Family Type
Vacuum-Belt Applicator 5414L
5414R
5416L
5416R

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Germany
cab Produkttechnik GmbH & Co KG
Karlsruhe
Phone +49 721 6626 0
www.cab.de

USA
cab Technology, Inc.
Chelmsford, MA
Phone +1 978 250 8321
www.cab.de/us

France
cab Technologies S.à.r.l.
Niedermodern
Phone +33 388 722501
www.cab.de/fr

Mexico
cab Technology, Inc.
Juárez
Phone +52 656 682 4301
www.cab.de/es

Taiwan
cab Technology Co., Ltd.
Taipei
Phone +886 (02) 8227 3966
www.cab.de/tw

China
cab (Shanghai) Trading Co., Ltd.
Shanghai
Phone +86 (021) 6236 3161
www.cab.de/cn

China
cab (Shanghai) Trading Co., Ltd.
Guangzhou
Phone +86 (020) 2831 7358
www.cab.de/cn

France
cab Technologies S.à.r.l.
Niedermodern
Phone +33 388 722501
www.cab.de/fr

Mexico
cab Technology, Inc.
Juárez
Phone +52 656 682 4301
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Taiwan
cab Technology Co., Ltd.
Taipei
Phone +886 (02) 8227 3966
www.cab.de/tw

China
cab (Shanghai) Trading Co., Ltd.
Shanghai
Phone +86 (021) 6236 3161
www.cab.de/cn

China
cab (Shanghai) Trading Co., Ltd.
Guangzhou
Phone +86 (020) 2831 7358
www.cab.de/cn

South Africa
cab Technology (Pty) Ltd.
Randburg
Phone +27 11 886 3580
www.cab.de/za
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Introduction

1.1 Instructions

Important information and instructions in this documentation are designated as follows:

Danger!
Draws attention to an exceptionally great, imminent danger to your health or life due to hazardous voltages.

Danger!
Draws attention to a danger with high risk which, if not avoided, may result in death or serious injury.

Warning!
Draws attention to a danger with medium risk which, if not avoided, may result in death or serious injury.

Caution!
Draws attention to a danger with low risk which, if not avoided, may result in minor or moderate injury.

Attention!
Draws attention to potential risks of property damage or loss of quality.

Note!
Advice to make the work routine easier or on important steps to be carried out.

Environment!
Gives you tips on protecting the environment.

Handling instruction
Reference to section, position, illustration number or document.

Option (accessories, peripheral equipment, special fittings).

Time
Information in the display.

1.2 Intended Use

• The device is manufactured in accordance with the current technological status and the recognized safety rules. However, danger to the life and limb of the user or third parties and/or damage to the device and other tangible assets can arise during use.

• The device may only be used for its intended purpose and if it is in perfect working order, and it must be used with regard to safety and dangers as stated in the operating manual.

• The device applicator mounted on a cab printer of the Hermes+ series is intended exclusively for applying suitable materials that have been approved by the manufacturer. Any other use or use going beyond this shall be regarded as improper use. The manufacturer/supplier shall not be liable for damage resulting from unauthorized use; the user shall bear the risk alone.

• Usage for the intended purpose also includes complying with the operating manual, including the manufacturer's maintenance recommendations and specifications.

Note!
The complete documentation can currently be found in the Internet.

1.3 Safety Instruction

• Before mounting the delivered components disconnect the printer from the power supply and close the shutoff valve at the applicator.

• Only connect the device to other devices which have a protective low voltage.

• Switch off all affected devices (computer, printer, accessories) before connecting or disconnecting.

• In operation, moving parts are easily accessible. This applies especially for the zone of belts and fans. During operation do not reach into that zone and keep long hair, loose clothes, and jewelry distant.

• During operation do not reach into that zone and keep long hair, loose clothes, and jewelry distant.

• The device may only be used in a dry environment, do not expose it to moisture (sprays of water, mists, etc.).

• Do not use the device in an explosive atmosphere.
1 Introduction

- Do not use the device close to high-voltage power lines.
- Perform only those actions described in this operating manual. Work going beyond this may only be performed by trained personnel or service technicians.
- Unauthorized interference with electronic modules or their software can cause malfunctions.
- Other unauthorized work on or modifications to the device can also endanger operational safety.
- Always have service work done in a qualified workshop, where the personnel have the technical knowledge and tools required to do the necessary work.
- There are various warning stickers on the device. They draw your attention to dangers. Warning stickers must therefore not be removed, as then you and other people cannot be aware of dangers and may be injured.

1.4 Safety Markings

1: Warning danger of electrocution.
2: Warning of contusions and/or crushing of hands and fingers when mounting or dismounting the applicator!
3: Beware of rotating parts. Potential bodily harm particularly to hands and fingers.

Fig. 1 Safety Markings

Attention!
Never remove or cover safety markings! Replace it in case of damage!

1.5 Environment

Obsolete devices contain valuable recyclable materials that should be sent for recycling.
- Send to suitable collection points, separately from residual waste.
The modular construction of the print module enables it to be easily disassembled into its component parts.
- Send the parts for recycling.
2.1 Important Features

- For operation in a system the I/O interface of the printer can be used.

2.2 Technical Data

<table>
<thead>
<tr>
<th>Technical data</th>
<th>Vacuum belt applicator</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>5414-3</td>
</tr>
<tr>
<td>Labeling</td>
<td>On the surface, a cylinder and corner-wrap</td>
</tr>
<tr>
<td>Dispensing to</td>
<td>left and right</td>
</tr>
<tr>
<td>Label width</td>
<td>Hermes+ 4 mm</td>
</tr>
<tr>
<td></td>
<td>Hermes+ 6 mm</td>
</tr>
<tr>
<td>Label height</td>
<td>mm</td>
</tr>
<tr>
<td>Product during labeling</td>
<td>in motion</td>
</tr>
<tr>
<td>Labeling on the product</td>
<td>from top</td>
</tr>
<tr>
<td></td>
<td>from below</td>
</tr>
<tr>
<td></td>
<td>from the side</td>
</tr>
<tr>
<td>Product height</td>
<td>steady</td>
</tr>
<tr>
<td></td>
<td>variable</td>
</tr>
<tr>
<td>Product speed</td>
<td>up to m/s</td>
</tr>
<tr>
<td>Gap from the product to the next</td>
<td>min. m</td>
</tr>
<tr>
<td>Stability at application level</td>
<td>F = 30 N</td>
</tr>
<tr>
<td>Corner-wrap labeling</td>
<td>up to mm</td>
</tr>
<tr>
<td>Vacuum belt speed 1)</td>
<td>mm/s</td>
</tr>
<tr>
<td>Cycle time 2)</td>
<td>up to labels/min</td>
</tr>
<tr>
<td>Label distance to conveyor belt when labeling from the side</td>
<td>mm</td>
</tr>
</tbody>
</table>

1) The product speed has to be higher than the vacuum belt speed.
2) Calculated with label height 100 mm, print speed 250 mm/s.

Table 1 Technical Data
2 Product Description

2.3 Device Overview

1. Power supply cable of the printer
2. 3-pole connector for sensor start
3. Power switch applicator
4. SUB-D 9 connector to the printer
5. Circuit board applicator control
6. Belt driven motor
7. Vacuum belt unit and ventilators
8. Sensor
9. Power supply with cover
10. Belt with motor shaft belt
11. Locking bold
12. Pinch roller
13. Gas pressure spring for the vacuum unit
14. Shock-absorber

Fig. 2 Overview
Fig. 3 Contents of delivery
- Mounted applicator
- Screws for mounting the applicator to the printer
- Documentation

Note!
Please keep the original packaging in case the applicator needs to be transported or returned.

Attention!
The device and printing materials will be damaged by moisture and wetness.
- Only set up the label printer with applicator in dry locations protected from moisture and/or water.
3 Operation

3.1 Standard Operation

- Check all external connections.
- Load the material. ▶ “Operator's Manual”
- Switch on the printer.
- Press the feed key of the printer.

A synchronization feed is initiated. The processed labels need to be removed manually. After a few seconds the printer carries out a short backfeed to position the front edge of the next label at the printing line.

Note!

This synchronization also has to be carried out when the print job is interrupted with the cancel key. Synchronizing is not necessary if the print head was not lifted between print jobs. This also applies if the printer was powered off in between print jobs.

- Start a print job.
- Start the labeling process via PLC interface.

Error messages that occur during the labeling process are shown in the display of the printer.

3.2 Cleaning

Attention!

Never use solvent and abrasive.

- Dismount the applicator in order to reach all areas. ▶ “5.3 Mounting and Dismounting the Applicator”
- For cleaning the outer surfaces (1) and transport belts a multipurpose cleaner is sufficient.
- Clean the fan area (2) with a soft brush or a vacuum cleaner.
- Use glass cleaner to clean the reflex sensor (3).
- Clean the pinch roller (4) with a special pinch roller cleaner or a multi purpose cleaner.
- Remount the applicator

Fig. 4 Cleaning
3.3 Power Supply of the Device

Fig. 5  Power supply of the printer and the applicator

**Attention!**
*When the power cable is connected the entire current flows through the power supply of the printer. The power switch of the applicator only affects the powers supply of the applicator.*

1. Plug the power cable (4), as part of the contents of delivery, into the plug point of the applicator.
2. Disconnect the plug (2) of cable (3) of the applicator and plug it into the plug point of the printer.
3. Switch on the applicator via the switch (5).
4. Power up the printer.

**Note!**
*If only the printer is powered and not the applicator, the error message: Compressed air error will be displayed.*
5. To better organize the cables use the self adhering cable clamps (1). These clamps may be freely placed to best suit the needed support for the cables.
3 Operation

3.4 Pivoting the Applicator

Fig. 6 Pivoting the applicator

Attention!
Danger of injury to hands and fingers by the applicator!
When releasing the snap lock keeping the applicator in place, it will drop due to its own weight.

1. To dismount the applicator (1), for cleaning or inserting material, pull the locking bolts (4) outward.
2. With pulled out locking bots (4) lift the applicator (1) until the bolts can snap into the provided holes (5) of the mounting plate (3).
3. To remount the applicator pull the locking bolts (4) outward again and push the applicator toward the printer until the bolts (4) can securely lock into the provided holes (2) on the mounting plate (3).
4.1 Factory Default Settings

Note!
The applicators are set to default configurations by factory standards. These values guarantee a seamless operation within the parameters.

Note!
If the customer requires a custom setup the parameters will be pre installed. These values may deviate from the factory default parameters. The values are listed in the setup protocol and delivered with the printer applicator system.

The default factory values are:
- Connected to a cab Hermes+ printer, vertical
- Default material used for the setup: cab part No.: 5556472 54x35.5

4.2 Tools

<table>
<thead>
<tr>
<th>Tool</th>
<th>Quantity</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Crosstip screwdriver (Phillips)</td>
<td>2</td>
<td>to adjust the sensor</td>
</tr>
<tr>
<td>Hexagon key L-wrench</td>
<td>2.5</td>
<td>for matched norm parts (in delivery state of the applicator)</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td>to set the angle of the applicator</td>
</tr>
<tr>
<td></td>
<td>5</td>
<td></td>
</tr>
<tr>
<td>Flat-round noise</td>
<td></td>
<td>straight</td>
</tr>
<tr>
<td></td>
<td></td>
<td>angled</td>
</tr>
</tbody>
</table>

Table 2 Tools
4 Installation

4.3 Mounting and Dismounting the Applicator

To clean the applicator and printer it is sometimes necessary to pivot away or even dismount the applicator entirely from the printer. Do not adjust the setting screws, throttle valves or other alignment elements as this will enable use of the applicator directly after cleaning.

1 Pull the locking pins (3) outward and guide the mounting plate (2) into the opening (1) of the applicator.
2 Let the locking pins (3) snap into holes (4).
3 If the printer is not mounted in such a way that the undercover of the printer is accessible turn the printer onto its back with the printing unit and material guides facing upwards.
4 Connect pin (7) to the hinge hole (9).
5 Connect the Sub-D 9 plug (8) of the applicator to the Sub-D 9 socket (6) of the printer.
6 Pivot the applicator to the printer and fasten them via screw (10).
7 The holes of the mounting plate (13) need to be congruent to the holes of the printer floor (11).
8 Place and fasten screws (12).
9 Fasten screw (10).

**Attention!**

Initiation, adjustments and changing of parts is to be performed by qualified service personnel only.

Service Manual Applicator.

**Attention!**

- Disconnect the printer from the power supply before mounting the applicator!
- Ensure the printer is standing securely in a stable position!
4.4 External Start-Sensor

The start signal to apply the label can originate from an external sensor connected to the 3 pole connector (1) connected directly to the applicator.

![Start signal connector on the applicator](image)

![Examples of connections of start sensors](image)

The start of the printing job - print first label is still initiated over the I/O interface of the printer. Circuitry and programming of the connections is to be set as illustrated. > „5.3 Signals“
5 Adjustments

Note!
The position of the applicator to the printer is predetermined by the factory and should not be altered to guarantee a reliable label take-over. Only change the angle of the applicator and the pressure of the pinch roller.

5.1 Adjusting the Angle to the Printer

Fig. 10  Angle of the applicator to the printer

Warning!
If you loosen screw (1) the device will drop onto its own weight! Potential risk of injury!

- Loosen screw (1) to set the angle, and depth, of the applicator to the printer.
- Set the angle to the product (4) and fasten the screw (1).

"5.2 Settings in the Configuration of the Printer"
5.2 Settings in the Configuration of the Printer

Waiting position of the label

The operation mode “Blow” must be selected in the setup. Only once this is selected is it possible to change the parameter “Blow time”.

After detection of the label (1) by the reflex sensor (2) it will be transported further for a set time to reach the pinch roller (4).

To change this value use the parameter:

> Blow time

A higher value causes a longer transport distance.

200 ms equates to approximately 10 mm. ➤ “6.2 Configuration Parameters of the Applicator”

Overrun of the label

If the label (1) has left the sensor area (3) it will be transported for a defined time to apply the label via the roller. To change this overrun time use the parameter:

> Support delay on

5.3 Signals

- The signal DREE causes the label to be printed which is then transported to the waiting position.
- The signal START will transport and apply the label to the product.

In the application mode “Apply - Print” the printing of the next label starts directly after application of the previous label.

In the application mode “Print - Apply” the signal DREE must be sent for the print of each label.

<table>
<thead>
<tr>
<th>Pin</th>
<th>Signal</th>
<th>Name</th>
<th>Description without applicator</th>
<th>Description with applicator</th>
<th>Activation/active status</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>DREE</td>
<td>-</td>
<td>print first label in mode “Apply-Print”</td>
<td>Switch on +24V between Pin 1 and Pin 25</td>
<td></td>
</tr>
<tr>
<td>13</td>
<td>START</td>
<td>Print start signal Precondition: The superior control has confirmed with the ETE signal that the previous label has been taken from the peel-off position.</td>
<td>Start of printing and labeling +24V between Pin 13 and Pin 25</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Table 3 A section of the interface description of the label printer Hermes+

Fig. 11 Label transport/reflex sensor
6  Configuration

6.1  Quick Mode for Setting the Delay Times

It is possible to set the transport speed of the label in four steps.

By switching the parameter to Support del. off.

Beside the standard method for the printer configuration there is a quick mode to adjust the delay times available.

Note!
The quick mode settings can be made during operation. The changes directly affect the current print job.

1. Press the menu key for at least 2 seconds.
   The first delay time appears on the display.
2. Adjust the delay time by pressing the ☞ key and ◀ key.
3. To switch between the different delay times press the ☜ key.
4. To leave the quick setup mode press the ◄ key.
   The selected delay times are stored by the printer.

6.2  Configuration Parameters of the Applicator

The configuration parameters of the applicator can be found in the menu Setup > Machine param.

Note!
The speed of the belt and the label transport is set by the parameter Support del. off.
The value is displayed in ms and not the actual value used mm/s.

Note!
It is necessary to set the values of the table precisely. Deviation from the listed values will cause the default value of 100 to be used.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Meaning</th>
<th>Default</th>
</tr>
</thead>
<tbody>
<tr>
<td>Export</td>
<td>Parameter to set the speed of the belts.</td>
<td>100 ms</td>
</tr>
<tr>
<td></td>
<td>Four steps are available.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>100 ms: 100 mm/s speed of the transport belt</td>
<td></td>
</tr>
<tr>
<td></td>
<td>150 ms: 150 mm/s speed of the transport belt</td>
<td></td>
</tr>
<tr>
<td></td>
<td>220 ms: 220 mm/s speed of the transport belt</td>
<td></td>
</tr>
<tr>
<td></td>
<td>300 ms: 300 mm/s speed of the transport belt</td>
<td></td>
</tr>
<tr>
<td></td>
<td>500 ms: 300 mm/s speed of the transport belt</td>
<td></td>
</tr>
</tbody>
</table>

Table 4  Applicator parameters
6.3 Setting the Peel Position

To optimize the transfer of the labels from the printer to the applicator there are two different parameters available for adjusting the peel position.

**Attention!**

- First adjust the parameter “Peel Position” in the printer configuration.
- Then adjust the additional peel-off offset in the software.

It is very important to follow this procedure for a seamless start after loading material and dealing with the treatment of error.

**Parameter “Peel Position” in the printer configuration**

- Check the basic setting in the printer setup. Perform labeling cycles by alternating between the **feed** key and the enter/`pre-dispense key` ➤ 7.1 Test Mode without a Print Job
- Adjust the “Peel Position” in such a way, that the blank labels are peeled-off the liner completely. ➤ 6.2 Configuration Parameters of the Applicator

**Peel-off offset in the software**

- Check the setting in the software. Perform labeling cycles by repeatedly pressing the the pre-dispense key ➤ 6.3 Setting the Peel Position
- Adjust the peel-off offset in such a way, that the printed labels are peeled off the liner completely.
  ➤ Programming manual or software documentation.

6.4 Activating of Peel-off Mode

**Note!**

- For labeling operations activate the peel-off mode in the software.
  For direct programming use the **P** command ➤ Programming manual.
7 Test Operation

7.1 Test Mode without a Print Job

Warning!
During operation movable parts are easily accessible. Particularly the transportation belts and fans pose a threat!

► Do not reach into these areas and keep things like long hair, loose clothes and jewelery away.

Fig. 12 Test mode via enter key ↓

Note!
► Please use the test mode to adjust the parameter "Peel position" in the printer configuration.

The whole labeling process can be simulated without the need of a print job or a connection to a computer by alternately pressing the feed (2) key and the Enter key ↓ (1):

► Press the feed key (2).
   A blank label is fed. The vacuum from the fans as well as the supporting air (blow tube) are switched on. After detection of the label by the reflex sensor, the supporting air is switched off.

► Press the Enter key ↓ (1).
   The label will be moved to the labeling position.

7.2 Test Mode with Print Job

Note!
► Please use that test mode to adjust the peel-off offset in the software.

The following method allows the testing of the labeling process with the real print data using the Enter key ↓ (1).

► Send a print job.

The test mode is executed in two half cycles:

► Press the Enter key ↓ (1).

Half cycle 1
A label is printed. The vacuum from the fans as well as the supporting air (blow tube) are switched on. After the label has been picked up by the applicator, the supporting air is switched off.

► Press the Enter key ↓ (1) again.

Half cycle 2
The label is moved to the labeling position.

If the label is manually removed after the first half cycle, the half cycle 1 will be repeated when the pre-dispense key is pressed again.
Fig. 13  Exchanging the pinch roller

1. Loosen screws (1).
2. Take out the pinch roller (2) with tubes (3) and the axle (4) out of the frame (5).
3. Pull out the axle shaft (4).
4. Remove the tubes (3) from the pinch roller (2) and place them into the new pinch roller.
5. Reassemble the pinch roller in the reverse order to disassembling it.
## 9.1 Control Unit

<table>
<thead>
<tr>
<th>No</th>
<th>Part No.</th>
<th>Description</th>
<th>PU</th>
<th>Note</th>
<th>Serial No. from to</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5902838.001</td>
<td>Screw DIN7984 M3x6</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>5945154.001</td>
<td>Cover</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>5900041.001</td>
<td>Distance Bolt M3x30</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>5918321.001</td>
<td>Power Supply</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>5900348.001</td>
<td>Switch</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>5915025.001</td>
<td>Power Plug</td>
<td>1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7.1</td>
<td>5972678.001</td>
<td>Mounting Plate</td>
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<td>L</td>
<td></td>
</tr>
<tr>
<td>7.2</td>
<td>5972744.001</td>
<td>Mounting Plate</td>
<td>1</td>
<td>R</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>5902665.001</td>
<td>Screw DIN7984-M4x10</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>9</td>
<td>5903032.001</td>
<td>Washer DIN125-A4.3</td>
<td>10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10</td>
<td>5903011.001</td>
<td>Toothed Washer DIN8797-M4.3</td>
<td>10</td>
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### Diagram

![Control Unit - Spare parts](image-url)
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Fig. 16  Vacuum-belt section 2 - Spare parts
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### Diagram

Fig. 17  Vacuum-belt 5416 Section 1 - Spare parts
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**Fig. 18 Vacuum-belt 5416 Section 2 - Spare parts**
Fig. 19  Block diagram
11 Index

B
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