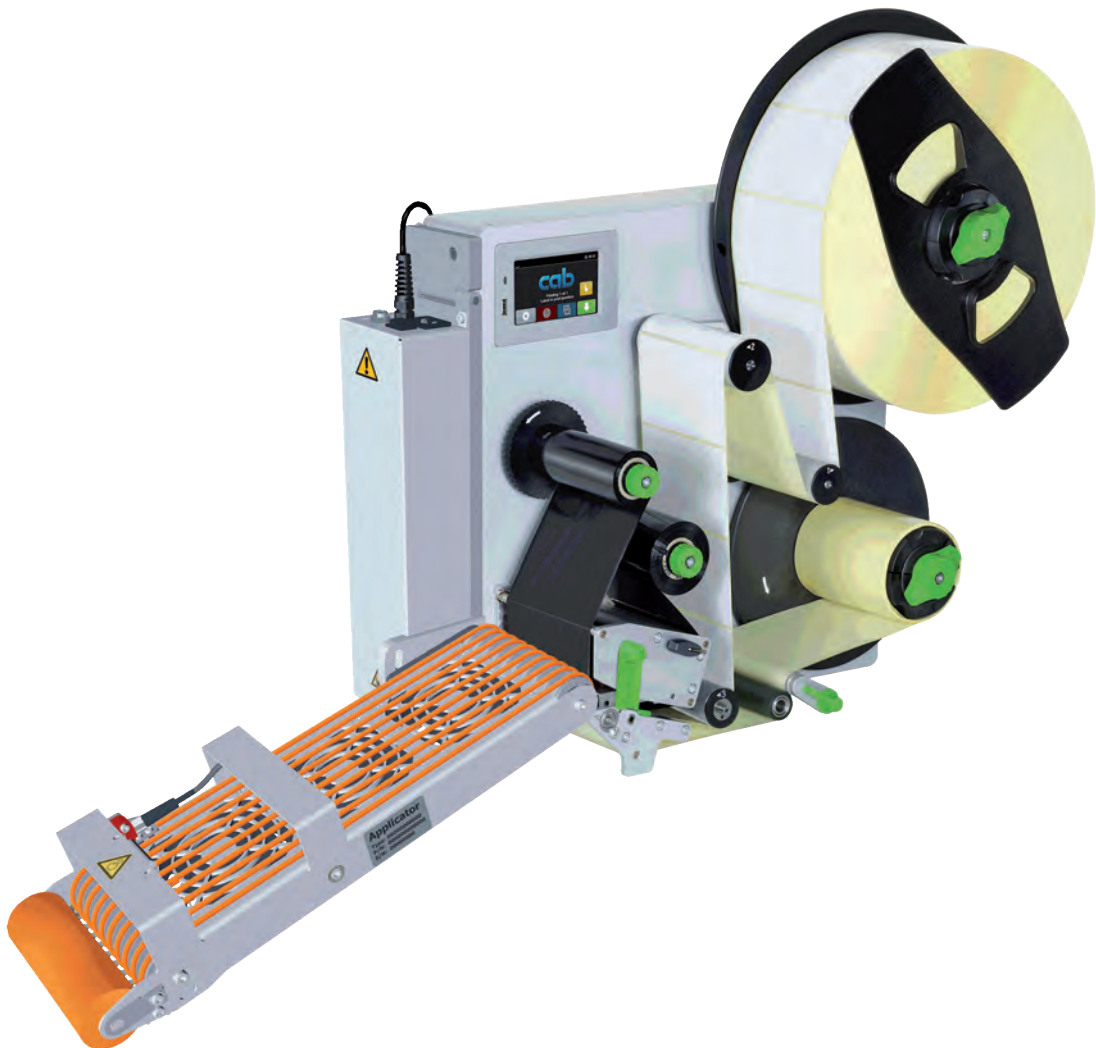


Assembly Instructions



Vacuum-Belt Applicator

5314 / 5316

2 Assembly Instructions for the following products

2

Family	Type
Vacuum-Belt Applicator	5314
	5316

Edition: 12/2019 - Part No. 9009884

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Germany
cab Produkttechnik GmbH & Co KG
Karlsruhe
Phone +49 721 6626 0
www.cab.de

USA
cab Technology, Inc.
Chelmsford, MA
Phone +1 978 250 8321
www.cab.de/us

Taiwan
cab Technology Co., Ltd.
Taipei
Phone +886 (02) 8227 3966
www.cab.de/tw

China
cab (Shanghai) Trading Co., Ltd.
Guangzhou
Phone +86 (020) 2831 7358
www.cab.de/cn

France
cab Technologies S.à.r.l.
Niedermörsen
Phone +33 388 722501
www.cab.de/fr

Mexico
cab Technology, Inc.
Juárez
Phone +52 656 682 4301
www.cab.de/es

China
cab (Shanghai) Trading Co., Ltd.
Shanghai
Phone +86 (021) 6236 3161
www.cab.de/cn

South Africa
cab Technology (Pty) Ltd.
Randburg
Phone +27 11 886 3580
www.cab.de/za

1	Introduction	4
1.1	Instructions	4
1.2	Intended Use	4
1.3	Safety Instructions	4
1.4	Safety Markings	5
1.5	Environment	5
2	Product Description	6
2.1	Important Features	6
2.2	Technical Data	6
2.3	Overview	7
2.4	Contents of Delivery	8
3	Mounting	9
3.1	Mounting	9
3.2	Power Supply of the Devices	10
3.3	Start Signal via External Sensor	10
4	Operation	11
4.1	Standard Operation	11
4.2	Cleaning	11
4.3	Turn off the Applicator	12
5	Adjustments	13
5.1	Setting the Angle to the Printer	13
5.2	Adjusting the Setup of the Printer	13
5.3	Signals	14
6	Error Messages	15
6.1	Error Messages of the Printer	15
6.2	Error Messages of the Applicator	15
7	Licences	16
7.1	Declaration of Incorporation	16
7.2	EU Declaration of Conformity	17

1.1 Instructions

Important information and instructions in this documentation are designated as follows:



Danger!

Draws attention to an exceptionally great, imminent danger to your health or life due to hazardous voltages.



Danger!

Draws attention to a danger with high risk which, if not avoided, may result in death or serious injury.



Warning!

Draws attention to a danger with medium risk which, if not avoided, may result in death or serious injury.



Caution!

Draws attention to a danger with low risk which, if not avoided, may result in minor or moderate injury.



Attention!

Draws attention to potential risks of property damage or loss of quality.



Note!

Advice to make work routine easier or on important steps to be carried out.



Environment!

Gives you tips on protecting the environment.



Handling instruction



Reference to section, position, illustration number or document.



Option (accessories, peripheral equipment, special fittings).

Time

Information in the display.

1.2 Intended Use

- The device is manufactured in accordance with the current technological status and the recognized safety rules. However, danger to life and limb of the user or third parties and/or damage to the device and other tangible assets can arise during use.
- The device may only be used for its intended purpose and if it is in perfect working order, and it must be used with regard to safety and dangers as stated in the manual.
- The device is designed to use on a cab printer of the HERMES Q and Hermes+ series. Any other use or use going beyond this shall be regarded as improper use. The manufacturer/supplier shall not be liable for damage resulting from unauthorized use; the user shall bear the risk alone.
- Usage for the intended purpose also includes complying with the manual.



Note!

The complete and current version of the documentation can be found in the Internet.

1.3 Safety Instructions



Attention!

Initiation, adjustments and changing of parts are to be performed by qualified service personnel only.

▷ **Service Manual Applicator**



Warning!

This is a class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

- Before mounting the delivered components disconnect the printer from the power supply.
- Only connect the device to other devices which have a protective low voltage.
- Switch off all affected devices (computer, printer, accessories) before connecting or disconnecting.
- In operation, moving parts are easily accessible.
This applies especially for the zone, where the pad is moved between the starting and the labelling position. During operation do not reach into that zone and keep long hair, loose clothes, and jewelry distant. Before any manipulations in those areas, close the shutoff valve.
- The device may only be used in a dry environment, do not expose it to moisture (sprays of water, mists, etc.).
- Do not use the device in an explosive atmosphere.
- Do not use the device close to high-voltage power lines.
- Perform only those actions described in this manual.
Work going beyond this may only be performed by trained personnel or service technicians.
- Unauthorized interference with electronic modules or their software can cause malfunctions.
- Other unauthorized work on or modifications to the device can also endanger operational safety.
- Always have service work done in a qualified workshop, where the personnel have the technical knowledge and tools required to do the necessary work.
- There are various warning stickers on the device. They draw your attention to dangers. Warning stickers must therefore not be removed, as then you and other people cannot be aware of dangers and may be injured.

1.4 Safety Markings

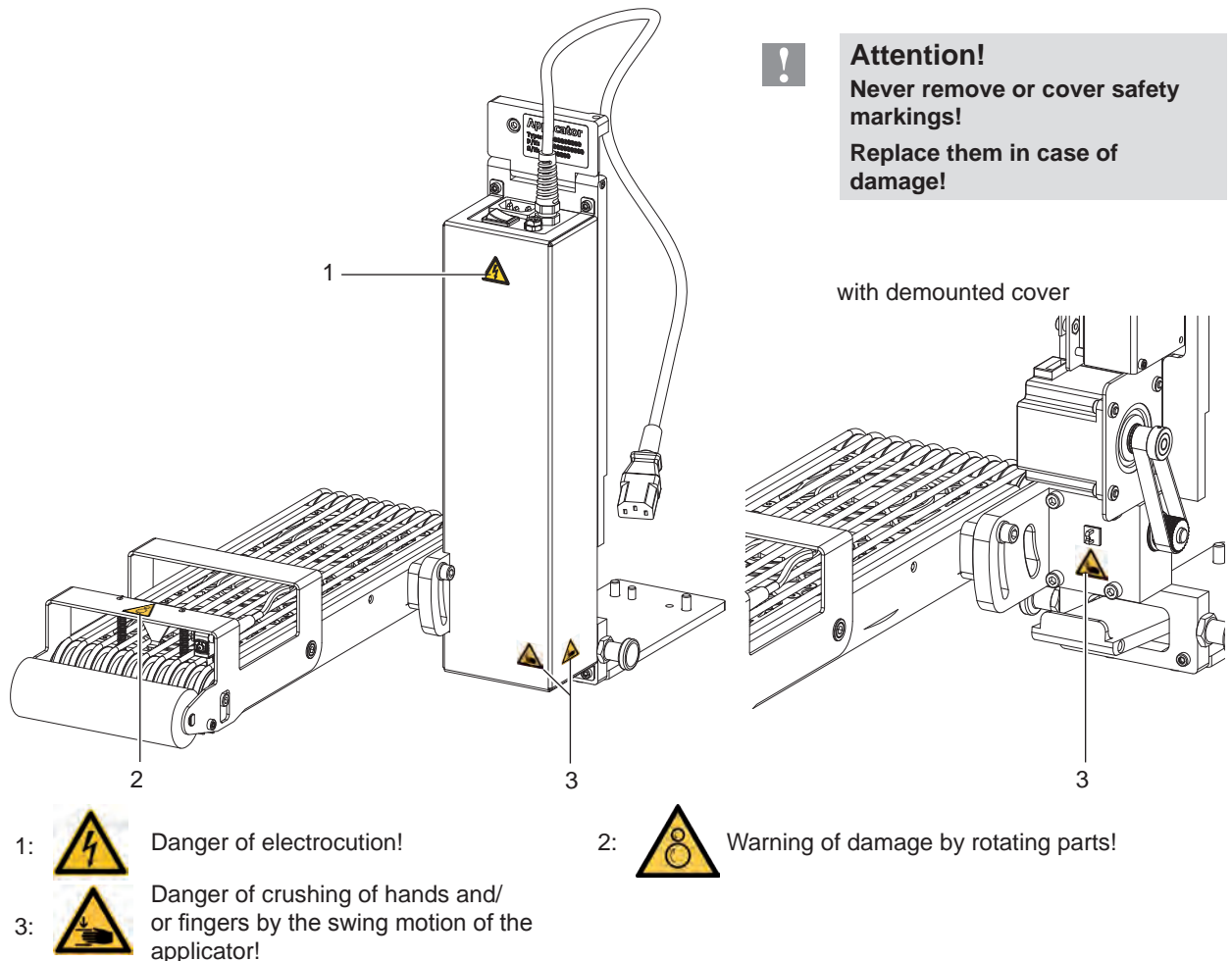


Fig.1 Safety marking

1.5 Environment



Obsolete devices contain valuable recyclable materials that should be sent for recycling.

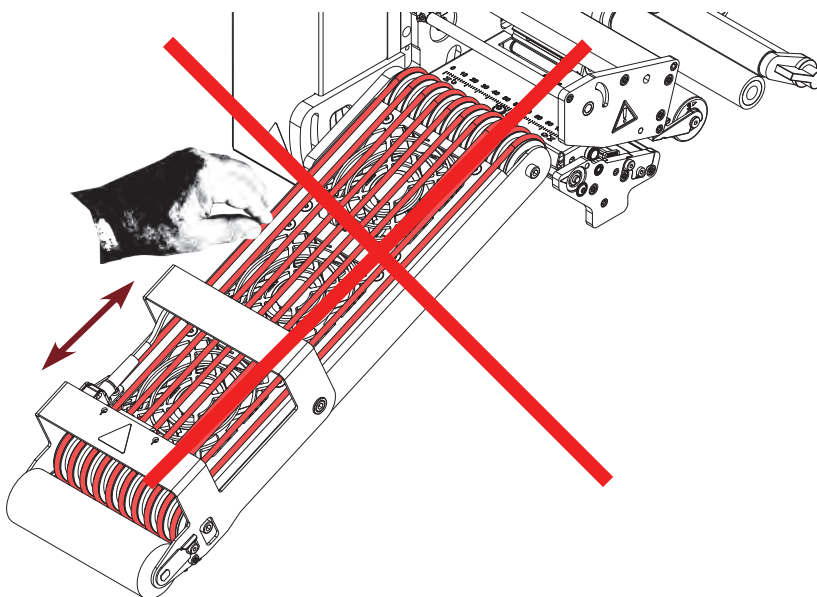
- Send to suitable collection points, separately from residual waste.

The modular construction of the applicator enables it to be easily disassembled into its component parts.

- Send the parts for recycling.

2.1 Important Features

- Use the I/O interface of the printer for operation within a system.



Attention

Don't move the transport belt or - roller by hand or by an other outside power.
Danger of destruction of the electronic control.

2.2 Technical Data

		Vacuum belt applicator	
		5314-3	5316-3
Labeling		on the surface	
Direction of label demand		left and right	
Label width in mm for	HERMES Q4 / Hermes+4	20 - 114	-
	HERMES Q6 / Hermes+6	-	46 - 174
Label height		60 - 356	
Product during labeling	not in motion	-	
	in motion	■	
Product labeling	from top	■	
	from below	■	
	from the side	■	
Product height	fixed	■	
	variable	-	
Product speed	up to m/s	0,5	
Gap between products	min. m	0,5	
Vacuum conveyor belt speed ¹⁾	mm/s	100 - 500	
Cycle time ²⁾	up to labels/min	30	
Label distance to conveyor belt when labeling from the side	mm	20	

¹⁾ The product speed must be higher than the vacuum conveyor belt speed.

²⁾ Calculated with label height 100 mm, print speed 250 mm/s

2.3 Overview

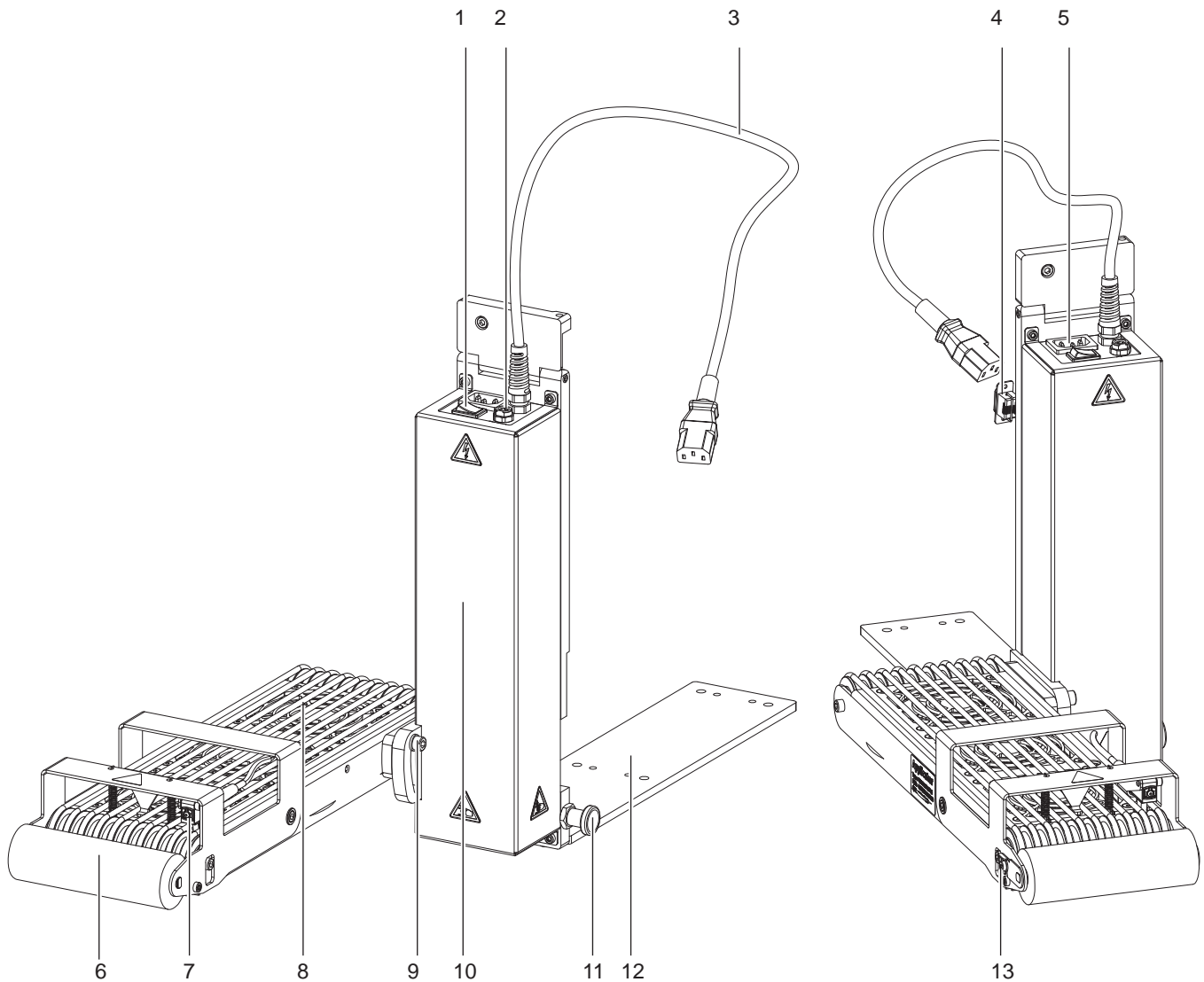


Fig.2 Device overview

- | | |
|--|---------------------------------------|
| 1 Power switch applicator | 10 Control unit |
| 2 3-pin female connector for a start sensor | 11 Locking pin |
| 3 Power cable (Voltage) to the printer | 12 Base plate for mounting on printer |
| 4 SUB-D 15 Interface to the printer | 13 Screw roller changing (pressure) |
| 5 Power module | |
| 6 Pressure roller | |
| 7 Sensor | |
| 8 Fans 5314: 3x / 5316: 6x | |
| 9 Screws to adjust the angle of the applicator | |

2.4 Contents of Delivery

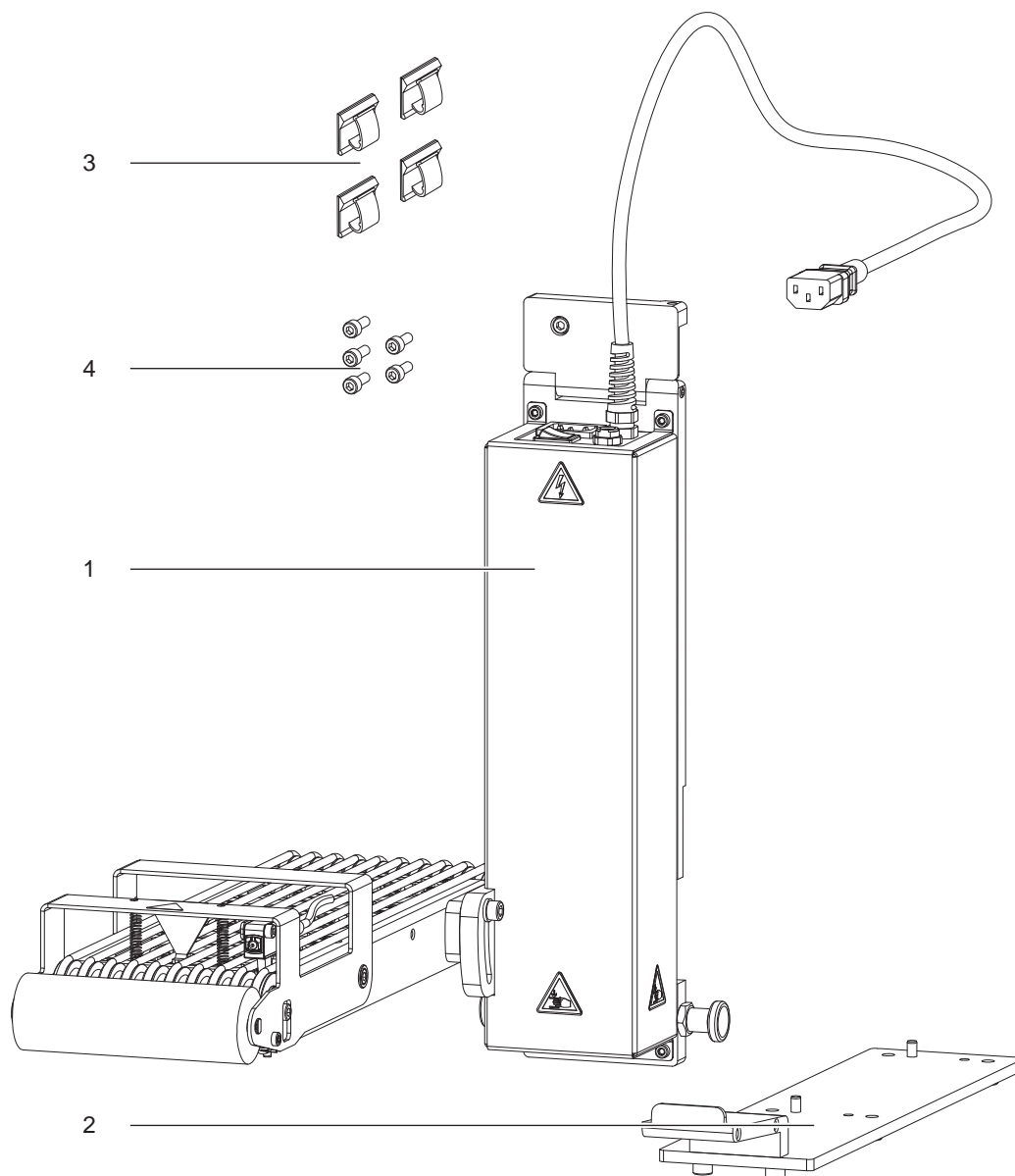


Fig.3 Contents of delivery

- Applicator mounted (1)
- Base Plate to mount to the printer (2)
- Cable-clip self-adhesive 4x (3)
- Screws to mount on the printer (4)
- Documentation

2.5

**Note!**

Please keep the original packaging in case the applicator must be returned.

**Attention!**

The device and printing materials will be damaged by moisture and wetness.

► Only set up label printer with applicator in dry locations protected from moisture and splashes.

3.1 Mounting

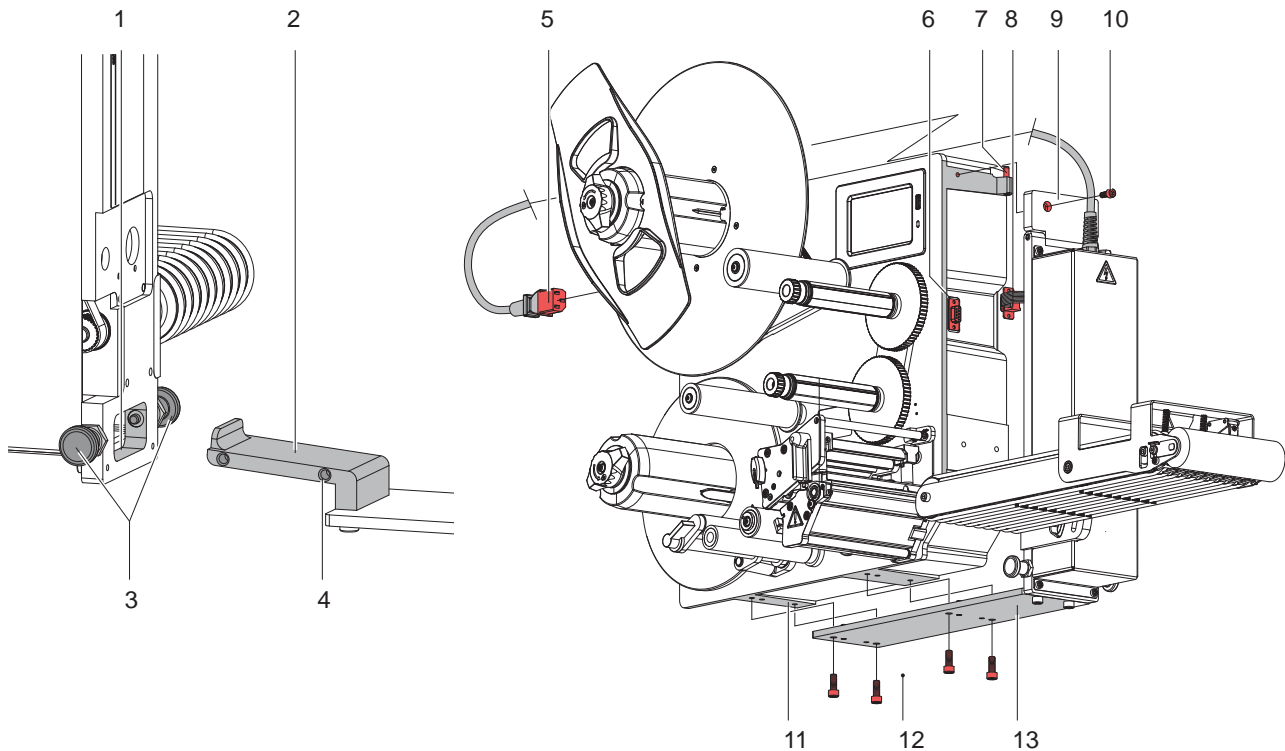


Fig.4 Mounting

- 1 Pull out the locking bolt (3) and put the base plate (2) into the opening (1).
- 2 Let the locking bolt (3) snap into the holes (4).
- 3 It may be necessary to lay the printer on its side or back to gain access to the bottom of it.
- 4 Put the hole of mounting plate (9) over the pin (3).
- 5 Connect SUB-D 9 male connector (8) to the female connector (6) of the printer.
- 6 Swing the applicator to the printer and turn in the screw (10) loosely.
- 7 The holes in the mounting plate (13) must be aligned to the holes in the printer base plate (11).
- 8 Place the screws (12) and tightening them.
- 9 Tighten screw (10).

**Attention!**

Initiation, adjustments and changing of parts is to be performed by qualified service personnel only.

▷ Service Manual Applicator

**Attention!**

- ▶ Disconnect the printer and applicator from the power supply before mounting the applicator!
- ▶ Ensure the printer is in a stable position!

3.2 Power Supply of the Devices

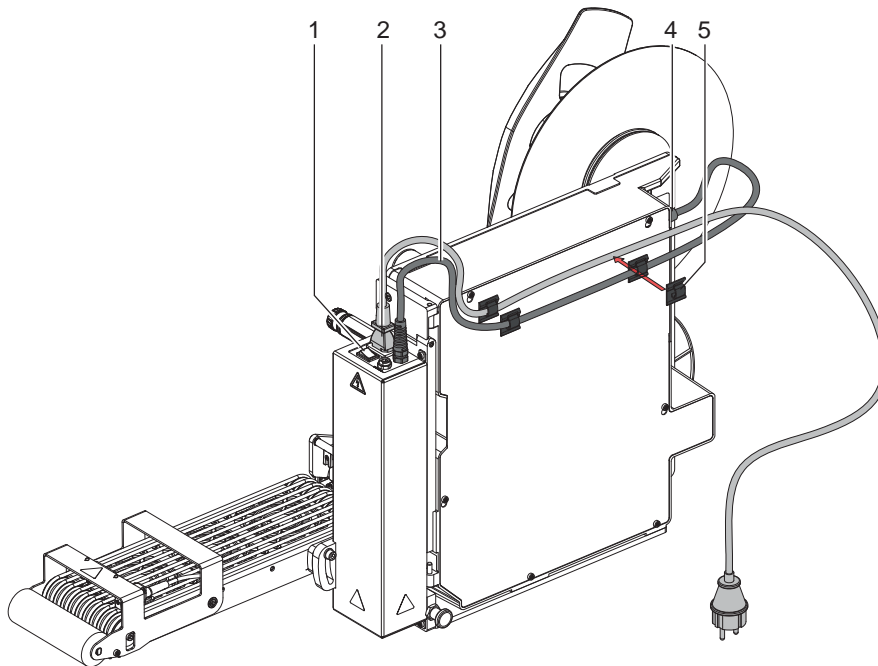


Fig.5 Power supply of the applicator and printer



Attention!

The connected power cable delivers the full voltage to the printer module.

The switch on the applicator only provides power to the applicator.

1. Plug in the power supply cable (2) from the printer into power input module of the applicator.
2. Plug in connector (4) of the support cable (3) from applicator into power input module of the printer.
3. Switch on the applicator via the on switch (1).
4. Switch on the printer.



Note!

If only the printer and not the applicator is switched on the error message: *Air pressure ins. will appear.*

5. For better cable guidance and organization use the four self-adhesive cable-clips (5) within the scope of the delivery. These are freely applicable to suit the individual setup of the system.

3.3 Start Signal via External Sensor

The start signal for applying labels can be initiated by an external sensor that is connected to the 3-pin female connector (1) directly on the applicator.

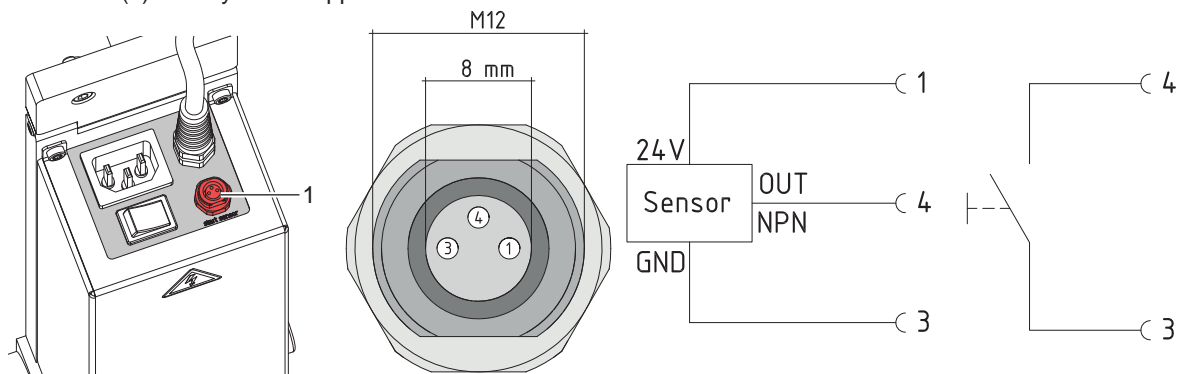



Fig.6 Connector for the starting sensor of the applicator

The start of the printing order is still initiated via the I/O interface of the printer.

To configure the external sensor see the above illustration and ▷ „5.3 Signals“.

4.1 Standard Operation

- ▶ Check all external connections.
- ▶ Load the material. Ensure that the locking system is locked ▷ "Operator's Manual" of the printer.
- ▶ Switch on the printer.
- ▶ Press  respectively **feed** on the printer.
A synchronization feed is released. The processed labels have to be removed manually. After a few seconds the printer carries out a short backfeed to position the front edge of the next label at the printing line.

**Note!**

The synchronization also has to be carried out when the print job has been interrupted with  respectively the cancel key.

Synchronizing is not necessary when the print head was not lifted between print jobs. This also applies if the printer was powered down between print jobs.

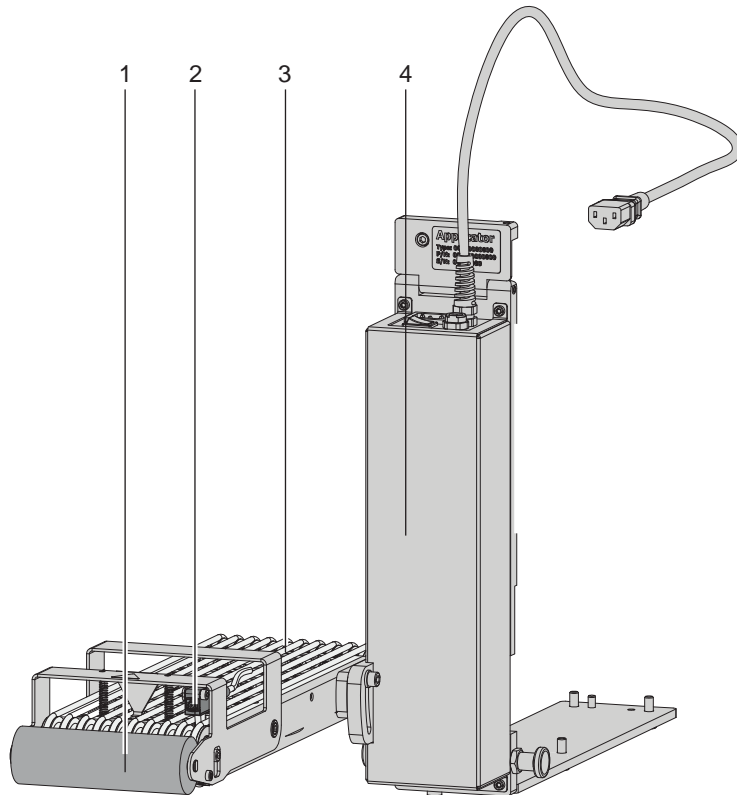
- ▶ Start a print job.
- ▶ Start the labelling process via PLC interface.

Error messages during labelling process are shown in the display of the printer ▷ Error Messages.

4.2 Cleaning

**Attention!**

Never use solvent and abrasive.



- ▶ 1: Clean the pressure roller with multi purpose cleaner.
- ▶ 2: Use glass cleaner to clean the reflex sensor.
- ▶ 3: Clean the fan area with a soft brush and/or a vacuum cleaner.
- ▶ 4: Clean the outside surfaces and transport belts with a multi purpose cleaner.

Fig.7 Cleaning

4.3 Turn off the Applicator

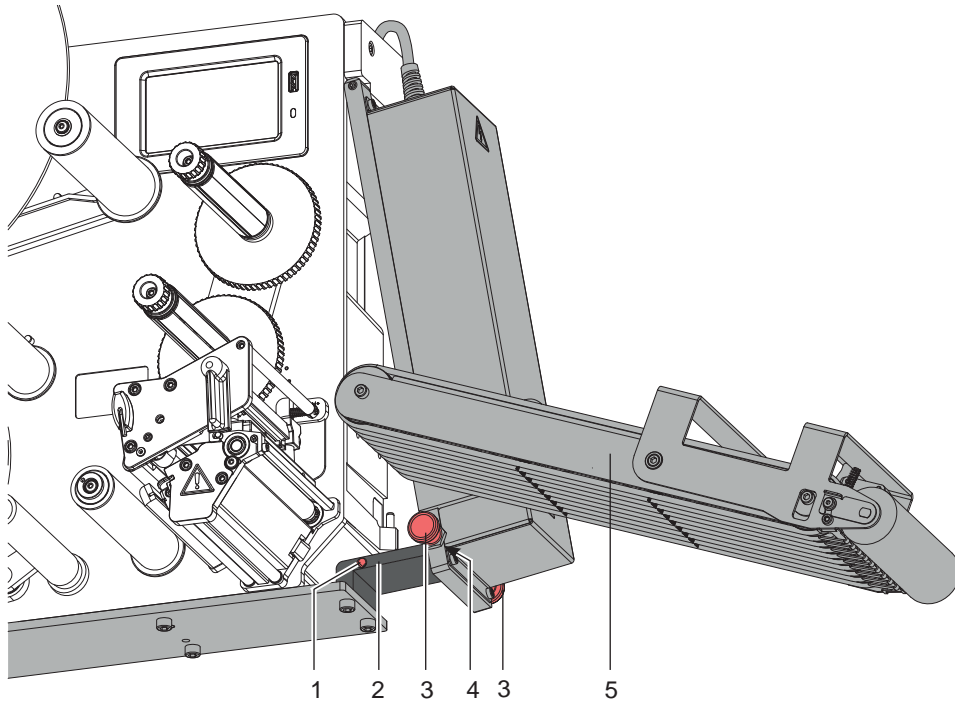


Fig.8 Turn off the applicator



Attention!

Danger of crushing to hands and fingers by the swinging motion of the applicator!

When releasing the locking pins be aware of the downward motion caused by the weight of the applicator.

1. To dismount the applicator (5) for cleaning or loading material pull both locking pins (3) outward from the control unit.
2. Raise the applicator (5) with pulled out locking pins (3) so that they snap into the holes (4) of the mounting plate (2).
3. Remount the applicator (5) by pulling out the locking pins (3) and moving the applicator toward the printer until the locking pins (3) can snap back into the holes (1) of the mounting plate (2).

**Note!**

The alignment of the applicator to the printer is fixed according to factory standards and should not be altered to ensure a safe label application. Only the angle to the printer may be changed.

5.1 Setting the Angle to the Printer

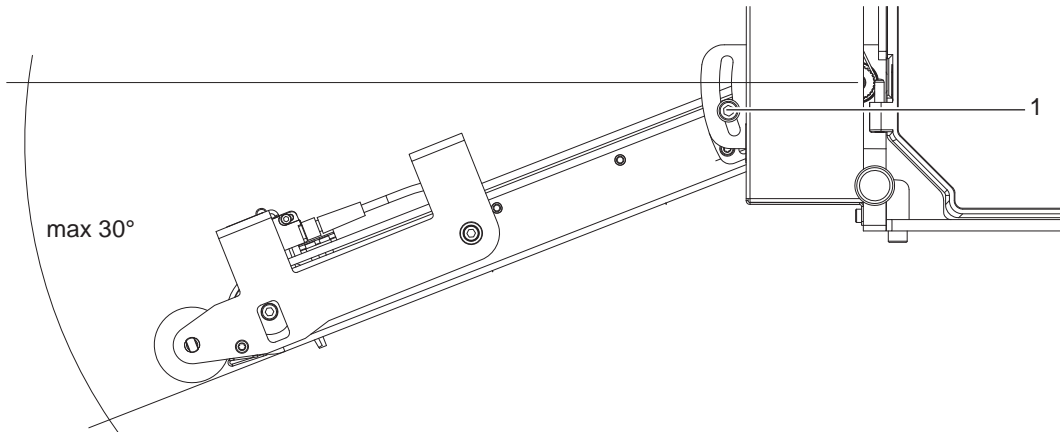




Fig.9 Setting the angle to the printer

**Warning!**


Take care when loosening screw (1). The device drops due to its own weight.

- Loosen screws (1) to adjust the angle and thus the depth of the applicator to the printer.
- Set the angle or depth of the product and tighten the screws (1).

5.2 Adjusting the Setup of the Printer

The configuration parameters of the applicator can be found in the menu  Setup >  Labelling
(Hermes+: Setup > Machine param. > Applicator)

**Speed****Note!**

The speed of the belt and the label transportation will set by the parameter  Support delay OFF. The value is displayed in ms and not in real value used mm/s.

Note!

It's necessary to set exact the values in the table.

Deviations will result in automatic defaulting back to the standard value of 100.



Support delay OFF Parameter to set the speed of the belts.

Five steps are available.

100 ms	:	100 mm/s	speed of the transportation belt
150 ms	:	150 mm/s	speed of the transportation belt
220 ms	:	220 mm/s	speed of the transportation belt
300 ms	:	300 mm/s	speed of the transportation belt
500 ms	:	500 mm/s	speed of the transportation belt

Waiting position of the label

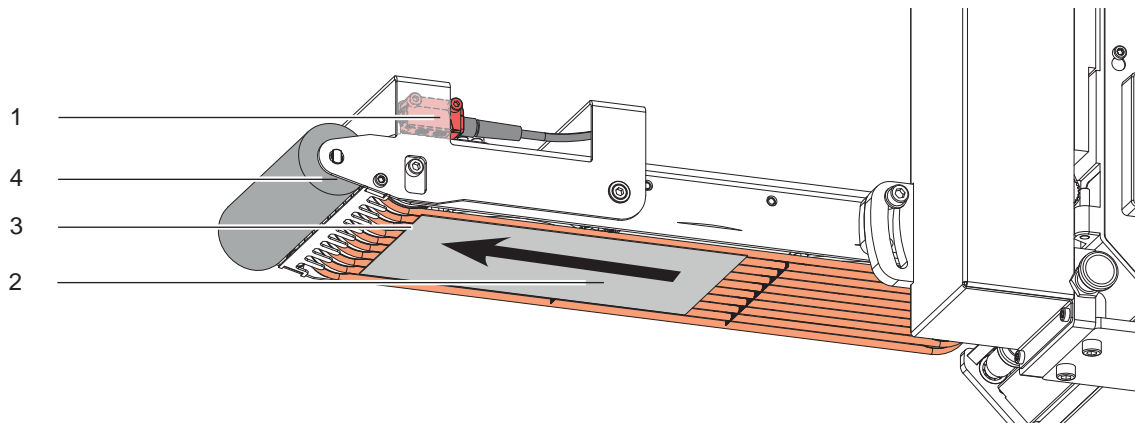





Fig.10 Label transport / Reflex sensor

In the setup  *Setup* >  *Labelling* >  *Transfer mode* the operation mode *Blow on* must be selected to gain access to the parameter "Blow time".

After reaching the reflex sensor (1) and the detection point (3) the transportation process continues a certain time to ensure that the label (2) it is applied by the pinch roller (4). The time and distance of this process can be adjusted via the parameter:



> *Blow time*

A higher value means the label will be transported further.
200 ms represents about 10 mm.

Follow up feed of the label

After the label (2) has left the the reflex sensor area (3) the application will continue transportation will continue to apply the label to the product. This length of this transportation process can be adjusted via the parameter:



> *Support delay ON*

5.3 Signals

- The signal **DREE** will start the print the label and move it to the reflex sensor before the pinch roller.
- The signal **START** will feed the label past the reflex sensor including the follow up transportation of the pinch roller.

In the apply-mode "**Apply - Print**" will print the next label of the print job after it has applied the previous label.
In the apply-mode "**Print - Apply**" the printing of a new label depends on the signal DREE.



Pin	Signal	Name	Description		Activation / Active State
			without applicator	with applicator	
1		DREE	-	Print first label in mode "Apply-Print"	Switch on +24V between Pin 1 and Pin 25
13		START	Starting of the printing process dependant on: Superior control has confirmed the ETE signal, previous label has been taken from the peel-off position.	Print/application start signal	+24V between Pin 13 and Pin 25

Table 2


Pin assignment of the I/O interface > Interface description of the printer

6.1 Error Messages of the Printer

For detailed information about printer errors (e.g. 'Paper out', 'Ribbon out', etc.) ▷ Check the operator's manual of the printer.

Error treatment:

- ▶ Clearing the error results.

- ▶ Press the  respectively **feed** to synchronize the label feed, remove the left over labels manually.

To quit the error state press *Repeat* (HERMES Q) respectively the **pause** key (Hermes +).

After error correction, the label causing the error will be reprinted.

6.2 Error Messages of the Applicator

The following table contains an overview of error messages and their possible causes. It also suggests methods to resolve the problem:

Error Message	Possible Cause
<i>Vac. plate empty</i>	The Label has been lost on the way or at the waiting position in front of the pinch roller before the START signal was received.
<i>Lower position not reached</i> <i>Lower position</i> (Hermes+)	The label has not arrived at the sensor area 5 sec. after printing or it wasn't detected.
<i>Air pressure ins.</i>	Applicator is not switched on.

Table 3 Error messages of the applicator

Error treatment:


- ▶ Clear the error state.
- ▶ In order to clear the error state press **continue**, **repeat** or **cancel**.
 - Continue* with the next label in the printing queue.
 - Repeat* respectively the **pause** and enter ↵ key repeat the print of the label causing the error.
Only applicable with error *Vac. plate empty*.
 - Cancel* the current print job.



Note!

When receiving errors check the settings and adjustment parameters in the service manual.

Reprinting a label, interrupted by an error, is not possible without a new printing job.

- ▶ In the mode "apply/print" before the standard cyclic operation can commence the signal "print first label" must be sent or push  respectively the enter ↵ key to send a printed label to the pad.

7.1 Declaration of Incorporation




Declaration of Incorporation

We declare herewith that the following „partly completed machinery“ as a result of design, construction and the version put in circulation complies with the essential requirements of the **Directive 2006/42/EC on machinery**:

Annex I, Article 1.1.2, 1.1.3, 1.1.5, 1.1.6, 1.2.1, 1.3.2, 1.5.2, 1.5.8, 1.6.3, 1.7

In the event of any alteration which has not been approved by us being made to any device as designated below, this statement shall thereby be made invalid.

Device:	Vacuum-Belt Applicator
Type:	5314/5316
Applied EU Regulations:	Applied Standards:
Directive 2006/42/EC on machinery:	<ul style="list-style-type: none"> • EN ISO 12100:2010 • EN ISO 13849-1:2015 • EN 60950-1:2006 +A11:2009+A12:2011+A1:2010+A2:2013
Other Relevant Directives: <ul style="list-style-type: none"> • Directive 2014/30/EU relating to electromagnetic compatibility • Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment 	
Person authorised to compile the technical file:	Erwin Fascher Am Unterwege 18/20 99610 Sömmerda
Signed for, and on behalf of the Manufacturer:	Sömmerda, 08.07.2019
cab Produkttechnik Sömmerda Gesellschaft für Computer- und Automationsbausteine mbH 99610 Sömmerda	 Erwin Fascher Managing Director

The product must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Directive on machinery.


The documents according annex VII part B from the incomplete machinery are created and will commit to state agencies on request in electronic kinds.

7.2 EU Declaration of Conformity



EU Declaration of Conformity

We declare herewith that the following device as a result of design, construction and the version put in circulation complies with the relevant fundamental regulations of the EU Rules for Safety and Health. In the event of any alteration which has not been approved by us being made to any device as designated below, this statement shall thereby be made invalid.

Device:	Vacuum-Belt Applicator
Type:	5314/5316
Applied EU Regulations:	Applied Standards:
Directive 2014/30/EU relating to electromagnetic compatibility:	<ul style="list-style-type: none"> • EN 55032:2012 • EN 55024:2010 • EN 61000-6-2:2005
Directive 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment:	<ul style="list-style-type: none"> • EN 50581:2012
Commission delegated directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU of the European Parliament and of the Council as regards the list of restricted substances	
Signed for, and on behalf of the Manufacturer:	Sömmerda, 08.07.2019
cab Produkttechnik Sömmerda Gesellschaft für Computer- und Automationsbausteine mbH 99610 Sömmerda	 Erwin Fascher Managing Director