-off valve (15) by turning 90°.
- ▶ Lift the cap (16).
- ▶ Set the operating pressure of **4.5 bar**.
- ▶ Press down the cap (16).

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