Status: 09/2024





Print and apply systems for industrial operation

HERMES Q

Made in Germany



### Data security in label printing

Modern manufacture sees marking systems work autonomous, interact among each other, with host computers or a plant control unit. Data security is a key issue. The integration of components, their administration and authentification are sensitive tasks demanded from the corporate IT. cab systems developed for printing and applying labels provide proper features by default, fairly protecting your data in a network.



Permissions can be assigned to users and restricted by passwords.



Access to network services (HTTP, FTP, VNC, OPC UA etc.) is possible only for users with authorization. Network services can be switched on or off.



WLAN can be switched on or off. WPA2, WPA2 Enterprise and WPA3 levels of security are supported.



Firmware updates are verified for integrity before installation.



Network protocols can be encrypted using TLS/SSL. To connect securely in a network, a certificate as required is installed in the device ex factory.



Printers in a network can be authorized securely. IEEE 802.1X network standard is supported.



USB slots can be locked and access to external storage media be denied.

All the current cab printing systems are based on the same electronics and firmware. The printer language is the same, so are interfaces and memory. Any further developed operating system or driver is available immediately on every device. Resets to default settings are PIN-protected.



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## HERMES Q

### Printing labels and applying them automatically in production lines



### The slim one

to print small labels

Label printer	HERMES Q2		
Printable resolution	dpi	300	600
Print speed	up to mm/s	300	150
Print width	up to mm	56.9	54.1
Label roll outside diam	neters mm	205	/ 305
Label width	up to mm	5	8



### The universal one

An industrial bestseller, providing a wide range of accessories

Label printer	HERMES Q4.3 HERMES Q4				
Printable resolution	dpi	200	300	300	600
Print speed	up to mm/s	300	300	300	150
Print width	up to mm	104	108.4	105.7	105.7
Label roll outside diam	205 / 305				
Label width	up to mm	114			



### The wide one

to print Odette, UCC and GS1 labels in logistics applications

Label printer		HERMES Q6.3		
Printable resolution	dpi	200	300	
Print speed	up to mm/s	250	250	
Print width	up to mm	168	162.6	
Label roll outside dia	meters mm	205 /	305	
Label width	up to mm	17	74	

## Sample applications







### Label rolls

All units can provide an unwinder for picking up rolls with maximum diameter either 205 mm or 305 mm.





# Directions to which dispense labels

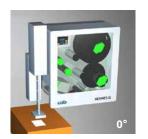
All units can be designed for providing labels either to the left or to the right.

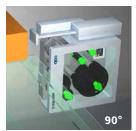


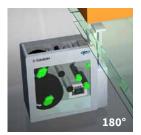


## Orientations of assembly

All the units can be rotated vertically by at most 360° or assembled in horizontal orientation.

















### HERMES Q in detail



#### Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

#### Ribbon holder

On the basis of three-part tightening axles, ribbons can be replaced easily and quickly.

#### 3 Rugged metal chassis

It is made of cast aluminum. All the parts are assembled to it.

#### 4 Applicator

It is assembled to hinge pins. It can be pivoted in case of maintenance or if materials have to be replaced.

#### 6 Pressing plungers

One is fixed near the chassis wall. The second one is pushed to the label margin, as far as necessary to evoke a good print image.

#### 6 Print head

Units of the same width are interchangeable. Replacement requires only few steps.

#### Print roller

It can be removed/inserted quickly in cases of cleaning or wear.

#### 8 Peel-off plate

Pivoting improves labels be applied to packages.

#### 9 Label unwinder

A swing arm and an integral brake enable labels be unwound at constant force.

#### U Liner rewinder

Subsequent to all the labels been dispensed, the entire liner tape is rewound. On the basis of a three-part tightening axle, a liner tape can be inserted and removed easily.

#### 1 Pulling system

A liner tape is clamped between a draw roller and a pinch roller. Labels are dispensed using feed synchronous to the print roller.

#### Label sensor

Imprint is precisely set on spot on a label and materials ending detected by a transmissive or a reflective sensor.

#### **Accurate imprint**

The smaller a label, the higher are the demands regarding the accuracy of an imprint. Print offset can be reduced by  $\pm 0.2$  mm using adjustable slip correction.

### Print heads



Units of the same width are interchangeable. They are detected by the CPU automatically and calibrated. The print distance to the locating edge can be adjusted.

Major data such as the operational performance, maximum operating temperature and heat energy are recorded on the print head. Data can be read at the factory.

#### Print heads provided for HERMES Q2, HERMES Q4 - 300, 600 dpi

- sharp-edge print images
- e.g. when printing small fonts and graphics on typeplates
- e.g. when printing on materials requires high energy needs

Print heads provided for HERMES Q4.3, HERMES Q6.3 - 200, 300 dpi persistent; when labeling in rough settings and thermal direct method

### Print rollers



#### Two types of materials:

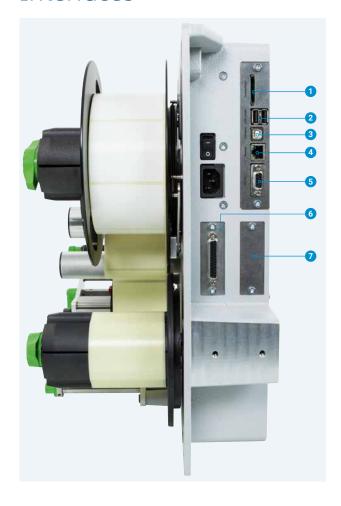
#### Print rollers DR

providing a synthetic rubber coating They enable highly accurate imprint and are provided by default.

#### **Print rollers DRS**

providing a silicone coating Product life is extra long, taken a higher print offset into account.

### **Interfaces**



- 1 Slot to insert a SD memory card
- 2 USB hosts to connect a service key, USB memory stick, keyboard, barcode scanner, USB WLAN stick, warning light, an external operation panel
- 3 USB 2.0 Hi-Speed to connect a PC
- 4 Ethernet 10/100 Mbit/s
- 5 RS232C 1,200 to 230,400 baud /8 bits
- 6 Digital I/O interface; socket connector SUB-D, 25 pins compliant with IEC/EN 61131-2, types 1+3; All the inputs and outputs are isolated galvanically and protect from reverse polarity. In addition, outputs are short-circuit proof

**PNP** inputs Start printing or labeling Print first label Reprint Delete print job Label removed Stop printing or labeling Label feed Label rotated by 90°

Pause

Reset

#### **PNP, NPN outputs**

Device ready Print data available Initial / upper end position Paper feed ON Label in transfer position Label application / lower end

Pre-warning to a ribbon ending (to be applied by applicator 4214) Pre-warning to a label web ending End of a ribbon and/or a label web Collective error

#### Option:

2 port Ethernet switch 10/100 Mbit/s



### Operation panel

Self-explanatory symbols are on display. The device can thus be operated intuitively and settings be configured easily.

- 1 LED: Power ON
- 2 Status bar: data reception, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged in, WLAN, Ethernet, USB slave, time
- 3 **Printer status:** ready, pause, number of labels printed in a print job, label in transfer position, awaiting external start signal
- USB slot to connect a service key or a memory stick, to transfer data to the IFFS memory
- Operation
  - Printing and applying labels in individual steps
  - Jump to menu
  - Reprint the latest label
  - Interrupt and continue a print job
  - Stop and delete all print jobs
  - Label feed



Setup options



**Print offset Y** 



**Print parameters** 



**Print speeds** 

#### Landscape or portrait display, depending from the orientation of assembly



Printer rotated by 90°





**Video tutorials** 

### External operation panel

If the operation panel of a printer cannot be accessed, an additional external one can be plugged.

Same functionality as on the printer

Landscape or portrait mode

Operability as desired on the external operation panel or on the printer

Printer connectivity: USB 2.0 Hi-Speed device

- 1 LED: Power ON
- 2 USB port to plug a service key or a memory stick, to transfer data to the IFFS memory
- 3 Connecting USB cable for power supply cab provides specified cables. Lengths are 1.8 m to 16 m.

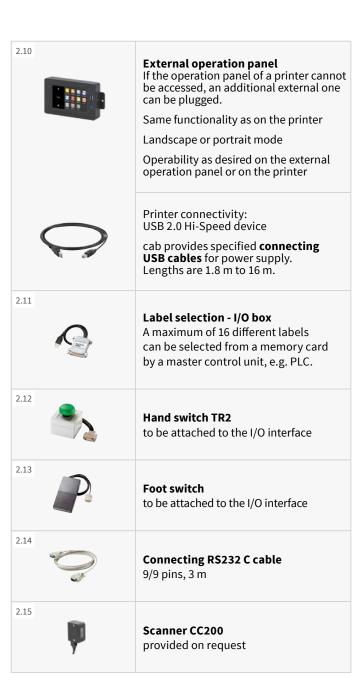


### Accessories

#### Accessorial products are plugged or screwed to a printer by the customer.

					1.1	1.1 1.2		1.3
Pos.	Designation	roll Ø	205	305	HERMES Q2	HERMES Q4.3	<b>HERMES Q4</b>	HERMES Q6.3
2.1	SD memory card		•	•				
2.2	USB memory stick		•	•				
2.3	USB WLAN stick		•	•				
2.4	USB WLAN stick including a rod antenna	ı	•	•				
2.6	Product sensor, 3 pins		•	•	-			
2.7	Product sensor, 25 pins		•	•				
2.8	I/O interface connector SUB-D, 25 pins		•	•				
2.9	Warning light		•	•				
2.10	External operation panel		•	•				
2.10	Connecting USB cable		•	•				
2.11	Label selection - I/O box		•	•				
2.12	Hand switch TR2		•	•				
2.13	Foot switch		•	•				
2.14	Connecting RS232 C cable		•	•				
2.15	Scanner CC200		•	•				

2.1	SD memory card
2.2	USB memory stick
2.3	<b>USB WLAN stick</b> 2.4 GHz 802.11b/g/n hotspot or infrastructure mode
2.4	USB WLAN stick including a rod antenna to extend the range of operation 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac hotspot or infrastructure mode
2.6	Product sensor, 3 pins to be attached to a front side applicator, a vacuum belt applicator or an air jet box. Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.7	Product sensor, 25 pins Labels are triggered to be applied as soon as a product has been detached, e.g. on a conveyor belt.
2.8	I/O interface connector SUB-D, 25 pins All control signals can be attached to the I/O interface using clamping screws.
2.9	Warning light In addition to the information indicated on the display of a printer, states are signalled.  Red Collective error Yellow Pre-warning to a label web or a ribbon ending Green Device ready USB cable (1 m) to connect to HERMES Q Assembly materials are provided for vertical printer installation only.  1 Chassis assembly 2 Bracket assembly



# OptionS are parts or units to perform special functions. They are assembled to a printer in addition to or instead of standards.

If order implies options be assembled ex factory, the part numbers of such printers and options are added by .250. Options delivered separately are added by .001.

Pos.	<b>Designation</b> roll	Ø 205	305	<b>HERMES Q2</b>	HERMES Q4.3	<b>HERMES Q4</b>	HERMES Q6.3	.250	.001
3.1	Automatic ribbon saving			-				•	-
3.2	UHF RFID module			-				•	-
3.3	Label unwinder K40	•						•	
3.4/3.5	Adapters 40/50 and 76/100								
3.6	Spacers		-				-		
3.7	Margin stop 10		-						
3.8	Cover		-						
3.9	Print head pressure system, reduced force					-			
3.10	Extended peel-off plate (+10 mm)								
3.11	Print roller DRS								
3.12	Antistatic brush						-		
3.13	Draw roller ZS								
3.14	Interface for plugging an external label sensor	•							
3.15	2 port Ethernet switch 10/100 Mbit/s								
3.16	Label sensor, modified				-	-	-		



assembly ex factory only

#### **Automatic ribbon saving**

Use is recommended in cases of at least 60 mm unprinted area on a label. While labels are fed, the print head is lifted and the ribbon stopped, resulting in less material consumption.



assembly to a printer ex factory excludes automatic ribbon saving

#### **UHF RFID module**

Read/write antennas are assembled directly to a print head or a feeding unit. Using a 4214 applicator enables defective labels be ejected.





See information on www.cab.de/en/rfid





#### Label unwinder K40

to process label rolls having a core diameter of 40 mm



#### Adapter 40/50

to pick up label rolls having a core diameter of 50 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.





#### Adapter 76/100

to pick up label rolls having a core diameter of 100 mm and minimum widths of 20 mm. One adapter is sufficient if material width does not exceed 50 mm.







#### **Spacers**

to process narrow labels provided on liners ≤ 20 mm wide, wound on a roll or a reel.

Ribbon protruding on both sides prevents from wrinkling. The label guidance is therefore offset by 7 mm from the middle wall with spacers.

A modified label sensor is included on delivery.

Reel plate wall thickness 1 - 2 mm



Provided for labels requiring a sensor distant up to 26 mm to the locating edge. This sensor cannot be fixed with a screw.





#### Margin stop 10

to guide narrow labels provided on a liner 10 - 24 mm wide, wound on a roll (no reels) having a core diameter of 76 mm.

Operate only with a spacer

### **Options**





#### Cover

to prevent from contamination and contact Maximum outside diameter for label rolls is 205 mm Assembly in vertical orientation, rotated by  $\pm\,90^\circ$  or horizontally

Depth of a pad immersing Dim. F

	Dimension F mm							
	Standard	Optional	on request					
HERMES Q2	60	100	up to120					
HERMES Q4/Q4.3	60	100	up to 120					
HERMES Q6	25	-	up to 120					





#### Print head pressure system, reduced force

Thermal direct printing requires less pressure on a print head. Reduced force results in a decrease of wear. Product life extends.

Thermal direct printing only





#### Extended peel-off plate (+10 mm)

Recommended

- if labels are picked up by a robotic arm,
- if readable area is required for scanning,
- when installing an antistatic brush





#### **Print roller DRS**

Silicone coating enables an extra long product life, taken a higher print offset into account





#### **Antistatic brush**

Electrostatic charge is reduced when plastic labels are printed and peeled off.

Operate only with an extended peel-off plate.





#### Draw roller ZS

Made of steel, to avoid tension on a liner tape:

- if label height exceeds 150 mm
- when peeling off without backfeed
- if thick liner materials are processed
- when applying labels using a demand module 5114/16





#### Interface for plugging an external label sensor

M12 plug, 5 pins, a-coded

Plug-compatible with CEON and other sensors based on PNP and 24 V





#### 2 port Ethernet switch 10/100 Mbit/s

to connect another terminal device in a joint network. Signals are looped through.

### Technical data

Label printer	type	HERM	ES Q2	HERME	S Q4.3	HERM	ES Q4	HERME	S Q6.3
Printing method	Thermal transfer	•	•	•	•	•	•	•	•
	Thermal direct	-	-	200	200	-	-	200	200
Printable resolu	· -	300	600	200	300	300	600	200	300
Print speed	up to mm/s	300	150	300	300	300	150	250	250
Print width	bis mm	56.9	54.1	104	108.4	105.7	105.7	168	162.6
	ch dispense labels					R = to the rig			
Print distance to	o the locating edge mm	1	1	1	1	1	1	1	1
	incl. automatic ribbon saving L/R mm	-	-	2.2/1.6	0/-0.7	1/1	1/1	0.2/0.2	2.9/2.9
UHF RFID									
UHF RFID modu	le	-	-						
Materials				names DET		OVC DIL som	data Tuusa		
Labels	on a roll		•	paper, PET	, PE, PP, PI, F	PVC, PU, acry	nate, Tyvec	_	
	on a reel		•						
Labels <sup>1)</sup>	Width mm		- 58	10	114	10	114	46 -	17/
Labels	Height from mm		3	-	114		114 1	40-	
	Thickness up to mm		60	0.			<del>+</del> 60	0.6	
Liner tape	Width if operating a roll mm		- 62		118		118	50 -	
Liller tape	Width operating a roll mm		- 02 - 24	24 -			- 24	30-	110
			- 24 - 0.08	0.03			- 0.08	0.02	0.00
Roll unwinder			/ 305	205		205		0.03 - 205 /	
Roll uliwillder	· · · · · · · · · · · · · · · · · · ·			205	303	205	305	205 /	305
	reel diameter up to mm  Core diameter mm	205 –				-	_	-	
	Winding					or inside			
Roll rewinder	Outside diameter up to mm					/ 205			
Roll rewinder	Core diameter mm								
Ribbon <sup>3)</sup>	Ink side	76 outside or inside							
KIDDOII		90							
		25.4							
	Core diameter mm Length up to m				500				
	Width mm	25	- 67	25	114		114	50 -	170
	Automatic ribbon saving	23	- 01		]	23		30-	
Drinter dimens	ions and weights					_		_	
Width	mm	2	07	20	50	20	50	32	20
Height	roll diameters 205 / 305 mm		01			/ 430	30	32	-0
Depth	roll diameters 205 / 305 mm				400 / 500				
Weight	roll diameters 205 / 305 approx. kg	15	/ 16	16			/ 17	2	0
	dicating positions	13	/ 10	10	1	10	, 11		0
Transmissive se			lahels	, punch mark	s or print ma	arks, as well	as materials	ending	
	or bottom reflex detecting			arks on non-t					
	to the locating edge standard mm	2 -	12		60		60	2 -	60
Sensor distance	modified mm		26		00	_	00		00
Material passag	e mm					2			
Electronics									
32-bit processor	MHz				81	00			
RAM	MB	256							
IFFS memory	МВ				5	50			
Slot to insert a r	nemory card (SDHC, SDXC)								
Battery to displa	ay date and real time				I				
Data (e.g. serial	numbering) preserved if power turns off				I				
Interfaces	•								
RS232C 1,200 to	230,400 baud / 8 bits								
	d to connect a PC								
Ethernet 10/100	Mbit/s		LPI DHCP, HT	D, RawIP print TP/HTTPS, F1	ting, SOAP w P/FTPS, TIM	veb service, ( IE, NTP, Zero	OPC UA, Wel	DDAV , SMTP, VNC	
	the control panel, the back of a unit	Service key, USB stick, USB WLAN stick, USB WLAN stick including a rod antenna, keyboard, barcode scanner, warning light, external control panel							
USB host 24 VD0	C, to connect a peripheral device								
	face, 10 inputs / 11 outputs								
-	gging an external label sensor				Г				
	switch 10/100 Mbit/s								
,	-,, -								

<sup>&</sup>lt;sup>1)</sup> Limitations can occur when processing small labels, thin materials or materials using a strong adhesive. Critical applications need testing.
<sup>2)</sup> Spacers attached to the label unwinder and the unit rewinding the liner tape help feeding the ribbon centered above the labels.
<sup>3)</sup> The ribbon must correspond at least to the width of the liner tape.

 $\blacksquare$  standard  $\square$  option

## Technical data

Operating data							
Voltage		100-240 VAC,	50/60 H:	7 PFC			
Power consumpt	ion				200 W		
Temperature / (		standby < 10 W / typical 100 W / max. 200 W +5 - 40°C / 10 - 85 %, not condensing					
• .	Stock						
			0 - 60°C / 20 - 85 %, not condensing -25 - 60°C / 20 - 85 %, not condensing				
	mansport	CE, UKCA, FC					
Approvals		CCC, BSMI, K					
Operation pane		Causana	l:	"	4.2		
Colored LCD touc	in display	Screen c Resoluti		n x Height px	4,3 480 x 272		
Setup options							
	Print Label Ribbo Peel c Apply Interf Error	n off label		Region: - Languag - Country - Keyboar - Time zor Time Display: - Brightne - Power sa - Orientat Interpreter	d ne ess aving mode		
Status bar							
	Recor Pre-was SD me	reception d data stream arning to a ribbo emory card plu nemory stick pl	gged in	Time			
Monitoring							
	Ribbo	n Direction of Pre-warning Material end	_	Pinch roller of Peripheral e			
		s Pre-warning Material end					
	Print head	Voltage Temperature open	!				
Test routines							
System diagnosti	ics on sta	rt-up, the prin	t head is	also detected	d		
Information displ print test, analysis	List of List of WLAN	s printout f fonts f devices status d print data or	ı a memo	Test grid Label profile List of events Monitor mod ory card	5		
Status reports	e.g. - Devi - Disp	tout of device s durations of pr ce status reque lay of network ode errors, per	inting ar st trigger errors, n	ed by softwar nissing links,			
Fonts							
Provided interna	12 x 1 16 x 1		CG Triui Garuda HanWai Monosp	i Medium GB- mvirate Cond	ensed Bold		
To be stored	TrueT	ype fonts	217.00 17		-		
Character sets	Windo DOS 4 EBCD ISO 88 WinOl UTF-8 DEC M	ows-1250 to -1: 137, 737, 775, 8 IC 500 359-1 to -10 an EM 720 ICS	50, 852, 8	nan	866, 869		
	Easte Chine	ern European rn European se, simplified se, traditional		Cyrillic Greek Latin Hebrew Arabic			

		■ Standard L	
Fonts			
Bitmap fonts	Widths and heights 1 - 3 mr Zoom factors 2 to 10 Orientations 0°, 90°, 180°, 2		
Vector /	Widths and heights 0,9 - 12		
TrueType fonts	Continuous zoom 360° orientation in steps of		
Font styles	bold, italic, underlined, out - depending from the font t	tline, inverse	
Character spacing	variable or monospace for	• •	
Graphics	,		
Elements	lines, arrows, rectangles, ci - filled or filled with fading	ircles, ellipses	
Formats	PCX, IMG, BMP, TIF, MAC, GI	IF, PNG	
Codes			
1D barcodes (linear)	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128/GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC	Interleaved 2/5 Ident and routing of Deutsche Post Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0	
2D and stacked codes	DataMatrix DataMatrix Rectangle Exter QR code Micro QR code GS1 QR code GS1 QR code GS1 DataMatrix PDF 417 Micro PDF 417 UPS MaxiCode GS1 DataBar Aztec Codablock F Dotcode RSS 14 truncated, limited, s stacked omni-directional Heights, modular widths an Orientations 0°, 90°, 180°, 2 Check digit, plain text print are options depending from	stacked, nd ratio are variable 170° tout and start/stop	
Software			
Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print		
Running also with	CODESOFT Loftware Spectrum NiceLabel BarTender		
Stand-alone operation			
Windows printer drivers certified WHQL for	Windows 11 S	Server 2016 Server 2019 Server 2022	
Apple printer drivers	Mac OS X 10.6 or any later r	release	
Linux printer drivers	CUPS 1.2 or any later releas	se	
Programming	JScript printer language abc Basic Compiler ZPL II (Datastream be teste	ed in advance)	
Integration	SAP Database Connector		
Administration	Printer control Configuration on the Intrar	net / Internet	

cab uses free and Open Source software in its products. For information see **www.cab.de/opensource** 

### cablabel S3 software

#### Design, print, administrate

cablabel S3 opens up the full potential of cab devices. Creating a label is the first step. cablabel S3 adapts to requirements easily using a modular design. Plug-ins like the JScript Viewer support native JScript programming, as well as other features. The designer user interface and the JScript code synchronize in real time. The Database Connector and other special features can be integrated, so are barcode verifiers.







### Stand-alone printing

A printer can select and print labels even when the system is disconnected from a host.

Labels are designed using software such as cablabel S3 or a text editor on a PC. Label formats, texts, graphics and data taken from a database are transferred to a memory card, a USB memory stick or the internal IFFS memory.

Only variable data are sent to the printer using a keyboard, a barcode scanner, scale or another host system and/or are recalled from a host by the Database Connector and printed.



### OPC UA

The latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are part of the firmware.

The server enables a printer be configured and controlled. Dynamic print data can be edited using a defined programming interface.

The integral client enables reading data fields from other machines ready for OPC UA, as well as transferring data to a label.

No additional software is needed.



### Printer control

#### **Drivers**



cab provides drivers to control a printer with software other than cablabel S3.



Free download on www.cab.de/en/support



#### **Programming**



#### **JScript**

cab printers embed JScript language.
Download free manual on www.cab.de/en/programming

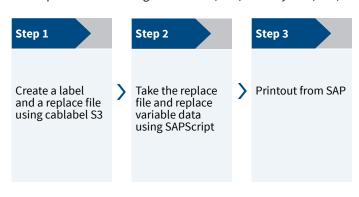
**ABC** abc Basic Compiler

Integral to the firmware, abc in addition to JScript enables advanced programming before data are edited for printout. For example, external printer languages can be replaced without intervening in a print job in progress. Data may be imported as well from other systems such as scales, barcode scanners or PLC.

#### Integration

Printer Vendor Program

cab as a member of this program developed a replace method for controlling cab printers from SAP<sup>1</sup> R/3 using SAPScript. Only variable data are sent by a host system to a printer. They add on the printer to local images and fonts (IFFS, memory card, etc.).



<sup>&</sup>lt;sup>1)</sup> SAP and all its corresponding logos are trademarks or registered trademarks of SAP SE

### Printer administration



#### Configuration on the Intranet / Internet

Integral HTTP / FTP servers enable a printer be controlled or configured, firmware be updated and memory cards be administrated using standard applications such as a web browser or a FTP client.

Administrators and operators on behalf of SNMP / SMTP are notified of states, alerts and errors by email or SNMP datagrams. Time and date are synchronized by a time server.





#### **Database Connector**

Printers in a network may access data from a ODBC / OLEDB database and print it on labels. Data can be rewritten to a database while print jobs are in progress.



## **Applicators**



HERMES Q has been designed for printing and applying labels automatically in production lines. Labels are applied by applicators, using transfer modules to roll, blow or tamp labels on products or packages.

#### Long product life

The precise and low-wear linear guide is using a ball bearing chain.

#### Products of variable heights

Labels can be applied on different heights using a stroke cylinder. Its standard lengths are 200, 300 and 400 mm. Further lengths can be provided on request.

#### **3** Protective chassis

is a standard to protect the cylinder and the guide. It can be provided adapted to the product jig on a labeling workstation.

#### 4 Highly reliable processes

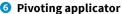
Support air and intake air can be defined, so can stroke speed. Sensor control

#### **5** Label application

in real time. Small or large labels, 4 to 250 mm high and 4 to 174 mm wide, can be processed using an applicator.

#### Pressure-reducing valve

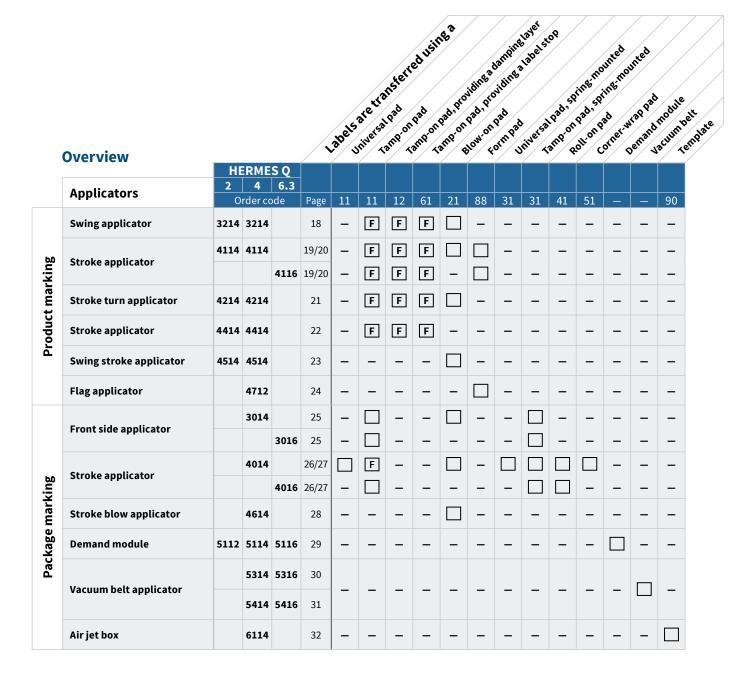
It reduces the pressure exerted by the stroke cylinder to a product.

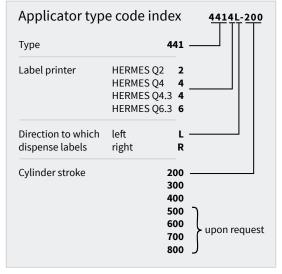


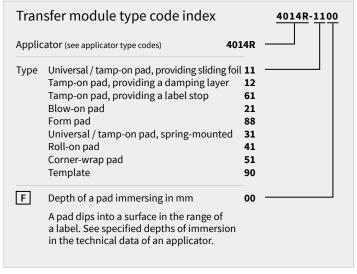
The print mechanics can be accessed quickly and easily in case of maintenance or if materials have to be replaced.



### Applicators and transfer modules







#### Swing applicator 3214

Labels very small or midsized can be applied in real time, preferably from the side.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. A rotary cylinder pivots into position. The label is transferred to a product by a stroke cylinder. Rotary angles and linear hubs are adjustable.



#### Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



#### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



#### Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

### **Tamp-on pad, providing a label stop** It enables small labels be applied

exactly on spot to a product.



### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

	Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad	
Technical data	3214 L/R 11 F	3214 L/R 12 F	3214 L/R 61 F	3214 L/R 2100	
Label widths operating a HERMES Q2 mm	4-58	10-58	10-58	10-58	
HERMES Q4/Q4.3 mm	10 - 114	10-114	10-114	10-80	
Label heights operating a HERMES Q2 mm	5-80	8-80	5-80	10-80	
HERMES Q4/Q4.3 mm	8-80	8 - 80	8-80	10-80	
State of a product at rest					
at the moment a label is applied in motion	-	-	-		
Label application		from th	e side		
Product heights uniform					
Distance of a product to the peel-off plate mm		250 -	280		
Linear guidance, horizontal mm		5 -	30		
Pivot angles		45° -	95°		
Depth of a pad immersing F up to mm	30	30	30	-	
Weight of applicator packaging excluded kg		4.:	5		
Consumption of power W max.	15				
Compressed air bar	4.5				
Cycle rate <sup>1)</sup> labels/min approx.		20	)		

 $<sup>^{1)}</sup>$  calculated using labels 40 mm high and a print speed of 100 mm/s

#### Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



#### Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



#### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



#### Tamp-on pad, providing a damping layer

4.2

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

#### Tamp-on pad, providing a label stop

It enables small labels be applied exactly on spot to a product.



#### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad	
Technical data		4114, 4116 L/R 11 F	4114, 4116 L/R 12 F	4114, 4116 L/R 61 F	4114 L/R 2100	
Label widths operating a HERMES	Q2 mm	4-58	10-58	10-58	10-58	
HERMES	Q4/Q4.3 mm	10-114	10-114	10-114	10-114	
HERMES	Q6.3 mm	50-174	50-174	50-174	-	
Label heights operating a HERMES	Q2 mm	4-80	8-80	4-80	10-80	
HERMES	Q4/Q4.3 mm	8 - 80	8-80	8 - 80	10-80	
HERMES	Q6.3 mm	8 - 80	8-80	8-80	-	
State of a product	at rest					
at the moment a label is applied	in motion	-	-	<del>-</del>		
Label applications			from the top, from below, from the side			
Product heights	uniform	-	-	-		
	variable				-	
Short stroke cylinder, horizontal	mm	10				
Distance of a product to the botton	m of the unit using a					
cylinder stroke of 200	up to mm	135	135	135	140	
300	up to mm	235	235	235	240	
400	up to mm	335	335	335	340	
Depth of a pad immersing F1)	up to mm	110	110	110	-	
Weight of applicator using a			4114	4116		
cylinder stroke of 200	packaging excluded kg		5	5		
300	packaging excluded kg		5.5	6		
400	packaging excluded kg	7		7.5		
Consumption of power	W max.		1!	5		
Compressed air	bar		4.	5		
Cycle rate <sup>2)</sup>	labels/min approx.		30	0		

<sup>&</sup>lt;sup>1)</sup>On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 110 mm On the cover HERMES Q6.3 cut-out dimension F standard 25 mm, on request up to 110 mm

<sup>&</sup>lt;sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

#### Stroke applicators 4114, 4116

Labels very small or midsized can be applied in real time from all sides.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a short stroke cylinder, the pad is brought into position in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



#### Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve





#### Form pad

Labels are precisely applied to cylindric objects, inclined or curved surfaces. Curved form pads prevent from blistering on very smooth and plane surfaces. 200° maximum label wrapping on cylindric objects

		Form	ı pad	
Technical data		4114, 4116 L/R 8800		
Label widths operating a F	HERMES Q2 mm	10 - 58		
ŀ	HERMES Q4/Q4.3 mm	10	- 114	
H	HERMES Q6.3 mm	50	- 174	
Label heights	mm	8	- 80	
State of a product at the moment a label is a	at rest pplied			
Label applications		from the top, from b	pelow, from the side	
Product heights	variable			
Short stroke cylinder, hori	zontal mm	1	0	
Distance of a product to th	ne bottom of the unit using a			
cylinder stroke of 200	up to mm	13	35	
300	up to mm	23	35	
400	up to mm	33	35	
Weight of applicator using	; a	4114	4116	
cylinder stroke of 200	packaging excluded kg	5	5	
300	packaging excluded kg	5.5	6	
400	packaging excluded kg	7	7.5	
Consumption of power	W max.	15		
Compressed air	bar	4.5		
Cycle rate <sup>1)</sup>	labels/min approx.	2	0	

<sup>&</sup>lt;sup>1)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s If the height of the form pad exceeds 25 mm, the cover of HERMES Q must be adapted.

#### Stroke turn applicator 4214

Labels very small or midsized can be applied in real time from all sides whenever the unit is difficult to install.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots into position by at most 180° in horizontal direction. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



#### Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air

5.17 Pressure-reducing valve



#### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



4.3

#### Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

#### Tamp-on pad, providing a label stop

It enables small labels be applied exactly on spot to a product.



#### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or products in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop	Blow-on pad
Technical data		4214 L/R 11 F	4214 L/R 12 F	4214 L/R 61 F	4214 L/R 2100
Label widths operating a HERMES Q2 mm		4-58	10-58	10-58	10-58
HERMES (	Q4/Q4.3 mm		10 -	80	
Label heights operating a HERMES (	Q2 mm	4-40	8 - 40	4 - 40	10-40
HERMES (	Q4/Q4.3 mm	8-40	8 - 40	8-40	10-40
State of a product	at rest				
at the moment a label is applied	in motion	-	-	-	
Label applications			from the top, from b	elow, from the side	
Product heights	uniform	-	-	-	
	variable				-
Rotary angle, horizontal 90°, 0° 180° if labels are no more than 15 mm high				1	
Distance of a product to the bottom	of the unit using a				
cylinder stroke of 200	up to mm	135	135	135	140
300	up to mm	235	235	235	240
400	up to mm	335	335	335	340
Depth of a pad immersing F <sup>1)</sup>	up to mm	65	65	65	-
Weight of applicator using a					
cylinder stroke of 200 p	ackaging excluded kg		5.	5	
300 p	ackaging excluded kg	5.5			
400 p	ackaging excluded kg	7.5			
Consumption of power	W max.	15			
Compressed air	bar	4.5			
Cycle rate <sup>2)</sup>	labels/min approx.		20	0	

 $<sup>^{1)}\,\</sup>mbox{On the cover HERMES Q2/Q4/Q4.3}$  cut-out dimension F standard 60 mm, optional 100 mm

<sup>&</sup>lt;sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

#### Stroke applicator 4414

Labels very small or midsized can be applied in real time from all sides. Positions to which labels shall be applied can be adjusted in directions x and y.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by two short stroke cylinders, the pad is brought into position. The label is transferred to a product by a stroke cylinder. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



#### Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



#### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.





#### Tamp-on pad, providing a damping layer

When applying labels to hard surfaces, the noise level is reduced. It benefits also in cases of rough structures or little unevenness.

#### Tamp-on pad, providing a label stop

It enables small labels be applied exactly on spot to a product.

		Tamp-on pad	Tamp-on pad, providing a damping layer	Tamp-on pad, providing a label stop		
Technical data		4414 L/R 11 F	4414 L/R 12 F	4414 L/R 61 F		
abel widths operating a HERMES Q2 mm		4-58	4-58 10-58 10-58			
HERM	MES Q4/Q4.3 mm		10-114			
Label heights operating a HERM	MES Q2 mm	4 - 80	8-80	4-80		
HERM	MES Q4/Q4.3 mm		8-80			
State of a product at the moment a label is applie	at rest ed					
Label applications		from the top, from below, from the side				
Product heights	variable					
Short stroke cylinders, horizon	ital direction x mm	3-7				
	direction y mm		11 - 15			
Distance of a product to the bo	ottom of the unit using a					
cylinder stroke of 200	up to mm		135			
300	up to mm		235			
400	up to mm		335			
Depth of a pad immersing F <sup>1)</sup>	up to mm		90			
Weight of applicator using a						
cylinder stroke of 200	packaging excluded kg		5.5			
300	packaging excluded kg		5.5			
400	packaging excluded kg		6			
Consumption of power	W max.		15			
Compressed air	bar		4.5			
Cycle rate <sup>2)</sup>	labels/min approx.		25			

 $<sup>^{1)}</sup>$  On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm

<sup>&</sup>lt;sup>2)</sup> calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

#### Swing stroke applicator 4514

Labels can be applied in real time from all sides on inner surfaces of profiles and pipes. Stroke cylinder adjustment enables labels be transferred exactly to their dedicated spots.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a rotary cylinder, the pad pivots to the level on which the label shall be applied. The label is moved to the point of transfer by a stroke cylinder.



#### Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air



#### Blow-on pad

Labels are blown on a product surface by a blast of air, bridging a distance of 5 to 10 mm.

		Blow-on pad
Technical data		4514 L/R 2100
Label widths operating a HERMES Q2 mm		10-58
HE	ERMES Q4/Q4.3 mm	10-80
Label heights	mm	10-60
State of a product at the moment a label is app	at rest plied	
Label applications		from the top, from below, from the side
Product heights	uniform	
Pivot angle, vertical		120°
Distance between the botto and the upper label ending		
cylinder stroke of 200	up to mm	150 <sup>2)</sup>
300	up to mm	250 <sup>2)</sup>
400	up to mm	350 <sup>2)</sup>
Weight of applicator using a	1	
cylinder stroke of 200	packaging excluded kg	6
300	packaging excluded kg	6.5
400	packaging excluded kg	7
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate <sup>1)</sup>	labels/min approx.	20

 $<sup>^{1)}</sup>$  calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

 $<sup>^{2)}</sup>$  depending from the height of a label

#### Flag applicator 4712

Labels can be applied in real time from all sides precisely on round materials such as cables, hoses or pipes.

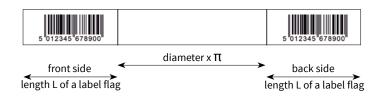
The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to the spot of application by a stroke cylinder. A further cylinder guides the material all around the material using cam control. First, both endings of a label are stuck together. Then the label is tamped to the round material. The length of the stroke cylinder defines the maximum distance of a product to the peel-off plate.



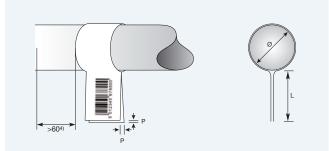
#### Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air







		Form pad
Technical data		4712 L 300
Label widths operating a HERMES Q4L/Q4.3L	mm	50 <sup>1)</sup> -100
Label heights	mm	10-50
Diameter	mm	3-16
State of a product at the moment a label is applied	at rest	
Label applications		from the top, from below, from the side rotated vertically: 0-180° clockwise (request in case of other rotations)
Product heights	uniform	
Distance of a product to the bottom of the unit	at least mm	70
using a cylinder stroke of 300	up to mm	260
Depth of pliers immersing	mm	55
Offset P	up to mm	$1.0^{2)}$
Weight of applicator packaging	excluded kg	8
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate, printing and applying only <sup>3)</sup> labels/	min approx.	15

<sup>&</sup>lt;sup>1)</sup> Processing labels 50 to 58 mm wide requires a spacer.

<sup>&</sup>lt;sup>2)</sup> depending from the quality of a label

<sup>3)</sup> calculated using a print speed of 100 mm/s

<sup>&</sup>lt;sup>4)</sup> Flag on product requires >60 mm clearance on one side without components, bend or step

#### Front side applicators 3014, 3016

Labels can be applied in real time from the top or the side to packages in motion. Front sides or back sides of a package are preferred.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a product with the help of a rotary cylinder. The package is detected by a sensor and the pivot arm with the pad returned to its initial position.





#### 5.13 Blow tube

Accessories

#### 5.14 Unit to regulate compressed air





Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



4.7

Pivot arm length

#### Tamp-on pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights within the area of a label may vary by 10 mm at most.



#### Blow-on pad

Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

		Tamp-on pad	Tamp-on pad, spring-mounted	Blow-on pad		
Technical data		3014, 3016 L/R 1100	3014, 3016 L/R 3100	3014 L/R 2100		
Label widths operating a	HERMES Q4/Q4.3 mm	25-114	80-114	25-114		
	HERMES Q6.3 mm	25 - 174	80 - 174	-		
Label heights operating	a HERMES Q4/Q4.3 mm	8-250	80-250	10 - 100		
	HERMES Q6.3 mm	25-250	80-250	25-100		
State of a package	at rest					
at the moment a label is	applied in motion					
Label applications		from the	from the top, from the side, from the front, from the back			
Package heights variable						
Pivot arm lengths <sup>1)</sup>	mm		200 / 300 / 400			
Pivot angles			0-90°			
Weight of applicator usir	ıg a	3014		3016		
pivot arm of 200	packaging excluded kg	9		9.5		
300	packaging excluded kg	9.5		10		
400	packaging excluded kg	10.5		11		
Consumption of power W max.			15			
Compressed air	bar		4.5			
Cycle rate <sup>2)</sup>	labels/min approx.		15			

 $<sup>^{1)}</sup>$  Pivot arm length defines the spot of a label (lower margin) to be reached at 90° below a HERMES Q footprint.

<sup>&</sup>lt;sup>2)</sup> calculated using a pivot arm 200 mm long, labels 100 mm high, a print speed of 100 mm/s

#### Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.



#### Accessories

- 5.13 Blow tube
- 5.14 Unit to regulate compressed air
- 5.17 Pressure-reducing valve



#### Tamp-on pad

Labels are precisely tamped on plane surfaces. Recessed levels are possible as well.



#### Universal pad

Labels can be tamped on plane surfaces. Drilled holes are provided in gaps of 5 mm to suck a label. The holes are covered by a sliding foil, but can be opened according to the size of a label using a punching tool.

Delivery includes two extra foils.



4.8

#### Tamp-on pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights witin the area of a label may vary by 10 mm at most.



#### Universal pad, spring-mounted

Labels can be applied to surfaces inclined by a maximum of 15°. Heights in the area of a label may vary by 10 mm at most. To suck a label, drilled holes are provided in gaps of 5 mm and covered by a sliding foil. Delivery includes two extra foils.

		Tamp-on pad	Universal pad	Tamp-on pad, spring-mounted	Universal pad, spring-mounted	
Technical data		4014, 4016 L/R 11 F	4014 L/R 1100	4014, 4016 L/R 3100	4014 L/R 3100	
Label widths operating a HEF	RMES Q4/Q4.3 mm	20-114	75 / 90	80-114	116 / 116	
HER	RMES Q6.3 mm	50 - 174	-	80 - 174	-	
Label heights operating a HEF	RMES Q4/Q4.3 mm	20-210	60 / 90	80-210	102 / 152	
HER	RMES Q6.3 mm	25-210	-	80-210	-	
State of a package at the moment a label is appli	at rest					
Label applications		from the top, from below, from the side				
Package heights	variable					
Distance of a package to the bottom of the unit using a						
cylinder stroke of 200	up to mm	135	135	130	130	
300	up to mm	235	235	230	230	
400	up to mm	335	335	330	330	
Depth of a pad immersing F <sup>1)</sup>	up to mm	120	-	-	-	
Weight of applicator using a		4014		4016		
cylinder stroke of 200	packaging excluded kg	5		5		
300	packaging excluded kg	5		5.5		
400	packaging excluded kg	7		7.5		
Consumption of power	W max.			15		
Compressed air	bar			4.5		
Cycle rate <sup>2)</sup>	labels/min approx.			25		

 $<sup>^{1)}</sup>$  On the cover HERMES Q2/Q4/Q4.3 cut-out dimension F standard 60 mm, optional 100 mm, on request up to 120 mm On the cover HERMES Q6.3 cut-out dimension F standard 25 mm, on request up to 120 mm

 $<sup>^{2)}</sup>$  calculated using a stroke of 100 mm below the unit, labels 40 mm high, a print speed of 100 mm/s

#### Stroke applicators 4014, 4016

Labels can be applied in real time from all sides to packages. The type of pad defines whether a package has to be at rest or can be in motion at the time a label is applied.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. The label is transferred to a package with the help of a stroke cylinder. The package is detected by a sensor and the pad returned to its initial position. The length of the stroke cylinder defines the maximum distance of a package to the peel-off plate.



#### Accessories

5.13 Blow tube

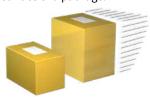
5.14 Unit to regulate compressed air

5.17 Pressure-reducing valve



#### Blow-on pad

It benefits when labels have to be applied to sensitive surfaces or packages in motion. Labels are blown on by a blast of air. Stroke cylinder adjustment enables bridging distances of 5 to 10 mm to the surface of a package.





#### Roll-on pad

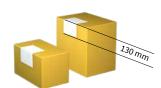
Labels are rolled on plane surfaces while these packages are in motion.





#### Corner-wrap pad

Labels are applied to a package on two sides adjacent to one another. One half of a label is applied to the top of a package. Then the other half of the label is rolled on.



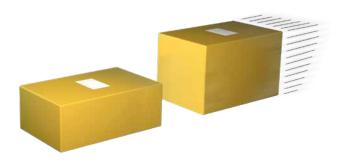
1000		Blow-on pad	Roll-on pad	Corner-wrap pad
Technical data		4014 L/R 2100	4014, 4016 L/R 4100	4014 L/R 5100
Label widths operating a HERMES	Q4/Q4.3 mm	20-114	25-114	20-114
HERMES	Q6.3 mm	provided on request	50 - 174	-
Label heights operating a HERMES	Q4/Q4.3 mm	20-100	80-250	60 - 210
HERMES	Q6.3 mm	provided on request	80-250	-
State of a package	at rest		-	
at the moment a label is applied	in motion			-
Label applications	from the top			
	from below			-
	from the side			-
Package heights	uniform		-	-
	variable	-		
Distance of a package to the botto	m of the unit using a			
cylinder stroke of 200	up to mm	140	160	100
300	up to mm	240	260	200
400	up to mm	340	360	300
Weight of applicator	packaging excluded kg		see page 26	
Consumption of power	W max.		15	
Compressed air	bar	4.5		
Cycle rate <sup>1)</sup>	labels/min approx.	25	20	20

 $<sup>^{1)}</sup>$  calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

#### Stroke blow applicator 4614

Labels can be applied in real time from all sides on packages of various heights in motion.

The pad locates in front of the peel-off plate. It picks up a label while it is being printed. Powered by a stroke cylinder and detected by a sensor, the pad moves to a spot approx. 10 mm above a package. The length of the stroke cylinder defines the maximum difference in terms of package heights.



#### Accessories

5.13 Blow tube

5.14 Unit to regulate compressed air





#### Blow-on pad

Labels are blown on a package surface by a blast of air, bridging a distance of 5 to 10 mm.

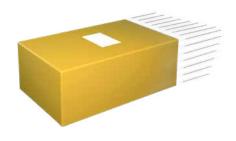
		Blow-on pad
Technical data		4614 L/R 2100
Label widths operating a HERM	ES Q4/Q4.3 mm	20 - 114
HERM	ES Q6.3 mm	provided on request
Label heights operating a HERM	ES Q4/Q4.3 mm	20-100
HERM	ES Q6.3 mm	provided on request
State of a package	at rest	
at the moment a label is applie	d in motion	
Label applications		from the top, from below, from the side
Package heights	uniform	
	variable	
Distance of a package to the bo	ttom of the unit using a	
cylinder stroke of 200	up to mm	140
300	up to mm	240
400	up to mm	340
Weight of applicator using a		
cylinder stroke of 200	packaging excluded kg	not specified
300	packaging excluded kg	5.5
400	packaging excluded kg	6.5
Consumption of power	W max.	15
Compressed air	bar	4.5
Cycle rate <sup>1)</sup>	labels/min approx.	25

 $<sup>^{\</sup>rm 1)}$  calculated using a stroke of 100 mm below the unit, labels 100 mm high, a print speed of 100 mm/s

#### Demand modules 5112, 5114, 5116

Series of labels can be applied from all sides to packages in motion. The position to which apply a label can be defined on the dispenser tongue using a guide roller.

While a label is applied, the next one is printed simultaneously. Make sure the speed of the conveyor belt corresponds to the print speed.





Demand module			5112 L/R	5114 L/R	5116 L/R	
Label widths operating a	HERMES Q2	mm	10 - 58	-	-	
	HERMES Q4/Q4.3	mm	-	25 - 114	-	
	HERMES Q6.3	mm	-	-	46 - 174	
Label heights		mm	10-250	10-250 25-250		
Distance of the print line	to the peel-off plate	mm	400 - 600			
State of a package at the moment a label is		otion				
Label applications			fror	n the top, from below, from the s	ide	
Package heights	un	iform				
Distance of a package to	the bottom of the unit	mm		80		
Package speeds	1	mm/s	must corresp	must correspond to the print speed / 50 - 250 in steps of 25		
Weight of module	packaging exclud	ed kg	not specified	3	7	
Consumption of power	W	max.	not specified			
Cycle rate <sup>1)</sup>	labels/min ap	prox.	60			

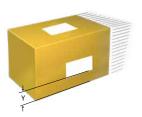
 $<sup>^{1\!)}</sup>$  calculated using labels 100 mm high and a print speed of 100 mm/s

#### Vacuum belt applicators 5314, 5316

Labels can be applied in real time from all sides on plane surfaces to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.





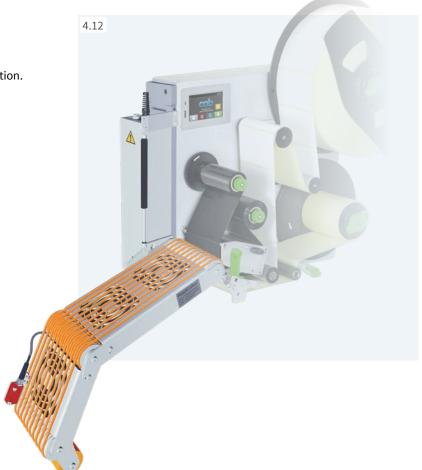
Vacuum belt applicator		5314-3	5316-3	
Label applications		on plane surfaces		
Directions to which dispense	abels	left an	d right	
Label widths operating a HER	MES Q4/Q4.3 mm	20 - 114	-	
HER	MES Q6.3 mm	-	46 - 174	
Label heights	mm	60 - 356	60 - 356	
State of a package at the momen	nt a label is applied in motion			
Label applications		from the top, from below, from the side		
Package heights	uniform			
Package speeds	up to m/s	0.	.5	
Gap between packages	at least m	0.	.5	
Vacuum belt speed <sup>1)</sup>	mm/s	100 -	- 500	
Weight of applicator	packaging excluded kg	7	8	
Consumption of power W max.		90		
Cycle rate <sup>2)</sup>	labels/min up to	30		
Distance of a label to the conveyor belt, when applying from the side mm		Y =	20	

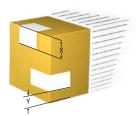
 $<sup>^{1)}\</sup>mbox{The speed of a package must be at least as high as the speed of the vacuum belt. <math display="inline">^{2)}\mbox{calculated}$  using labels 100 mm high and a print speed of 250 mm/s

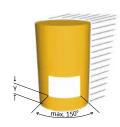
#### Vacuum belt applicators 5414, 5416

Labels can be applied in real time from all sides on cylindric surfaces, or corner-wrap to packages in motion.

The applicator locates in front of the peel-off plate. Printed labels are conveyed by a vacuum belt to the point of transfer to a package. Applying a label is triggered by an external signal.







Vacuum belt applicator		5414-3	5416-3	
Label applications		on cylindric surfaces and corner-wrap		
Directions to which dispense labels		left and	right	
Label widths operating a HERMES Q	4/Q4.3 mm	20 - 114	-	
HERMES Q	26.3 mm	-	46 - 174	
Label heights	mm	80 - 356	80 - 356	
State of a package at the moment a lab	pel is applied in motion			
Label applications		from the top, fr	om the side	
Package heights	uniform			
	variable			
Package speeds	up to m/s	0.3		
Gap between packages	at least m	0.5		
Steadiness identified at the point a	label is transferred	F <sup>1)</sup> = 30 N		
Corner-wrap label applications	up to mm	X = 160		
Vacuum belt speed <sup>2)</sup>	mm/s	100 - 3	300	
Weight of applicator p	ackaging excluded kg	7	8.5	
Consumption of power	W max.	90		
Cycle rate <sup>3)</sup>	labels/min up to	15		
Distance of a label to the conveyor by when applying from the side	pelt, mm	Y = 2	0	

 $^{1)}$ F = force required to make the vacuum belt pivot  $^{2)}$ The speed of a package must be at least as high as the speed of the vacuum belt.  $^{3)}$  calculated using labels 100 mm high and a print speed of 250 mm/s

#### Air jet box 6114

Labels can be applied to packages in motion or at rest.
Each label is sucked by a fan and blown off by a powerful blast of air coming through aligned nozzles. Depending from the size of a label, a maximum distance of 200 mm can be bridged between a package and the peel-off plate.

#### Accessories

#### 5.13 Blow tube

5.16 Unit to regulate compressed air, providing a shut-off valve to vent a hose line subsequent to the unit; provided in a left-hand or right-hand design

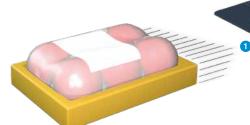




#### **1** Templatee

to cover all the holes sucking or blowing off air outside a label

By holes pre-scored on an  $8 \times 8$  mm pattern, a template can be adapted easily to the size of a label. By sliding in a template between the suction block and rails, the surface outside a label is covered. Scope of delivery includes five templates.





Air jet box		6114 L/R
Label widths operating a I	HERMES Q4/Q4.3 mm	50-114 smaller sizes can be provided on request
Label heights	mm	50-125 smaller sizes can be provided on request
State of a package	at rest	
at the moment a label is a	pplied in motion	
Label application		from the top, from below, from the side
Package heights	variable	
Distance of a package to the	e peel-off plate up to mm	200
Weight of air jet box	packaging excluded kg	4
Consumption of power	W max.	90
Compressed air	bar	4.5 - 6
Cycle rate <sup>1)</sup>	labels/min up to	100

<sup>1)</sup> calculated using labels 50 mm high, a print speed of 250 mm/s, a blast of air lasting 100 ms, with packages located 100 mm to the peel-off plate.

## Accessories and options provided for applicators

■ standard	□ option
<b>Standard</b>	

		4.1	4.2	4.3	4.4	4.5	4.6	4.7	4.8	4.9	4.13
Pos.	Designation	3214	4114/16	4214	4414	4514	4712	3014/16	4014/16	4614	6114
5.13	Blow tube										
5.14	Unit to regulate compressed air										
5.16	Unit to regulate compressed air, providing a shut-off valve	-	-	-	-	-	-	-	-	-	
5.17	Pressure-reducing valve	-				-	-	-		-	-









#### **Blow tube**

to provide support air. To assist label transfer, the label is blown from below to the pad.

Provided for 2", 4" or 6" label applications

#### Unit to regulate compressed air

4.5 bar default setting

Provided in a left-hand or right-hand design

Delivery includes a fine filter, a pressure control valve with a display, a hose to connect to an applicator's compressed air input and material to assemble the unit to a chassis or a bracket.

### Unit to regulate compressed air, providing a shut-off valve

to vent a hose line subsequent to the unit

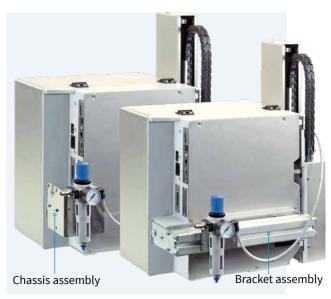
Provided in a left-hand or right-hand design

#### Pressure-reducing valve

It reduces the pressure exerted by the stroke cylinder to a product.

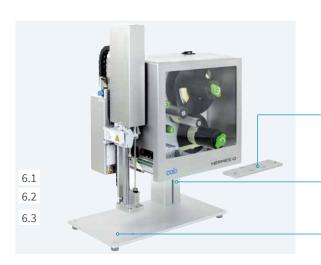
Designed for applicators 4014/16, 4114/16, 4214, 4414

## Examples how to assemble a unit to regulate compressed air



## Tools to assemble HERMES Q

		1.1	1	.2	1.3
Pos.	Designation	HERMES Q2	HERMES Q4.3	HERMES Q4	HERMES Q6.3
6.1	Adapter plate				
6.2	Profiles 40, 80, 120 mm				
6.3	Base plate 500 x 255 mm				-
6.4	Mounting plate				
6.5	Bracket				
6.6	Clamped jount designed for a 50 x 50 mm profile				
6.7	Flanged joint designed for a 50 x 50 mm profile				
6.8	Floor stand 1601				
6.9	Floor stand 1602				
6.10	Floor stand 1201				



#### Mount

to install on a table or to a production line. Provided in a left-hand or right-hand design

The size of the mount can be adapted to an application.

#### Adapter plate

to fix a label application system. Alternatively, it can be assembled directly to a production line, using the adapter plate with a profile.

#### Profile

square aluminum; 40, 80, 120 mm are standards, further lengths can be provided on request

#### Base plate

to fix the product jig; 500 x 255 mm by default

#### **Mounting plate**

to assemble directly to a production line



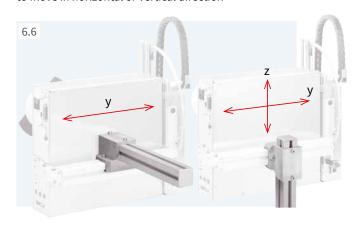
#### Bracket

to assemble to a floor stand



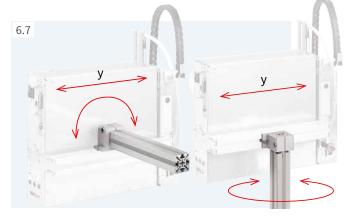
#### Clamped joint designed for a 50 x 50 mm profile

to move in horizontal or vertical direction

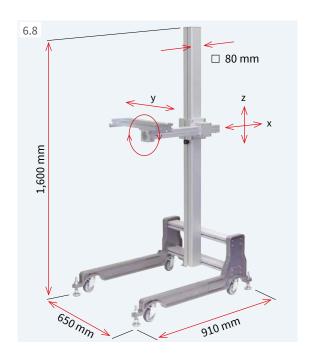


#### Flanged joint designed for a 50 x 50 mm profile

to move in horizontal direction or rotate around an axis



## HERMES Q floor stands

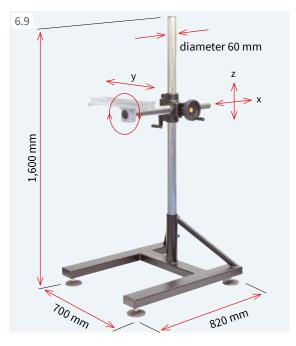


HERMES Q can be installed to a production line and aligned in three axes to the product to label. Pivoting is also possible.

#### Floor stand 1601

It benefits when operating HERMES Q in different production lines. Mobility is provided. At the place of operation, the floor stand can be fixed with the help of feet to adjust.

Floor stand		1601
Base frame	castors, feet	
Adjustment of heights and	d depths	screw clamping
Load if offset is 500 mm	up to kg	50
Weight	kg	36



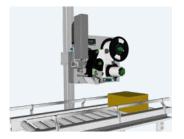
#### Floor stand 1602

It benefits if positions to apply labels are changing frequently in terms of heights and depths. HERMES Q can be aligned in directions x and z to a product using a toothed rack.

Floor stand		1602
Base frame		feet
Adjustment of heights depths		toothed rack, crank toothed rack, handwheel
Load if offset is 500 mm	up to kg	50
Weight	kg	38

## Examples how to assemble to a stand

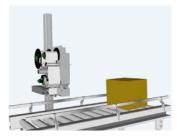
Applying labels in direction of transport from the top from the side



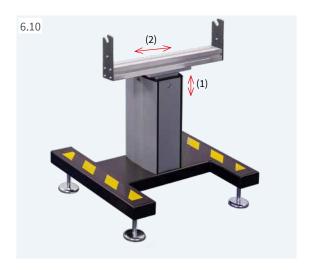


Applying labels crosswise the direction of transport from the top from the side





## HERMES Q floor stand



#### Floor stand 1201

to assemble HERMES Q horizontally in a production line. The height can be adjusted continuous using an integral spindle.

A unit to regulate compressed air can be assembled to the bracket, so can a warning light.

Floor stand		1201
Feet to adjust	by mm	± 15
Load	up to kg	75
(1) Lower label margin-floor <sup>1)</sup>	mm	720-960
(2) Depth along direction of tra	± 100	
Weight	approx. kg	40

 $<sup>^{\</sup>scriptscriptstyle 1)}$  further dimensions can be provided on request

#### Label printers L

Pos		Part no.	Designation
1.1		6010003 6010004	Label printer HERMES Q2L/300-2 Label printer HERMES Q2L/600-2
1.2		6010005 6010006 6010007 6010008	Label printer HERMES Q4L/300-2 Label printer HERMES Q4L/600-2 Label printer HERMES Q4.3L/200-2 Label printer HERMES Q4.3L/300-2
1.3		6010009 6010010	Label printer HERMES Q6.3L/200-2 Label printer HERMES Q6.3L/300-2
1.1		6010011 6010012	Label printer HERMES Q2L/300-3 Label printer HERMES Q2L/600-3
1.2		6010013 6010014 6010015 6010016	Label printer HERMES Q4L/300-3 Label printer HERMES Q4L/600-3 Label printer HERMES Q4.3L/200-3 Label printer HERMES Q4.3L/300-3
1.3		6010017 6010018	Label printer HERMES Q6.3L/200-3 Label printer HERMES Q6.3L/300-3

#### xxxxxxx.250 if HERMES Q provides options

#### Label printers R

Pos.		Part no.	Designation
1.1		6010023 6010024	Label printer HERMES Q2R/300-2 Label printer HERMES Q2R/600-2
1.2		6010025 6010026 6010027 6010028	Label printer HERMES Q4R/300-2 Label printer HERMES Q4R/600-2 Label printer HERMES Q4.3R/200-2 Label printer HERMES Q4.3R/300-2
1.3		6010029 6010030	Label printer HERMES Q6.3R/200-2 Label printer HERMES Q6.3R/300-2
1.1		6010031 6010032	Label printer HERMES Q2R/300-3 Label printer HERMES Q2R/600-3
1.2		6010033 6010034 6010035 6010036	Label printer HERMES Q4R/300-3 Label printer HERMES Q4R/600-3 Label printer HERMES Q4.3R/200-3 Label printer HERMES Q4.3R/300-3
1.3		6010037 6010038	Label printer HERMES Q6.3R/200-3 Label printer HERMES Q6.3R/300-3

xxxxxxx.250 if HERMES Q provides options

#### Scope of HERMES Q label printer delivery

HERMES Q label printer Power cable Type E+F, 1.8 m Connecting USB cable, 1.8 m Assembly instructions DE/EN

#### Provided online

Assembly instructions DE/EN/FR Configuration manuals DE/EN/FR Service manuals DE/EN Spare parts lists DE/EN Programming manual EN

https://setup.cab.de/en

Windows printer drivers certified WHQL for
Windows 10 Server 2016
Windows 11 Server 2019
Server 2022
Apple Mac OS X printer drivers DE/EN/FR

Apple Mac OS X printer drivers DE/EN/FR Linux printer drivers DE/EN/FR cablabel S3 Lite software cablabel S3 Viewer Database Connector





#### **Options**

_			
Pos.		Part no.	Designation
3.1	4	6010860.250 6010861.250	o l
5,1	1	6010862.250 6010863.250	Automatic ribbon saving 4R Automatic ribbon saving 6R
3.2	R	6010960.250 6010961.250 on request	UHF RFID/4L RS module UHF RFID/4L OM module UHF RFID/6L RS module
5.2	394	6010970.250 6010971.250 on request	UHF RFID/4R RS module UHF RFID/4R OM module UHF RFID/6R RS module
3.3	6	6010592.xxx	Label unwinder K40/2-2 Label unwinder K40/4-2 Label unwinder K40/6-2
5.5		6010595.xxx	Label unwinder K40/2-3 Label unwinder K40/4-3 Label unwinder K40/6-3
3.4	0	5961406.xxx	Adapter 40/50
3.5	0	5961262.xxx	Adapter 76/100
3.6		6010586.xxx	Spacer L
5.6	<b>U</b> 000	6010590.xxx	Spacer R
3.7	(3)	5961650.xxx	Margin stop 10
3.8		6010501.xxx	Cover 2L F100 Cover 4L F60 Cover 4L F100
3.0	es mass	6010504.xxx	Cover 2R F100 Cover 4R F60 Cover 4R F100
3.9		6010840.xxx 6010841.xxx	Print head pressure system 2L Print head pressure system 4L Print head pressure system 6L
3,3	T	6010844.xxx	Print head pressure system 2R Print head pressure system 4R Print head pressure system 6R
3.10		6010558.xxx	Extended peel-off plate (+10 mm) 2L Extended peel-off plate (+10 mm) 4L Extended peel-off plate (+10 mm) 6L
5.10			Extended peel-off plate (+10 mm) 2R Extended peel-off plate (+10 mm) 4R Extended peel-off plate (+10 mm) 6R
3.11		5954985.xxx	Print roller DRS2 Print roller DRS4 Print roller DRS6
3.12		5961644.xxx	Antistatic brush 2L Antistatic brush 4L
3.22	unull		Antistatic brush 2R Antistatic brush 4R
3.13		5961751.xxx	Draw roller ZS2 Draw roller ZS4 Draw roller ZS6
3.14	4	5591816.xxx	Interface for plugging an external label sensor
3.15	I.P	6010520.xxx	2 port Ethernet switch 10/100 Mbit/s
3.16	-	5977487.xxx 6010498.xxx	Label sensor L, modified Label sensor R, modified

#### Accessories

Pos.	Part no.	Designation
2.1	5977370	SD memory card
2.2	5977730	USB memory stick
2.3	5978912	USB WLAN stick 2.4 GHz 802.11b/g/n
2.4	5977731	USB WLAN stick including a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.6	5970071	Product sensor, 3 pins
2.7	5964300	Product sensor, 25 pins
2.8	5917651	I/O interface connector SUB-D, 25 pins
2.9	6010560	Warning light
The same	6010186	External operation panel
2.10	5907718.850 5907730.850 5907750.850 5907760.850 5907765.850	Connecting USB cable, 1.8 m Connecting USB cable, 3 m Connecting USB cable, 5 m Connecting USB cable, 11 m Connecting USB cable, 16 m
2.11	5948205	Label selection - I/O box
2.12	5955710	Hand switch TR2
2.13	5955711	Foot switch
2.14	5550818	Connecting RS232 C cable 9/9 pins, 3 m
2.15	on request	Scanner CC200

#### Label software

Pos	Part no.	Designation
7.6	Bundle 5588001 5588100 5588101 5588150 5588151 5588152	cablabel S3 Lite (download on cab.de/en) cablabel S3 Pro, 1 WS cablabel S3 Pro, 5 WS cablabel S3 Pro, 10 WS cablabel S3 Pro, 1 additional licence cablabel S3 Pro, 4 additional licences cablabel S3 Pro, 9 additional licences
	5588002 5588105 5588106 5588155 5588156 5588157 in preparation	cablabel S3 Print, 1 WS cablabel S3 Print, 5 WS cablabel S3 Print, 10 WS cablabel S3 Print, 1 additional licence cablabel S3 Print, 4 additional licences cablabel S3 Print, 9 additional licences cablabel S3 Print Server
7.10	9008486	Programming manual EN, printed copy

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.

#### **Wear parts**

Pos.		Part no.	Designation	dpi	
		5977384.001	Print head 2	300	
		5977385.001	Print head 2	600	
		5977444.001	Print head 4	300	
	A STATE OF THE PARTY OF THE PAR	5977380.001	Print head 4	600	
	349	5977382.001	Print head 4.3	200	
		5977383.001	Print head 4.3	300	
		5977386.001	Print head 6.3	200	
		5977387.001	Print head 6.3	300	
		5954102.001	Print roller DR2		
		5954180.001	Print roller DR4		
	-	5954245.001	Print roller DR6		
		5961015.001	Draw roller ZR2		
		5961298.001	Draw roller ZR4		
		5961220.001	Draw roller ZR6		
Pos.		Part no.	OM operation, RFID antenna assembled		
		5987177.001	Print head 4.3/200 RFID		
	1 1 L W	5987178.001	Print head 4.3/300 RFID		
		5987179.001	Print head 4/300 RFID		
		5987180.001	Print head 4/600 RFID		
		5987808.001	Print head 6.3/200 RFID		
		5987809.001	Print head 6.3/300 RFID		

### User languages

Language	Assembly instructions	Control panel	Windows driver	Service manual	cablabel \$3
European Unio	n	•			
Bulgarian		Х	Х		Х
Danish	Х	Χ	Х		
German	Х	Χ	Х	Χ	Х
Estonian		Χ	Х		
Finnish	Х	Χ	Х		
French	Х	Χ	Χ		Х
Greek		Χ	Х		
English	Х	Χ	Х	Χ	Х
Italian	Х	Χ	Х		Х
Croatian		Х	Х		
Latvian		Χ	Х		
Lithuanian		Χ	Х		
Dutch	Х	Χ	Х		
Polish	Х	Χ	Х		Х
Portuguese	Х	Χ	Х		
Romanian	Х	Χ	Х		
Swedish	Х	Χ	Х		
Slovak		Χ	Х		
Slowenian	Х	Χ	Х		
Spanish	Х	Χ	Х		Х
Czech	Х	Χ	Х		Х
Hungarian	Х	Χ	Х		
Europe (Non-EU	J)				
Macedonian		Х	Х		
Norwegian		Х	Х		
Russian	Х	Χ	Х		Х
Serbian		Х	Х		
Turkish		Х	Х		
Asia					
Chinese (simplified)	Х	Х	Х		Х
Chinese (traditional)	Х	Х	Х		Х
Japanese			Χ		
Korean	X		Χ		X
Thai		Х	Χ		
Middle East					
Arabian		Χ			
Persian		Χ			

### Applicators L

Pos.	olicators L	Part no.	Designation		Part no.	Transfer modules	
4.1		5970075	Swing applicator	3214L-40	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad	3214L-11 F W x H r 3214L-12 F W x H 3214L-61 F W x H 3214L-2100 W x H
4.2		5966109 5966110 5966111	Stroke applicator Stroke applicator Stroke applicator	4114L-200 4114L-300 4114L-400	**************************************	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad Form pad	4114L-11 F W x H r 4114L-12 F W x H 4114L-61 F W x H 4114L-2100 W x H 4114L-8800 W x H
1.2	文	5971795 5972016 5972017	Stroke applicator Stroke applicator Stroke applicator	4116L-200 4116L-300 4116L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Form pad	4116L-11 F W x H r 4116L-12 F W x H 4116L-61 F W x H 4116L-8800 W x H
4.3		5966117 5966118 5966119	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214L-200 4214L-300 4214L-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop Blow-on pad	4214L-11 F W x H r 4214L-12 F W x H 4214L-61 F W x H 4214L-2100 W x H
4.4		5966133 5966134 5966135	Stroke applicator Stroke applicator Stroke applicator	4414L-200 4414L-300 4414L-400	ххххххх ххххххх ххххххх	Tamp-on pad Tamp-on pad, providing a damping laye Tamp-on pad, providing a label stop	4414L-11 F W x H r 4414L-12 F W x H 4414L-61 F W x H
4.5		5971625 5966168 5971640	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514L-200 4514L-300 4514L-400	XXXXXX	Blow-on pad	4514L-2100 W x H
4.6		5971815	Flag applicator	4712L-300	ххххххх	Form pad	W x H
4.7		5970100 5970101 5970102	Front side applicator Front side applicator Front side applicator	3014L-200 3014L-300 3014L-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014L-1100 W x H 3014L-3100 W x H 3014L-2100 W x H
		5970103 5970104 5970105	Front side applicator Front side applicator Front side applicator	3016L-200 3016L-300 3016L-400	XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted	3016L-1100 W x H 3016L-3100 W x H
	<b>a</b> m	5966101 5966102 5966103	Stroke applicator Stroke applicator Stroke applicator	4014L-200 4014L-300 4014L-400	5966147 5966148 5966149 5966150	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014L-1100 75 x 60 4014L-1100 90 x 90 4014L-3100 116 x 102 4014L-3100 116 x 152
4.8					**************************************	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014L-11 F W x H 4014L-2100 W x H 4014L-3100 W x H 4014L-4100 W x H 4014L-5100 W x H / H
		5966161 5966162 5966163	Stroke applicator Stroke applicator Stroke applicator	4016L-200 4016L-300 4016L-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016L-11 F W x H 4016L-3100 W x H 4016L-4100 W x H
4.9		5971720 5971725 5971730	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614L-200 4614L-300 4614L-400	XXXXXX	Blow-on pad	4614L-2100 W x H
4.10	200	6010890 5966144 5966146	Demand module Demand module Demand module	5112L 5114L 5116L			
4.11	11	5972730 5972750	Vacuum belt applicator Vacuum belt applicator	5314L-3 5316L-3			
4.12	The same of the sa	5972940 5972920	Vacuum belt applicator Vacuum belt applicator	5414L-3 5416L-3			
4.13		5984810	Air jet box 5 templates are included	6114L	5984709.001	Template 5 items are included in a pack unit	6114 L/R

### Applicators R

Daa		Doub wa	Danismatian		Doub no	Tunnafau una dulas	
<b>Pos.</b> 4.1		Part no. 5971655	Swing applicator	3214R-40	Part no.  xxxxxxx xxxxxxx xxxxxxx xxxxxxx	Transfer modules  Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	3214R-11 F W x H 3214R-12 F W x H 3214R-61 F W x H 3214R-2100 W x H
4.2		5966113 5966114 5966115	Stroke applicator Stroke applicator Stroke applicator	4114R-200 4114R-300 4114R-400	XXXXXX XXXXXX XXXXXX XXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad Form pad	4114R-11 F W x H
4.2	<u> </u>	5972018 5972019 5972020	Stroke applicator Stroke applicator Stroke applicator	4116R-200 4116R-300 4116R-400	**************************************	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Form pad	4116R-11F W×H 4116R-12F W×H 4116R-61F W×H 4116R-8800 W×H
4.3	The Later of the L	5966121 5966122 5966123	Stroke turn applicator Stroke turn applicator Stroke turn applicator	4214R-200 4214R-300 4214R-400	XXXXXXX XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop Blow-on pad	4214R-11F W×H 4214R-12F W×H 4214R-61F W×H 4214R-2100 W×H
4.4		5966137 5966138 5966139	Stroke applicator Stroke applicator Stroke applicator	4414R-200 4414R-300 4414R-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, providing a damping layer Tamp-on pad, providing a label stop	4414R-11 F W x H 4414R-12 F W x H 4414R-61 F W x H
4.5		5966950 5971460 5971700	Swing stroke applicator Swing stroke applicator Swing stroke applicator	4514R-200 4514R-300 4514R-400	ххххххх	Blow-on pad	4514R-2100 W x H
		5970106 5970107 5970108	Front side applicator Front side applicator Front side applicator	3014R-200 3014R-300 3014R-400	XXXXXX XXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Blow-on pad	3014R-1100 W x H 3014R-3100 W x H 3014R-2100 W x H
4.7	£ .	5970109 5970110 5970111	Front side applicator Front side applicator Front side applicator	3016R-200 3016R-300 3016R-400	ххххххх	Tamp-on pad Tamp-on pad, spring-mounted	3016R-1100 W x H 3016R-3100 W x H
		5966105 5966106 5966107	Stroke applicator Stroke applicator Stroke applicator	4014R-200 4014R-300 4014R-400	5966140 5966141 5966142 5966143	Universal pad Universal pad Universal pad, spring-mounted Universal pad, spring-mounted	4014R-1100 75 x 60 4014R-1100 90 x 90 4014R-3100 116 x 102 4014R-3100 116 x 152
4.8					XXXXXXX XXXXXX XXXXXX	Tamp-on pad Blow-on pad Tamp-on pad, spring-mounted Roll-on pad Corner-wrap pad	4014R-11 F W x H 4014R-2100 W x H 4014R-3100 W x H 4014R-4100 W x H 4014R-5100 W x H / H
		5966165 5966166 5966167	Stroke applicator Stroke applicator Stroke applicator	4016R-200 4016R-300 4016R-400	XXXXXXX XXXXXXX	Tamp-on pad Tamp-on pad, spring-mounted Roll-on pad	4016R-11 F W x H 4016R-3100 W x H 4016R-4100 W x H
4.9		5971735 5971740 5971745	Stroke blow applicator Stroke blow applicator Stroke blow applicator	4614R-200 4614R-300 4614R-400	xxxxxx	Blow-on pad	4614R-2100 W x H
4.10	9	6010910 5966145 5966152	Demand module Demand module Demand module	5112R 5114R 5116R			
4.11	11	5972740 5972760	Vacuum belt applicator Vacuum belt applicator	5314R-3 5316R-3			
4.12		5972950 5972930	Vacuum belt applicator Vacuum belt applicator	5414R-3 5416R-3			
4.13		5984800	Air jet box 5 templates are included	6114R	5984709.001	Template 5 items are included in a pack unit	6114 L/R

### Accessories and options provided for applicators

Pos.		Part no.	Designation
5.13	~~	5964277.001 5964095.001 5964614.001	Blow tube 2" Blow tube 4" Blow tube 6"
5.14		6010880 6010881	Unit L to regulate compressed air Unit R to regulate compressed air
5.16	<b>*</b> • • • • • • • • • • • • • • • • • • •	5984805 5984795	Unit L to regulate compressed air, providing a shut-off valve Unit R to regulate compressed air, providing a shut-off valve
5.17	h	596xxxx.212	Pressure-reducing valve
3.11	T	<b>хххх</b> - арр	olicator part no.

### Tools to assemble

Pos.		Part no.	Designation
6.1		5965940	Adapter plate
6.2		on request	Profile (customer-specific lengths)
6.3		5961203	Base plate 500 x 255 mm
6.4		5958400	Mounting plate
6.5		5955685	Bracket
6.6	3	8914443	Clamped joint designed for a 50 x 50 mm profile
6.7	8	8914444	Flanged joint designed for a 50 x 50 mm profile

#### Floor stands

Pos.		Part no.	Designation	
6.8	-4	5970113	Floor stand 1601	
6.9		5970112	Floor stand 1602	
6.10		5972515	Floor stand 1201	

## Overview of cab products

Label printers MACH1, MACH2



Label printers EOS 2



Label printers EOS 5



Label printers MACH 4S



Label printers SQUIX 2



Label printers **SQUIX 4** 



Label printers SQUIX 6.3



Label printers SQUIX 8.3



Label printers **XD Q** double-sided



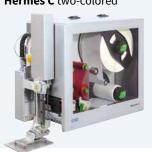
Label printers XC Q two-colored



Print and apply systems HERMES Q



Print and apply systems Hermes C two-colored



Tube labeling systems AXON 1



Print modules PX Q



Labels and ribbons



Label software cablabel S3



Label dispensers HS, VS



Labeling heads



Marking lasers



Laser marking systems



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