Product Collet - Around Labelling

References for Installation and Operation

Edition 1/02

The product collet - around labelling is developed to label round pieces as addition to an applicator. We advise for a correct operation to mount the product collet on an assembly block.

Scope of Delivery :
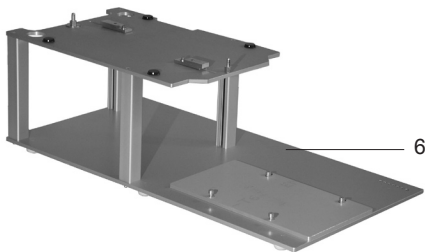
- Product Collet (**1**)

- Power Supply (**2**)
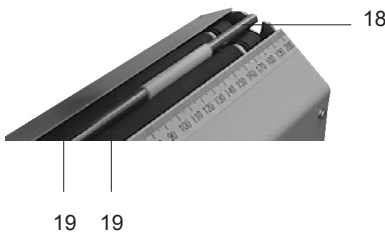
- Foot Switch (**3**)

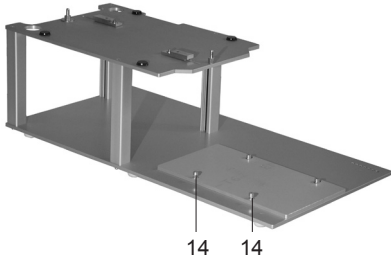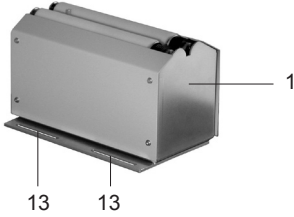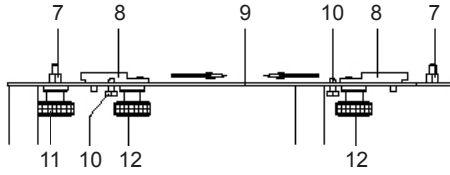- Connecting Cable to Applicator (**4**)

- Power Cable (**5**)

- Assembly Block (**6**)
  Is not a part of the shipment !

Installation Instruction :

- Mount the printer on the assembly block at first.
- Loose the handholds (**12**) and push the interlock (**8**) to the stopper in the middle of the plate (**9**).
- Attach the printer with applicator on the positioning bolts (**7**) of the assembly block The holes in the base plate must be over the bolts.
- Push the interlock (**8**) over the curved corner of the printer and tighten the handholds (**12**) .
- Attach the product collet (**1**), adjust it and tighten the both screws (**14**) in the long holes (**13** of product collet.

- Connect power supply to product collet by a connection between power supply cable and the 4-pin input jack (**17**).
- Plug in the cable of the foot switch in the 5-pin input jack (**16**) of the product collet.
- Connect the product collet to the applicator via the 15-pin interface (**15**) by the cable (**4**).
- Use a grounded power socket for power supply.

Operation :

- Lay the product (**18**) which will be labeled on the roller (**19**) of the product collet.
- It's important that the product are positioned parallel to the pad of the applicator. It's possible to move the System of printer and applicator to adjust it parallel to the product via the two screws (**10**).
- To adjust the assembly block sideways use the handhold (**11**).

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- Turn the knob (21) to adjust the light sensor for detection the product for product specification. The light sensor works in the light reflex mode. Make sure that the environment of the product collet hasn't to much extraneous light.

- For applicator installation and adjustment use the documentation of applicator and printer.

- To start the labeling procedure use the foot switch.