

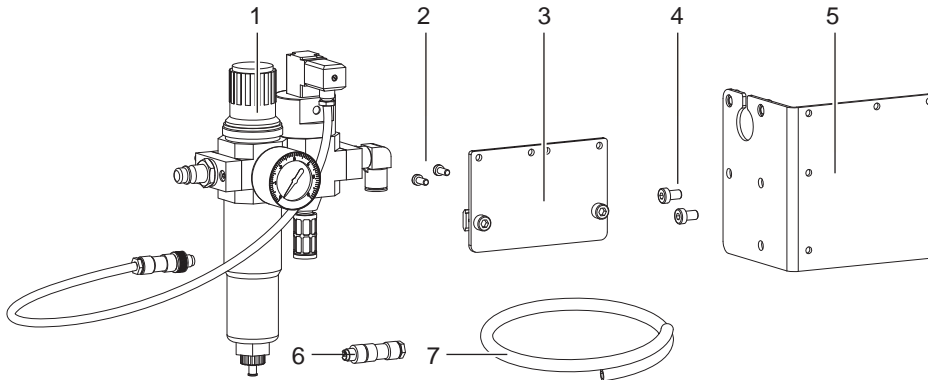
## Mounting Instruction

### Air Pressure Regulation Unit with ON/OFF Valve Hermes+

Edition: 07/2018 · Part No. 9003268

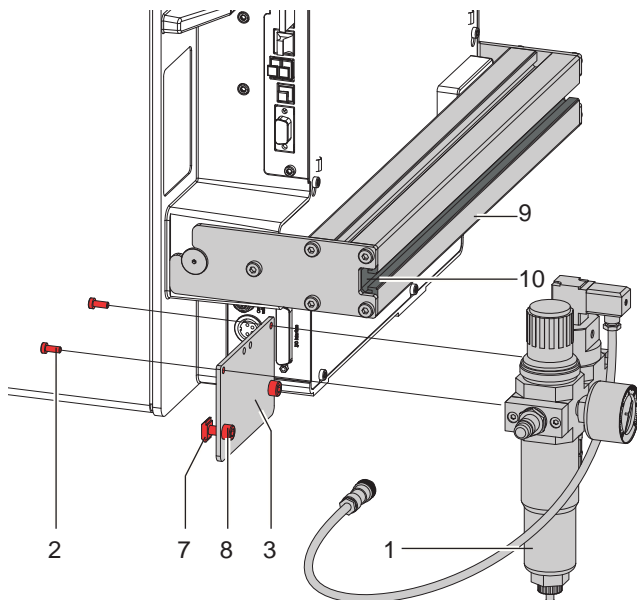
#### Versions

|               |           |  |
|---------------|-----------|--|
| for Hermes+ L | - 5955737 | Air Pressure Regulation Unit L with ON/OFF Valve |
| for Hermes+ R | - 5955738 | Air Pressure Regulation Unit R with ON/OFF Valve |



#### Contents of Delivery

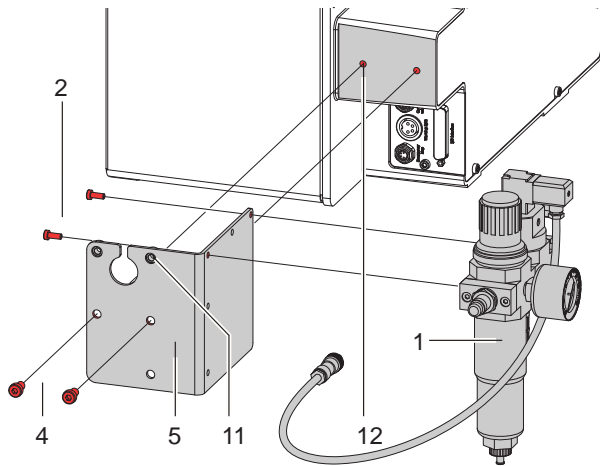
- Air Pressure Regulation Unit with ON/OFF Valve
- 2 Screws M4x10 (2)
- Connector (3)
- 2 Screws M6x10 (4)
- Winkel (5)
- Plug elec. 4 pin (6)
- Tube (7)



#### Mounting

##### Attaching to the bracket

- ▶ Attach the air pressure regulation unit (1) with 2 screws M4x10 (2) to the connector (3).
- ▶ Insert the slot nuts (7) of the mounted unit into the slot (10) of the bracket.
- ▶ Tighten the screws (8).

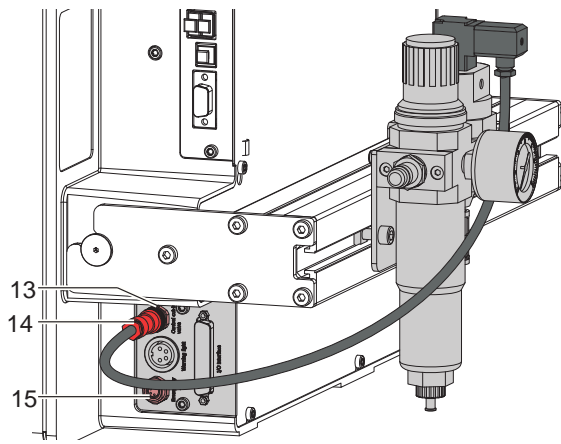


### Attaching to the chassis of the printer

- ▶ Attach the air pressure regulation unit (1) with 2 screws M4x10 (2) to the bracket (5).
- ▶ Attach the mounted unit with 2 screws M6x10 (4) to the drillings (12) of the chassis.

If the drillings (12) are already used for the attachment of a warning light :

- ▶ Dismount warning light.
- ▶ Attach the air pressure regulation unit to the drillings (12).
- ▶ Fix the warning light at the drillings (11) in the bracket (5).



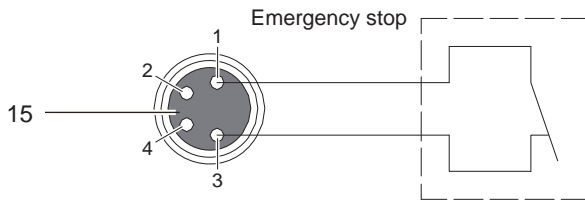
### Electrical Connection



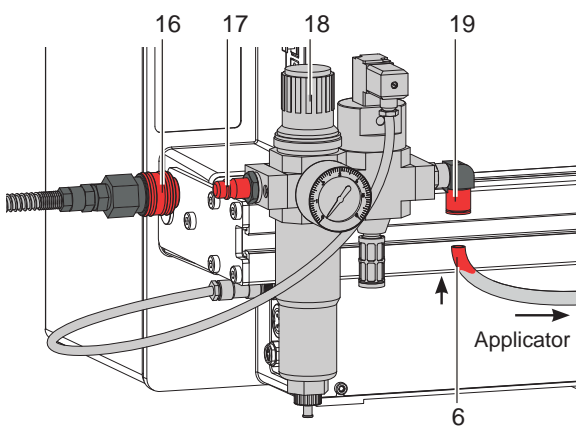
#### Attention !

For the use of versions with ON/OFF valve an emergency stop unit must be connected to the socket (15) !

- ▶ Switch off the printer.
- ▶ Connect the plug (14) of the ON/OFF valve to the socket (13).



Emergency stop  
potential-free



### Compressed Air Connection

- ▶ Insert the tube (6) into the connector (19) of the air pressure regulation unit.
- ▶ Connect the tube (6) to the applicator.
- ▶ Connect the compressed air supply (16) to the plug (17). The plug is suitable for a coupling connector DN 7.2.
- ▶ Lift the cap (18).
- ▶ Set the operating pressure of 4.5 bar.
- ▶ Press down the cap (18).

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